



KM-5035

KM-4035

KM-3035

PARTS LIST

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842FG120

NOTE

1. Indicate parts number and machine model when placing an order.

eg.	Parts Number	Parts Name	Machine Model	Cycle	Quantity
	2FG04010	RIGHT FRONT COVER (KM-5035)	KM-5035	50Hz	1
	2FF04010	RIGHT FRONT COVER (KM-4035)	KM-4035	50Hz	1
	2FD04010	RIGHT FRONT COVER (KM-3035)	KM-3035	50Hz	1

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "●" indicates the spare parts and the parts without "●" can not be supplied.
- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

eg.	Parts Number	Parts Name	Parts Number	Parts Name
	2FG93080	PARTS, VERTICAL FEED ASS'Y, SP	•2BL06220	EARTH VERTICAL FEED
			•2FG06010	FRAME VERTICAL FEED A

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

eg.	Parts Number	Parts Name	Parts Number	Parts Name
	•2BJ60500	WING TRAY ASS'Y	••2BJ60510	MOUNT WING TRAY
			••2BJ60520	UPPER WING TRAY

4. See the last page of this parts list for the classification of the screws in the illustrations.

5. Items indicated by shaded areas () are supply parts and should be ordered through your Regional Office.

Parts List

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FIG. 1 EXTERIOR COVERS

2FG/2FF/2FD

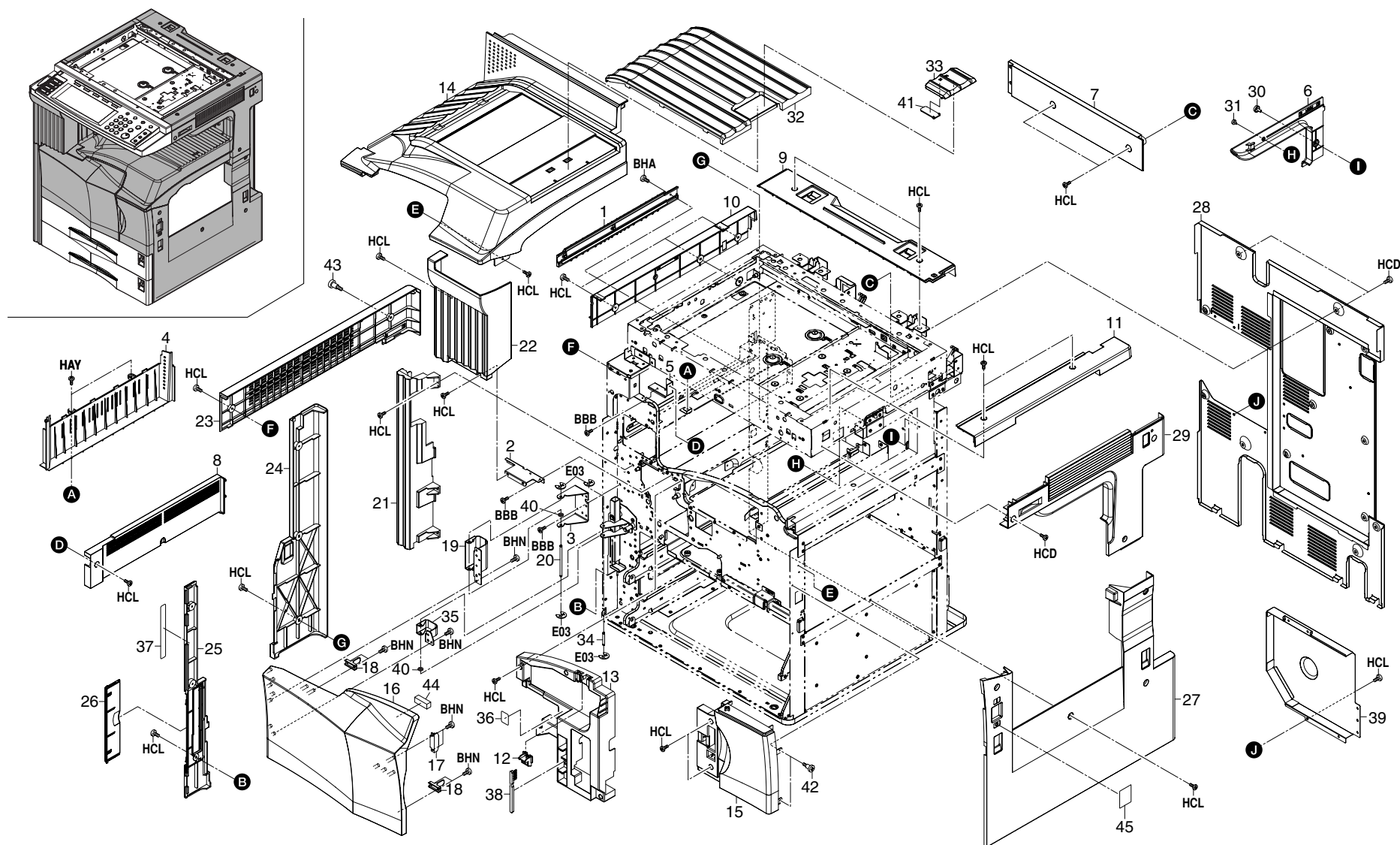


FIG. 1 EXTERIOR COVERS

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2BL21350	GUIDE DU FEED R	1	1	1	1
	2	2BL04320	MOUNT TRAY EJECT	1	1	1	1
	3	2BL04220	MOUNT HINGE	1	1	1	1
●	4	2BL04100	COVER EXIT LOW	1	1	1	1
	5	2BJ04150	MOUNT LEFT FRONT COVER	1	1	1	1
●	6	2BJ04050	RIGHT COVER TRAY	1	1	1	1
●	7	2BJ04030	REAR COVER TRAY	1	1	1	1
●	8	2BJ04040	UPPER EJECT COVER	1	1	1	1
●	9	2AV04100	REAR COVER SCANNER	1	1	1	1
●	10	2BJ04060	UPPER LEFT COVER A	1	1	1	1
●	11	2BJ04080	UPPER RIGHT COVER A	1	1	1	1
	12	2BL04200	LEVER CONT RELEASE	1	1	1	1
	13	2BL04090	INNER RIGHT COVER	1	1	1	1
●	14	2BL04040	TRAY EJECT	1	1	1	1
●	15	2FG04010	RIGHT FRONT COVER (KM-5035)	1	1	1	1
●	15	2FF04010	RIGHT FRONT COVER (KM-4035)	1	1	1	1
●	15	2FD04010	RIGHT FRONT COVER (KM-3035)	1	1	1	1
●	16	2BL04910	FRONT COVER MIDDLE	1	1	1	1
	17	60804120	MAGNET CATCH	1	1	1	1
●	18	2BL04330	HOLDER SWITCH	2	2	2	2
	19	2BL04350	FRONT HINGE COVER P	1	1	1	1
	20	2BL04190	PIN COVER HINGE	1	1	1	1
●	21	2BL04150	LEFT COVER CASSETTE	1	1	1	1
●	22	2BJ04010	LEFT FRONT COVER	1	1	1	1
●	23	2BJ04070	UPPER LEFT COVER B	1	1	1	1
●	24	2BL04120	REAR LEFT COVER	1	1	1	1
●	25	2BL04110	FRONT LEFT COVER	1	1	1	1
●	26	2BL04300	LID COVER LEFT	1	1	1	1
●	27	2BL04130	RIGHT COVER	1	1	1	1
●	28	2FG04030	REAR COVER A	1	1	1	1
●	29	2BJ04090	UPPER RIGHT COVER B (1/2)	1	1	1	1
	30	74315200	PIN, TONER HOPPER	1	1	1	1
	31	2A126130	PIN, OPTION	1	1	1	1
●	32	2BK04020	TRAY SUB C	1	1	1	1
●	33	2BK04030	STOPPER PAPER C	1	1	1	1
	34	2BL04840	PIN COVER HINGE S	1	1	1	1
	35	2BL04480	FRONT COVER HINGE S	1	1	1	1
	36	2BL05070	LABEL SEP CLEANING	1	1	1	1
●	37	2BL05120	LABEL CONVEYING JAM	1	1	1	1
●	38	2BL16220	BRUSH CLEANER	1	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	39	2BJ04250	COVER FLYWHEEL	1	1	1	1
	40	2BL04880	FILM HINGE	2	2	2	2
●	41	2BK04040	STOPPER PAPER SUB	1	1	1	1
	42	2BL04410	PIN COVER	2	2	2	2
	43	73926080	PIN, HOOK LEVER	1	1	1	1
●	44	2BL06620	SPONGE FRONT	1	1	1	1
	45	2BL05240	LABEL OFF	1			

- Parts with "●●" are component parts or sub-assembly with "●" appearing immediately above them.

FIG. 2 FRAMES

2FG/2FF/2FD

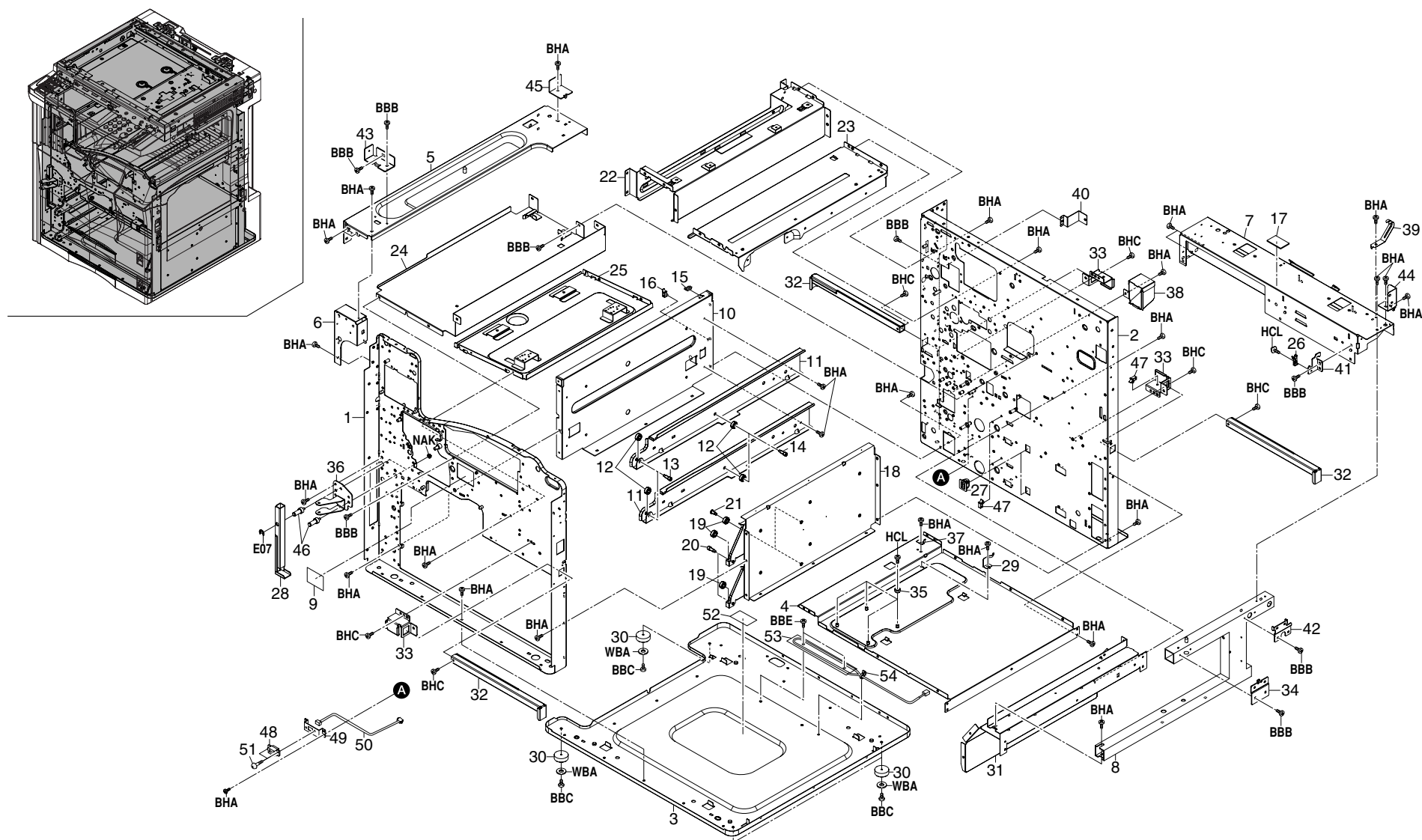


FIG. 2 FRAMES

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
	1	2BL02010	FRONT FRAME	1	1	1	1
	2	2BL02020	REAR FRAME	1	1	1	1
	3	2BL02030	BASE	1	1	1	1
	4	2BL02040	BASE MIDDLE	1	1	1	1
	5	2BJ02040	UPPER LEFT PLATE	1	1	1	1
	6	2BJ02010	UPPER FRONT FRAME	1	1	1	1
	7	2BJ02020	UPPER REAR FRAME	1	1	1	1
	8	2BJ02030	UPPER RIGHT PIPE	1	1	1	1
	9	2BL05150	LABEL RADIATION	1	1	1	1
	10	2AR02060	LOWER LEFT REINFORCEMENT	1	1	1	1
	11	2AR07140	LEFT RAIL,CASSETTE	2	2	2	2
	12	2AR07800	PULLEY,CASSETTE RAIL	4	4	4	4
	13	2AR07810	FRONT PIN,CASSETTE RAIL	2	2	2	2
	14	2AR07820	REAR PIN,CASSETTE RAIL	2	2	2	2
	15	M2104350	EDGING,EDS-0607M(KITAGAWA)	1	1	1	1
	16	M2109330	WIRE SADDLE,YMC-10-0(KITAGAWA)	1	1	1	1
	17	2BJ27260	GASKET SHIELD B	1	1	1	1
	18	2AR02050	LOWER RIGHT REINFORCEMENT	1	1	1	1
	19	2AR07800	PULLEY,CASSETTE RAIL	4	4	4	4
	20	2AR07810	FRONT PIN,CASSETTE RAIL	2	2	2	2
	21	2AR07820	REAR PIN,CASSETTE RAIL	2	2	2	2
	22	2BL02100	UPPER PLATE FIXING	1	1	1	1
	23	2BL02060	UPPER PLATE DRUM	1	1	1	1
	24	2BL02130	LOWER PLATE CONT	1	1	1	1
	25	2BL02050	LOWER BASE LSU	1	1	1	1
	26	2BJ02120	HOLDER,FULCRUM	1	1	1	1
	27	77906291	HOLDER,CASSETTE STOPPER	2	2	2	2
	28	2BL02140	HANDLE MACHINE	1	1	1	1
	29	2BL06840	SPRING BYPASS RET	1	1	1	1
	30	2AR02180	BASE RUBBER	4	4	4	4
	31	2BL02120	UPPER RIGHT PLATE	1	1	1	1
	32	2BL02180	RIGHT HANDLE MACHINE	3	3	3	3
	33	2BL02150	MOUNT RIGHT HANDLE	3	3	3	3
	34	2BJ02050	RIGHT MOUNT ISU	1	1	1	1
	35	2BL06590	PULLEY RAIL	4	4	4	4
	36	2BL04470	MOUNT HINGE S	1	1	1	1
	37	2BL06410	GROUND PLATE MIDDLE	1	1	1	1
	38	2AR07720	COVER,CASSETTE RAIL	1	1	1	1
	39	2BJ26190	GROUND PLATE REAR COVER	1	1	1	1
	40	2BL02200	MOUNT REAR COVER	1	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
	41	2BJ02110	FULCRUM PLATE,MIDDLE TRAY	1	1	1	1
	42	2BJ02070	REAR MOUNT ISU	1	1	1	1
	43	2BJ02060	FRONT MOUNT ISU	1	1	1	1
	44	2BJ02080	MOUNT COVER R	1	1	1	1
	45	2BJ02090	MOUNT COVER L	1	1	1	1
	46	2BL02170	PIN HANDLE	2	2	2	2
	47	M2109330	WIRE SADDLE,YMC-10-0(KITAGAWA)	3	3	3	3
●	48	J0464080	RECEPTACLE,QR/P15-8S-C(02)(HIROSE)	2	2	2	2
	49	2AR07710	MOUNT,PAPER FEED DRAWER	2	2	2	2
	50	2AR27600	JUNCTION WIRING,PRIMARY PAPER FEED UNIT	2	2	2	2
	51	33927450	RETAINING PIN,DRAWER	4	4	4	4
	52	20305130	LABEL L,HIGH TEMPERATURE CAUTION(EXP)	1			
●	53	33960010	HEATER,CASSETTE (120)	1			
●	54	M2107120	BINDING BAND SG-130	1			

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

2FG/2FF/2FD



FIG. 3 CASSETTE

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2FG68031	CASSETTE (A4) UNIT	2		2	2
●	1	2FG68041	CASSETTE (LTR) UNIT		2		
●	2	J0463080	PLUG,QR/P15-8S-C(HIROSE)	2	2	2	2
	3	2AR05150	LABEL,CASSETTE OPERATION	2	2	2	2
	4	2AR05200	LABEL,PAPER UPPER LIMIT	2	2	2	2
	5	2AR07020	BASE,CASSETTE	2	2	2	2
	6	2AR07030	WORK PLATE,CASSETTE BASE	2	2	2	2
	7	2AR07040	SHAFT,WORK PLATE	2	2	2	2
	8	2AR07051	RAIL A,CURSOR	2	2	2	2
	9	2AR07060	CURSOR A,CASSETTE	2	2	2	2
	10	2AR07071	CURSOR B,CASSETTE	2	2	2	2
	11	2AR07080	CURSOR C,CASSETTE	2	2	2	2
	12	2AR07091	RAIL C,CURSOR	2	2	2	2
	13	2AR07100	FRONT GUIDE C,CURSOR	2	2	2	2
	14	2AR07110	REAR GUIDE C,CURSOR	2	2	2	2
	15	2AR07120	LID A,CURSOR	2	2	2	2
●	16	2BL04140	COVER CASSETTE	2	2	2	2
●	17	2AR07150	GROUND PLATE,CASSETTE	2	2	2	2
	18	2AR07160	MOUNT,CASSETTE STOPPER	2	2	2	2
	19	2AR07180	RETAINER M4	6	6	6	6
	20	2AR07190	SHAFT,CASSETTE PULLEY	4	4	4	4
	21	2AR07340	LEVER A,CURSOR	2	2	2	2
	22	2AR07610	STOPPER,TRAILING EDGE DETECTION	2	2	2	2
	23	2AR07620	PROTECTING PLATE,CASSETTE WIRE	2	2	2	2
	24	2AR07630	LID,TRAILING EDGE DETECTION PLATE	2	2	2	2
	25	2AR27220	WIRE,CASSETTE UNIT	2	2	2	2
●	26	33907100	RACK,CASSETTE	4	4	4	4
	27	33907170	DETECTION PLATE,PAPER SIZE	2	2	2	2
●	28	33907210	CUSHION,CASSETTE WORK PLATE	4	4	4	4
●	29	2FG01020	SIZE DETECTION ASS'Y	2	2	2	2
●	30	34907150	PULLEY,CASSETTE	4	4	4	4
●	31	60907170	CUSHION,CASSETTE R	4	4	4	4
●	32	65914120	GEAR 18,IDLE DEVELOPING	2	2	2	2
	33	66007120	SPRING,CURSOR C	2	2	2	2
●	34	66106080	SPRING,PAD	2	2	2	2
●	35	66107100	PAD,CASSETTE	2	2	2	2
	36	77906210	CASSETTE STOPPER	2	2	2	2
	37	33907110	TERMINAL,PAPER SIZE PCB	2	2	2	2
●	38	2BL04160	HANDLE CASSETTE	2	2	2	2
●	39	2BL04310	PLATE NUMBER	1	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	39	2BL04370	PLATE NUMBER 2	1	1	1	1
●	40	2BL06470	PLATE SIZE C	2		2	2
●	40	2BL06910	PLATE SIZE IN		2		
	41	2BL06980	MOUNT CUSHION	4	4	4	4
	42	2BL05260	LABEL CASSETTE SIZE	2	2	2	2
	43	2BJ68190	STOPPER PAPER SP	2	2	2	2

- Parts with "●●" are component parts or sub-assembly with "●" appearing immediately above them.

FIG. 4 PAPER FEED-IN SECTION I

2FG/2FF/2FD

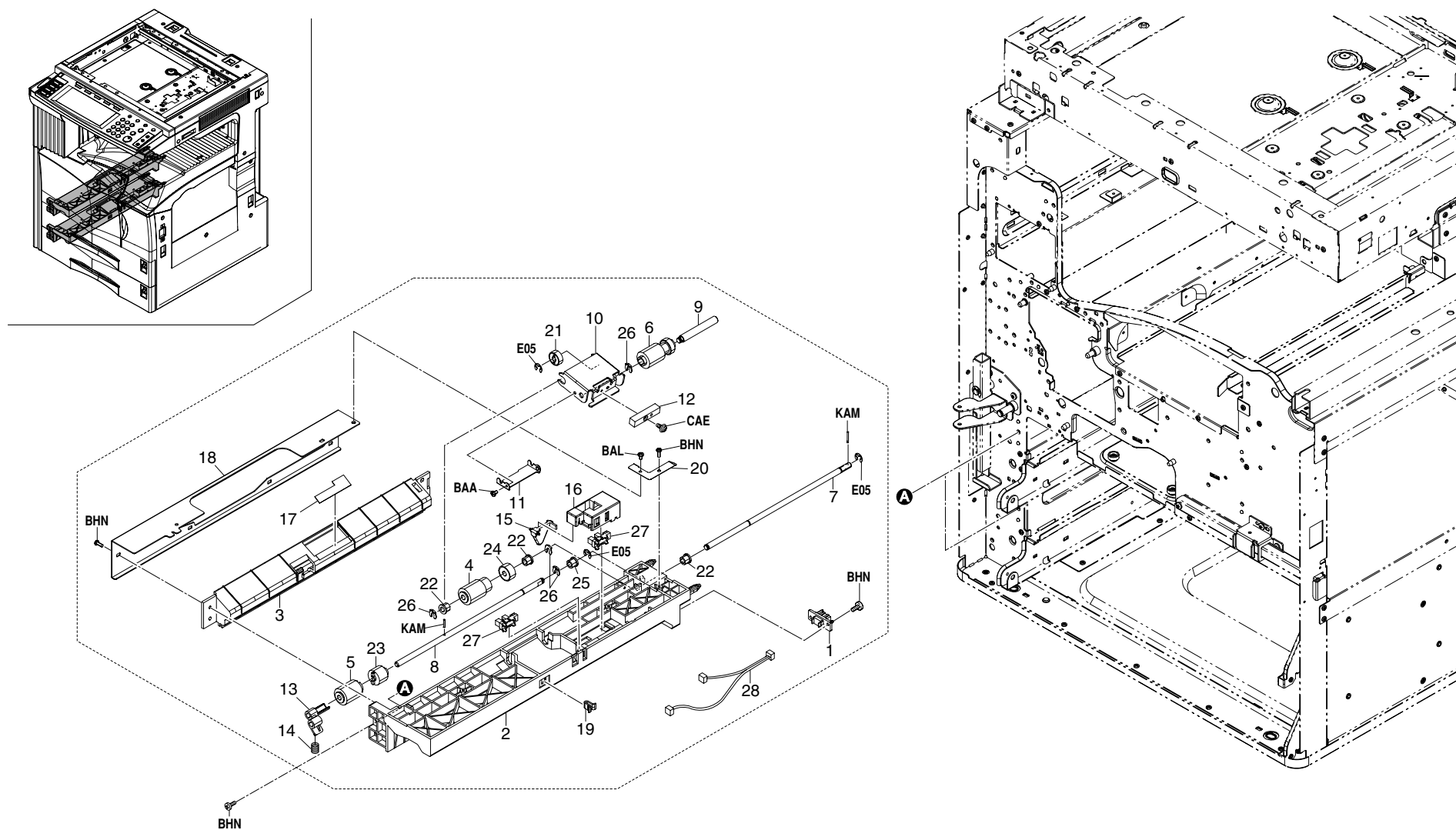


FIG. 4 PAPER FEED-IN SECTION I

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●		2BL00050	PRIMARY PAPER FEED ASS'Y	2	2	2	2
●	1	•J0463080	PLUG,QR/P15-8S-C(HIROSE)	2	2	2	2
	2	•2AR07200	UPPER HOUSING,PAPER FEED	2	2	2	2
	3	•2AR07210	LOWER HOUSING,PAPER FEED	2	2	2	2
●	4	•2AR07220	PULLEY,PAPER FEED	2	2	2	2
●	5	•2AR07230	PULLEY,SEPARATION	2	2	2	2
●	6	•2AR07240	PULLEY,LEADING FEED	2	2	2	2
	7	•2AR07250	SHAFT,PAPER FEED	2	2	2	2
	8	•2AR07260	SHAFT,SEPARATION	2	2	2	2
	9	•2AR07270	SHAFT,LEADING FEED	2	2	2	2
	10	•2BL07900	PLATE LEADING FEED	2	2	2	2
	11	•2BL07910	SUPPORT PLATE FEED	2	2	2	2
	12	•2AR07300	WEIGHT,LEADING FEED PULLEY	2	2	2	2
	13	•2AR07310	LEVER,SEPARATION PULLEY RELEASE	2	2	2	2
●	14	•2BL07990	SPRING SEPARATION	2	2	2	2
	15	•2AR07640	ACTUATOR,PAPER EMPTY	2	2	2	2
	16	•2AR07650	HOLDER,ACTUATOR	2	2	2	2
	17	•2AR07660	GUIDE FILM,SEPARATION PULLEY	2	2	2	2
	18	•2AR07670	REINFORCEMENT,PRIMARY PAPER FEED	2	2	2	2
	19	•2AR07690	STOPPER,SUPPORT PLATE	2	2	2	2
	20	•2AR07790	GROUND PLATE,PRIMARY PAPER FEED	2	2	2	2
●	21	•34922420	GEAR 15	2	2	2	2
●	22	•29806810	BUSHING,6 REGISTRATION	6	6	6	6
●	23	•33906070	TORQUE LIMITER,PAPER FEED	2	2	2	2
●	24	•33906160	GEAR 16,PAPER FEED	2	2	2	2
●	25	•34806040	LOWER BUSHING,PAPER FEED	2	2	2	2
●	26	•2A806250	RING STOPPER	8	8	8	8
●	27	•2DC27180	SWITCH PI	4	4	4	4
	28	•2AR27430	WIRE,PRIMARY PAPER FEED UNIT	2	2	2	2

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- Parts with "●" indicates the Spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 5 PAPER FEED-IN SECTION II

2FG/2FF/2FD

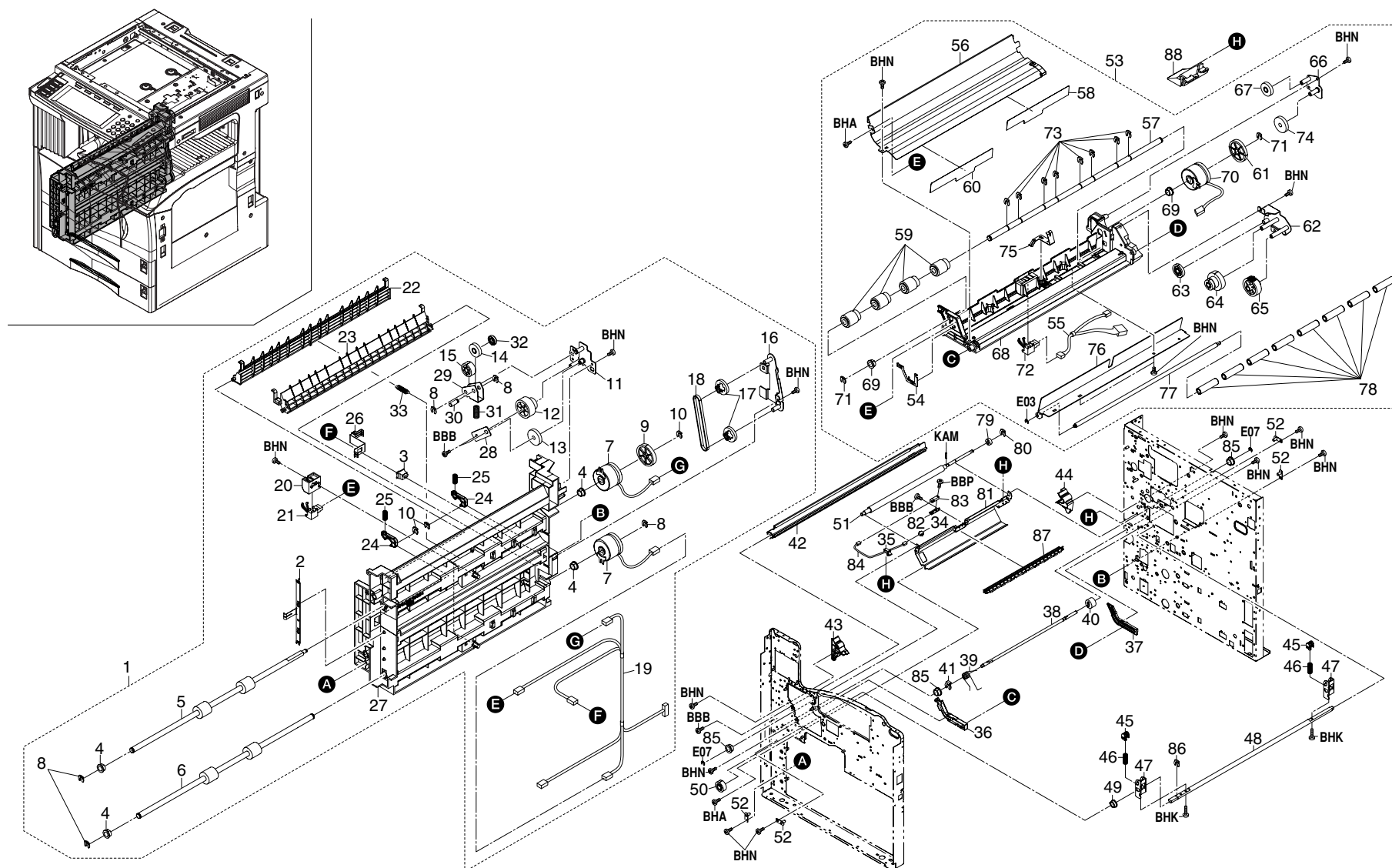


FIG. 5 PAPER FEED-IN SECTION II

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2FG93080	PARTS, VERTICAL FEED ASS'Y, SP	1	1	1	1
	2	•2BL06220	EARTH VERTICAL FEED	1	1	1	1
●	3	•35927420	SWITCH, SIZE	1	1	1	1
●	4	•67322230	BUSHING 8	4	4	4	4
●	5	•2BL06080	ROLLER B FEED	1	1	1	1
●	6	•2BL06090	ROLLER C FEED	1	1	1	1
●	7	•2BL27500	CLUTCH FEED	2	2	2	2
●	8	•2BC06980	STOPPER 5	5	5	5	5
●	9	•2BL06170	GEAR Z42 FEED	1	1	1	1
●	10	•2A806250	RING STOPPER	3	3	3	3
	11	•2FG06020	MOUNT FEED DRIVE A	1	1	1	1
●	12	•2FG06040	GEAR Z21-Z36 FEED	1	1	1	1
●	13	•36222250	GEAR 30, IDLE	1	1	1	1
●	14	•2AL06110	GEAR 25	1	1	1	1
●	15	•2BL06380	GEAR Z25 JOINT	1	1	1	1
	16	•2BL06130	MOUNT C FEED DRIVE	1	1	1	1
●	17	•2BL06180	GEAR Z28-P18 FEED	2	2	2	2
●	18	•2BL06320	BELT CONVEYING	1	1	1	1
	19	•2BL27190	WIRE CONVEYING	1	1	1	1
	20	•2BL06450	HOLDER FEED SWITCH	2	2	2	2
●	21	•2BL27410	SWITCH CONVEYING	2	2	2	2
	22	•2BL06110	GUIDE VERTICAL FEED	1	1	1	1
	23	•2BL06330	GUIDE B FEED	1	1	1	1
●	24	•2BL06490	LOCK COVER RIGHT	2	2	2	2
	25	•2BL06460	SPRING LEFT COVER	2	2	2	2
	26	•2BL06940	EARTH PUSH SWITCH	1	1	1	1
	27	•2FG06010	FRAME VERTICAL FEED A	1	1	1	1
	28	•2FG06030	MOUNT FEED DRIVE B	1	1	1	1
	29	•2FG06050	JOINT FEED DRIVE	1	1	1	1
	30	•2FG06060	SHAFT FEED JOINT	1	1	1	1
	31	•2FG06070	SPRING FEED JOINT	1	1	1	1
	32	•2FG06120	COLLAR FEED JOINT	1	1	1	1
	33	•2FG06130	SPRING GUIDE FEED	1	1	1	1
	34	J5016030	CASE, BU03P-TR-PC-H(JST)	1	1	1	1
	35	M2109330	WIRE SADDLE, YMC-10-0(KITAGAWA)	1	1	1	1
	36	2BL06051	FRONT RAIL FEED	1	1	1	1
	37	2BL06061	REAR RAIL FEED	1	1	1	1
	38	2BL04520	SHAFT LEFT COVER M	1	1	1	1
	39	2BL16230	SPRING CONV OPEN	1	1	1	1
	40	2BL06950	DUMPER LEFT COVER	1	1	1	1

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2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	41	33973300	STOPPER 7, CARTRIDGE	1	1	1	1
	42	2BL17160	RIGHT GUIDE TRANSFER	1	1	1	1
	43	2BL06310	GUIDE ROLLER FRONT	1	1	1	1
	44	2BL06350	GUIDE ROLLER REAR	1	1	1	1
	45	2BL14240	CAM DLP	2	2	2	2
	46	2BL14410	SPRING CAM	2	2	2	2
	47	2BL14140	MOUNT CAM	2	2	2	2
	48	2BL14230	SHAFT CAM	1	1	1	1
	49	2BM17920	BUSH POM	1	1	1	1
●	50	2BL14250	GEAR 18	1	1	1	1
●	51	2BL06270	RIGHT ROLLER REGIST	1	1	1	1
	52	2AR02250	POSITIONING PLATE, LSU	4	4	4	4
●	53	2FG93060	PARTS, MIDDLE FEED ASS'Y	1	1	1	1
	54	•2BL06230	GROUND PLATE A FEED	1	1	1	1
	55	•2BL27240	WIRE FEED 1	1	1	1	1
	56	•2BL06020	GUIDE A FEED	1	1	1	1
	57	•2BL06920	SHAFT FEED A	1	1	1	1
●	58	•2BL06480	FILM REGIST F	1	1	1	1
●	59	•2BL06930	PULLEY FEED	4	4	4	4
●	60	•2BL06970	FILM REGIST FF	1	1	1	1
●	61	•2BL06360	GEAR Z42 BYPASS	1	1	1	1
	62	•2FG06160	MOUNT BYPASS FEED	1	1	1	1
●	63	•2BL06190	GEAR Z25 FEED	1	1	1	1
●	64	•2BL06160	GEAR Z35-15 FEED	1	1	1	1
●	65	•2BL06150	GEAR Z28 FEED	1	1	1	1
	66	•2FG06150	MOUNT MID FEED DRIVE	1	1	1	1
●	67	•36222250	GEAR 30, IDLE	1	1	1	1
	68	•2FG06080	HOUSING FEED A	1	1	1	1
●	69	•67322230	BUSHING 8	2	2	2	2
●	70	•2BL27730	CLUTCH, REGISTRATION	1	1	1	1
●	71	•2BC06980	STOPPER 5	2	2	2	2
●	72	•2BL27410	SWITCH CONVEYING	1	1	1	1
●	73	•2BC06910	STOPPER 6	8	8	8	8
●	74	•2AL06110	GEAR 25	1	1	1	1
	75	•2FG06170	GROUND PLATE GUIDE A	1	1	1	1
	76	•2FG06090	GUIDE MIDDLE FEED	1	1	1	1
	77	•2FG06100	SHAFT MIDDLE FEED	1	1	1	1
	78	•2FG06110	PULLEY MIDDLE FEED	8	8	8	8
●	79	36722860	GEAR 18	1	1	1	1
●	80	2BC06910	STOPPER 6	1	1	1	1

- Parts with "••" are component parts or sub-assemblies with "•" appearing immediately above them.

FIG. 5 PAPER FEED-IN SECTION II

2FG/2FF/2FD

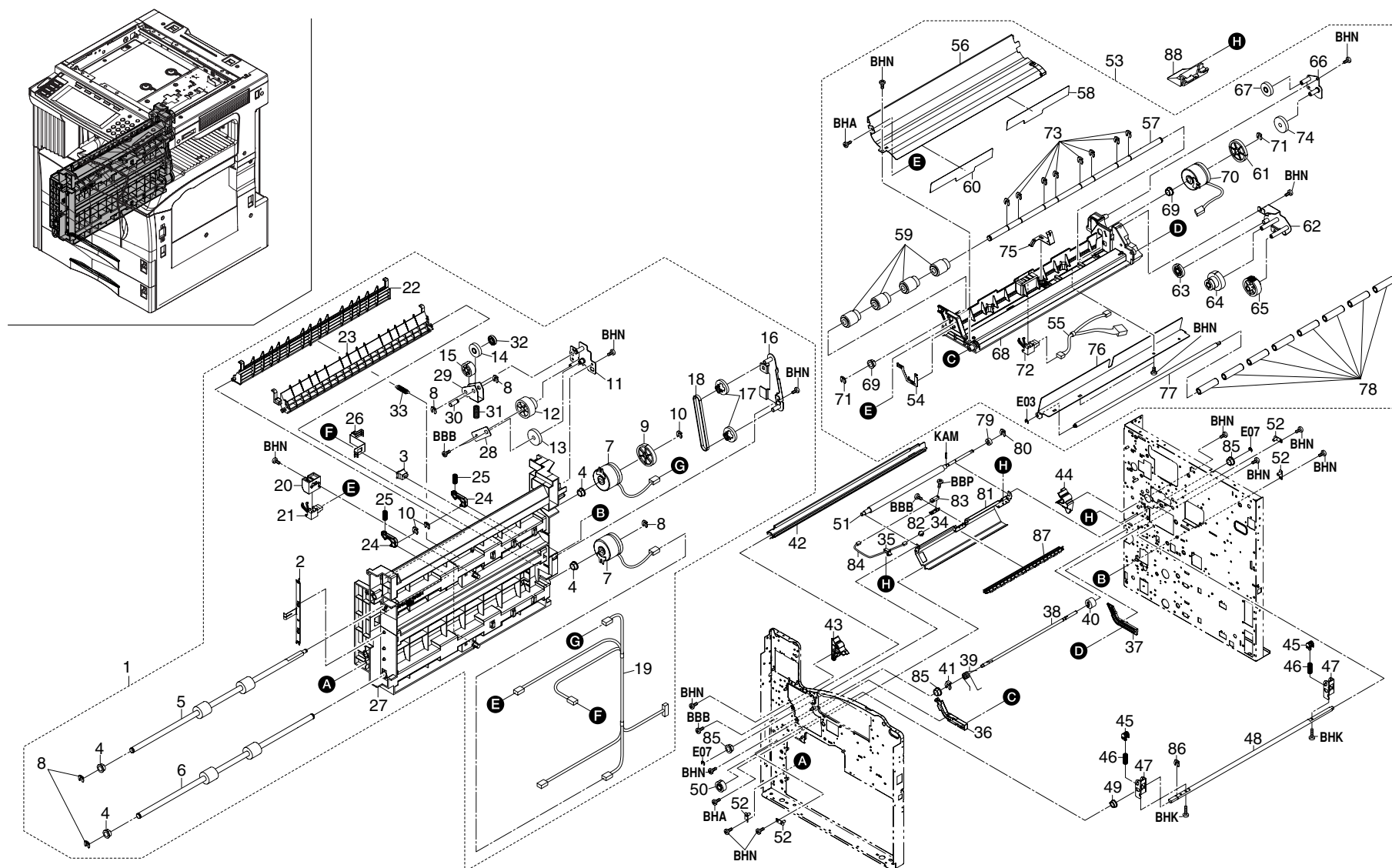


FIG. 5 PAPER FEED-IN SECTION II

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	81	2BL06260	FRONT GUIDE REGIST	1	1	1	1
	82	2BL06440	MOUNT REGIST SWITCH	1	1	1	1
	83	2FG27110	SWITCH REGISTRATION	1	1	1	1
	84	2BL27170	WIRE REGISTRATION	1	1	1	1
	85	67322230	BUSHING 8	3	3	3	3
	86	2BC06980	STOPPER 5	1	1	1	1
	87	2BL68291	REGIST CLEANER ASS'Y	1	1	1	1
	88	2BL06430	COVER CONNECTOR	1	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 6 PAPER FEED-IN SECTION III

2FG/2FF/2FD

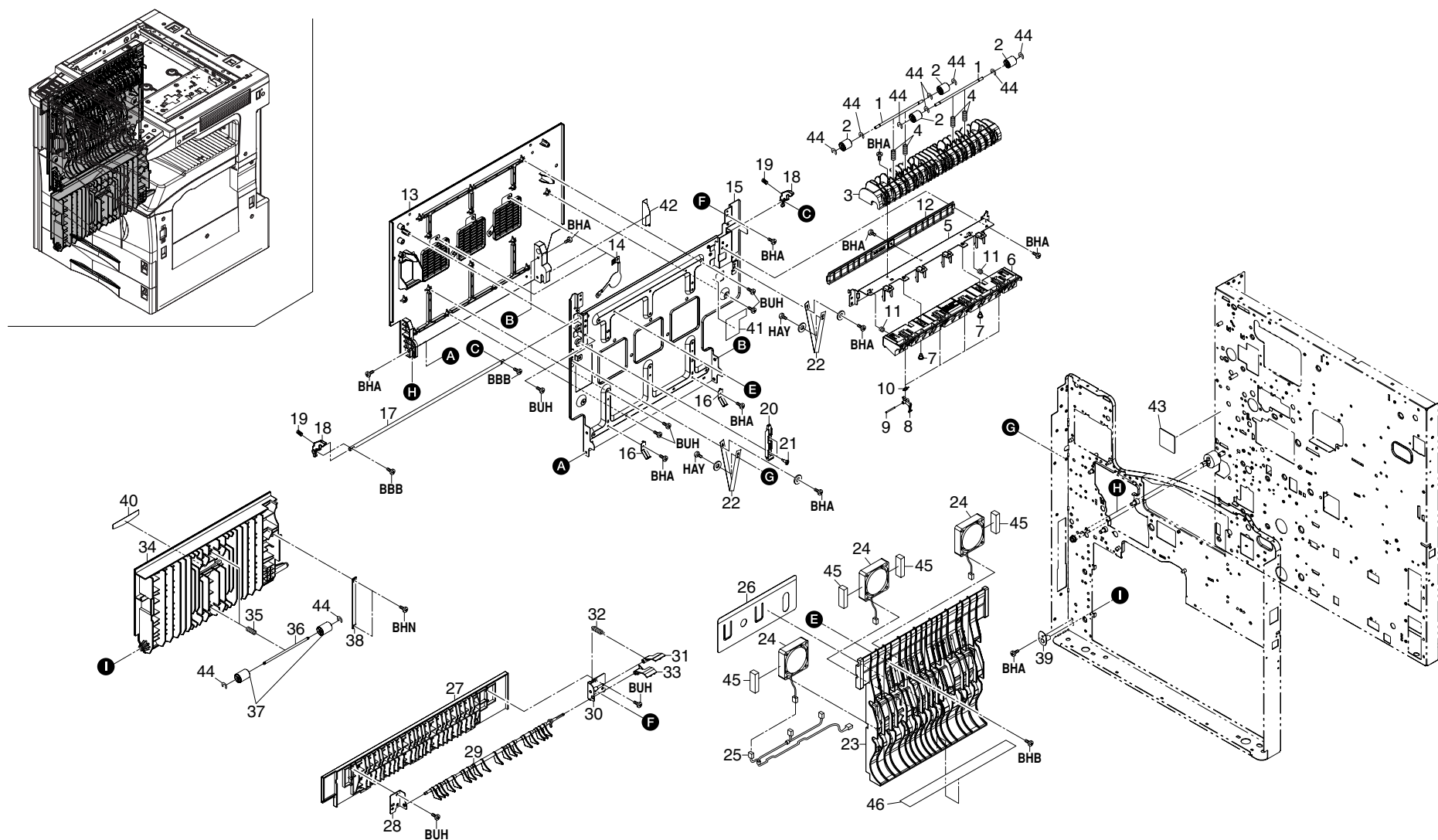


FIG. 6 PAPER FEED-IN SECTION III

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2BL21361	SHAFT CHANGE PULLEY	2	2	2	2
●	2	2BL21330	PULLEY FEED SHIFT	4	4	4	4
	3	2BL21290	GUIDE EXIT L	1	1	1	1
	4	2BL21340	SPRING CHANGE PULLEY	4	4	4	4
	5	2FG20180	MOUNT REAR GUIDE	1	1	1	1
	6	2FG20170	REAR GUIDE FIXING	1	1	1	1
	7	34920170	FULCRUM PIN, FIXING	2	2	2	2
●	8	2BL20350	CLAW PRESS ROLLER	4	4	4	4
	9	2AR20510	SHAFT, PRESSURE ROLLER SEPARATION CLAW	4	4	4	4
●	10	2BL20360	SPRING, SEPARATION CLAW	4	4	4	4
	11	65009050	SPRING, DEVELOPING ROCK	2	2	2	2
	12	2BL21410	GUIDE FEED SHIFT L	1	1	1	1
●	13	2BL04510	LEFT COVER MIDDLE 1	1	1	1	1
	14	2BL23110	GROUND PLATE LEFT FAN	2	2	2	2
	15	2BL04620	PLATE LEFT COVER M	1	1	1	1
	16	2BL04700	GROUND PLATE LEFT B	2	2	2	2
	17	2BL04540	SHAFT L COVER LOCK M	1	1	1	1
●	18	2BL04550	LEVER L COVER LOCK M	2	2	2	2
	19	2BL04560	SPRING L COVER LOCK	2	2	2	2
	20	2BL04600	LEVER COVER RELEASE	1	1	1	1
	21	73912281	PIN, ORIGINAL HOLDER	2	2	2	2
	22	2BL04680	STRAP COVER	2	2	2	2
	23	2BL21320	GUIDE LEFT COVER M	1	1	1	1
●	24	2FG27080	FAN MOTOR 4	3	3	3	3
	25	2BL27300	WIRE CONVEYING FAN	1	1	1	1
	26	2BL21460	FILM WIRE PROTECT	1	1	1	1
●	27	2BJ04510	COVER EXIT L	1	1	1	1
	28	2BJ04520	FRONT PLATE EXIT L	1	1	1	1
	29	2BJ21010	GUIDE CHANGE UP	1	1	1	1
	30	2BJ04530	REAR PLATE EXIT L	1	1	1	1
●	31	2BJ21021	LEVER GUIDE CHANGE U	1	1	1	1
	32	2BJ21030	SPRING CHANGE UP	1	1	1	1
●	33	2BJ21040	LEVER CHANGE UP B	1	1	1	1
●	34	2BL06100	LEFT COVER FEED	1	1	1	1
	35	2BL06340	SPRING FEED	2	2	2	2
●	36	2BL06211	SHAFT FEED PULLEY	2	2	2	2
●	37	2BL16080	PULLEY FEED	4	4	4	4
	38	2BL06960	STRAP RELEASE	1	1	1	1
	39	2AR07540	RETAINING PIN, VERTICAL CONVEYING	1	1	1	1
●	40	2BL05050	LABEL LEFT COVER	1	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
	41	2BL05110	LABEL HIGH TEMP	1	1	1	1
	42	2BL21500	FILM WIRE PROTECT B	1	1	1	1
●	43	2BL05270	LABEL DRUM CAUTION	1	1	1	1
●	44	2BL16290	CUT WASHER 3	10	10	10	10
●	45	2BL23170	SPONGE LEFT FAN	4	4	4	4
	46	2BL21490	GUIDE FILM DU	1	1	1	1

- Parts with "●●" are component parts or sub-assembly with "●" appearing immediately above them.

FIG. 7 PAPER CONVEYING SECTION

2FG/2FF/2FD

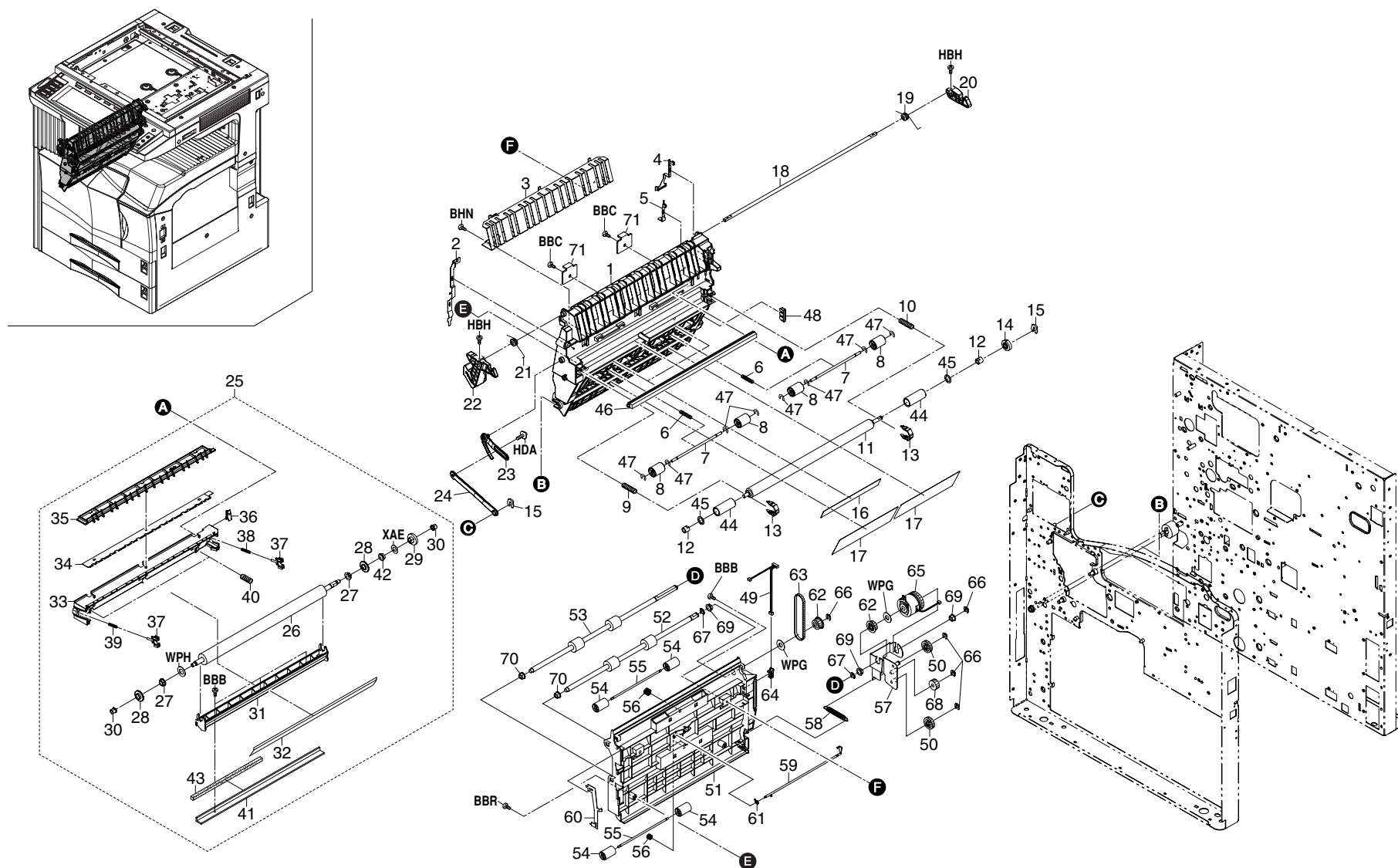


FIG. 7 PAPER CONVEYING SECTION

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
	1	2BL16010	BASE CONVEYING 1	1	1	1	1
	2	2BL16160	PLATE TRANS UNIT GND	1	1	1	1
	3	2BL16120	PLATE PAPER GUIDE	1	1	1	1
	4	2BL16150	PLATE TRANS B	1	1	1	1
	5	2BL16170	PLATE SEPARATION B	1	1	1	1
	6	2BL16090	SPRING FEED	2	2	2	2
●	7	2BL16071	SHAFT FEED	2	2	2	2
●	8	2BL16080	PULLEY FEED	4	4	4	4
●	9	2BL16270	FRONT SPRING REGIST	1	1	1	1
●	10	2BL16280	REAR SPRING REGIST	1	1	1	1
●	11	2FG16020	ROLLER REGIST	1	1	1	1
●	12	2BL16260	BUSHING REGIST	2	2	2	2
	13	2BL16030	STOPPER BUSH	2	2	2	2
●	14	2BL16060	GEAR REGIST Z18	1	1	1	1
●	15	2A806250	RING STOPPER	2	2	2	2
●	16	2BL16130	GUIDE REGIST F	2	2	2	2
	17	2BL16250	GUIDE FEED F	2	2	2	2
	18	2BL16210	SHAFT CONVEYING	1	1	1	1
	19	2BL16240	SPRING CONVEYING B	1	1	1	1
●	20	2BL16190	HOOK CONVEYING	1	1	1	1
	21	2BL16200	SPRING CONVEYING	1	1	1	1
●	22	2BL16180	HANDLE CONVEYING	1	1	1	1
	23	2BL16110	STRAP CONVEYING B	1	1	1	1
	24	2BL16100	STRAP CONVEYING A	1	1	1	1
●	25	2BK93070	TR-700 TRANSFER UNIT (KM-3035)	1	1	1	1
●	25	2BL93030	TR-701 TRANSFER UNIT (KM-5035/KM-4035)	1	1	1	1
●	26	•2BL17021	ROLLER TRANSFER	1	1	1	1
●	27	•2BL17170	BUSHING 8	2	2	2	2
●	28	•2BL17040	PULLEY TRANS ROLLER	2	2	2	2
●	29	•2BL17090	GEAR TRANS Z25H	1	1	1	1
●	30	•2BL17030	COLLAR TRANS ROLLER	2	2	2	2
	31	•2BL17150	LEFT GUIDE TRANSFER	1	1	1	1
	32	•2BL17140	SHEET TRANS GUIDE	1	1	1	1
	33	•2BL17010	HOUSING TRANSFER	1	1	1	1
●	34	•2BK17010	BRUSH SEPARATION B (KM-3035)	1	1	1	1
●	34	•2BL17110	BRUSH SEPARATION (KM-5035/KM-4035)	1	1	1	1
	35	•2BL17100	HOLDER SEPARATION	1	1	1	1
	36	•2BL17050	PLATE TRANS UNIT	1	1	1	1
●	37	•2BL17060	BUSH TRANS ROLLER	2	2	2	2
●	38	•2BL17080	SPRING TRANS R	1	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	39	•2BL17070	SPRING TRANS F	1	1	1	1
	40	•2BL17180	SPRING LEFT GUIDE	2	2	2	2
	41	•2BL17190	REINFORCEMENT TRANS	1	1	1	1
●	42	•75718040	BUSHING,CLEANING BLADE SHAFT	1	1	1	1
	43	•2BL17210	SPONGE LEFT GUIDE	1	1	1	1
	44	2BL07960	PULLEY REGIST	2	2	2	2
	45	2BL07970	CUT WASHER 10	2	2	2	2
●	46	2BL07950	UNDER CLEANER REGIST	1	1	1	1
●	47	2BL16290	CUT WASHER 3	8	8	8	8
	48	2FG16010	PLATE MID FEED UNIT	1	1	1	1
	49	3CX27010	WIRE DUPLEX(C)	1	1	1	1
●	50	2AL06110	GEAR 25	2	2	2	2
	51	2BL07010	FRAME DU	1	1	1	1
●	52	2BL07020	ROLLER DU FEED UP	1	1	1	1
●	53	2BL07030	ROLLER DU FEED LOW	1	1	1	1
●	54	2BL07040	PULLEY DU	4	4	4	4
	55	2BL07050	SHAFT DU PULLEY	2	2	2	2
	56	2BL07060	SPRING DU PULLEY	2	2	2	2
	57	2BL07070	JOINT DU	1	1	1	1
	58	2BL07080	SPRING DU JOINT	1	1	1	1
●	59	2BL07090	ACTUATOR DU	1	1	1	1
	60	2BL07110	PLATE EARTH DU	1	1	1	1
●	61	2BL07130	SPRING DU ACT.	1	1	1	1
●	62	2BL21230	PULLEY EXIT T30	2	2	2	2
●	63	2BL21240	BELT EXIT P2M212	1	1	1	1
●	64	2BL27450	SWITCH PI	1	1	1	1
●	65	2BL27500	CLUTCH FEED	1	1	1	1
●	66	34806150	STOPPER 5	5	5	5	5
●	67	34806480	STOPPER 6	2	2	2	2
●	68	66506630	GEAR 20,IDLE	1	1	1	1
●	69	67322230	BUSHING 8	3	3	3	3
●	70	73210450	BUSH, 6	2	2	2	2
	71	2BL07120	PLATE NUT DU	2	2	2	2

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 8 PAPER EXIT SECTION

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●		2BJ93110	PARTS,EXIT UNIT SP (J)	1			
●		2BJ93100	PARTS,EXIT UNIT,SP		1	1	1
	1	•2BL21040	FRAME EXIT UP	1	1	1	1
	2	•2BL21170	PLATE EARTH EXIT F	1	1	1	1
●	3	•2BL21030	ROLLER FEED SHIFT	1	1	1	1
●	4	•2BJ21050	ROLLER EJECT J	1			
●	4	•2BL21020	ROLLER EXIT		1	1	1
●	5	•73210450	BUSH, 6	1	1	1	1
●	6	•67322230	BUSHING 8	4	4	4	4
●	7	•2BL21430	GEAR EXIT Z20	1	1	1	1
●	8	•2BL21230	PULLEY EXIT T30	1	1	1	1
●	9	•2BL21211	PULLEY ONEWAY T30	1	1	1	1
●	10	•2BL21240	BELT EXIT P2M212	1	1	1	1
	11	•2BL22580	COLLAR BELT	1	1	1	1
●	12	•2BL21220	GEAR EXIT Z19	1	1	1	1
	13	•2BL21200	JOINT EXIT	1	1	1	1
●	14	•2BL21390	GEAR EXIT JOINT Z26S	1	1	1	1
●	15	•35327400	SWITCH,FEED	2	2	2	2
●	16	•2BL21130	ACTUATOR EXIT L	1	1	1	1
	17	•2BL21260	SPRING ACTUATOR L	1	1	1	1
●	18	•3AZ21890	SOLENOID,FEED SHIFT	1	1	1	1
●	19	•2BL21440	SPRING EXIT CHANGE	1	1	1	1
	20	•2BL21190	BKT SOLENOID	1	1	1	1
	21	•M2104350	EDGING,EDS-0607M(KITAGAWA)	1	1	1	1
	22	•2BL21160	BKT DISCHARGER	1	1	1	1
●	23	•34821100	STATIC ELIMINATOR,EJECT	1	1	1	1
	24	•2BL21180	PLATE EARTH EXIT R	1	1	1	1
	25	•2BL21010	FRAME EXIT	1	1	1	1
	26	•2BL21470	PLATE EARTH CHANGE	1	1	1	1
●	27	•2BL21080	GUIDE EXIT CHANGE	1	1	1	1
●	28	•2BL21510	CUT WASHER 6	1	1	1	1
	29	•2BL21370	LEVER GUIDE CHANGE B	1	1	1	1
	30	•2BL21270	SPRING FEED SHIFT	1	1	1	1
	31	•2BL21100	LEVER GUIDE CHANGE	1	1	1	1
	32	•2BL21400	SPRING EXIT JOINT	1	1	1	1
●	33	•2BL21120	ACTUATOR EXIT R	1	1	1	1
	34	•2BL21250	SPRING ACTUATOR R	1	1	1	1
	35	•2BL21070	SPRING EXIT PULLEY	4	4	4	4
●	36	•2BL21060	SHAFT EXIT PULLEY	2	2	2	2
	37	•2BL21450	PULLEY EXIT B	4			

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
	37	•2BL21520	PULLEY EXIT C		4	4	4
	38	•2BJ27160	WIRE EJECT(C)	1	1	1	1
	39	•2BL21420	PIN EXIT	2	2	2	2
	40	•M2105740	MINIATURE CLAMP,UAMS-05S-2	4	4	4	4
●	41	•2BL16290	CUT WASHER 3	4	4	4	4
●	42	•C2891120	POLYESTER SLIDER WASHER 6.2X12X0.25T	1	1	1	1

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

[illegible]

FIG. 9 OPTICAL SECTION

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2FG01040	CCD DRIVE PCB ASS'Y	1	1	1	1
	2	2AV12080	GUIDE FFC1	1	1	1	1
	3	2AV12091	MIRROR FRAME A	1	1	1	1
●	4	2AV12100	LAMP, SCANNER	1	1	1	1
	5	2AV12110	REFLECTOR, SCANNER	1	1	1	1
	6	2AV12121	LIGHT SHIELD, PI	1	1	1	1
	7	2AV12130	MIRROR FRAME B	1	1	1	1
	8	2AV12140	ADJUSTING PLATE B, MIRROR FRAME	1	1	1	1
●	9	2AV12150	MIRROR A	1	1	1	1
●	10	2AV12160	MIRROR B	2	2	2	2
	11	2AV12170	MOUNT, SCANNER PI	1	1	1	1
	12	2AV12180	PULLY, SCANNER	8	8	8	8
●	13	2AV12190	FRONT WIRE, SCANNER	1	1	1	1
●	14	2AV12200	REAR WIRE, SCANNER	1	1	1	1
	15	2AV12210	SHAFT, SCANNER DRIVE	1	1	1	1
●	16	2AV12221	MOTOR, SCANNER	1	1	1	1
●	17	2AV12230	GEAR 44/16	1	1	1	1
●	18	2AV12240	GEAR 26	1	1	1	1
●	19	2FG12020	CONTACT GLASS ADF	1	1	1	1
	20	2AV12260	MOUNT BASE, DF HINGE	2	2	2	2
	21	2AV12270	MOUNT, SCANNER MOTOR	1	1	1	1
	22	2AV12290	MOUNT, RELEASE SWITCH	1	1	1	1
	23	2AV12300	HOLDER, ADF CONTACT GLASS	2	2	2	2
	24	2AV12320	FILM A, MIRROR FRAME	1	1	1	1
	25	2FG12010	MOUNT ORIGINAL DETECTION	1	1	1	1
	26	2AV12430	LOWER SEAL, SCANNER	2	2	2	2
●	27	2AV12450	SLIDER, SCANNER	8	8	8	8
●	28	2AV12460	REAR ORIGINAL SIZE INDICATOR (METRIC)	1		1	1
●	28	2AV12470	REAR ORIGINAL SIZE INDICATOR (INCH)		1		
●	29	2AV12481	LABEL, ORIGINAL SIZE INDICATOR (METRIC)	1		1	1
●	29	2AV12491	LABEL, ORIGINAL SIZE INDICATOR (INCH)		1		
	30	2AV12520	COVER, ISU	1	1	1	1
●	31	72914480	REAR BUSHING, DEVELOPING ROLLER (B)	2	2	2	2
	32	2AV12350	STOPPER, WIRE	2	2	2	2
	33	2BJ26180	MOUNT DF CONNECTOR	1	1	1	1
	34	2FG27360	WIRE DF (KM-5035)	1	1	1	1
	34	2FF27010	WIRE SCANNER (KM-4035)	1	1	1	1
	34	2FD27010	WIRE SCAN (KM-3035)	1	1	1	1
	35	18512340	GUIDE, SCANNER WIRE	2	2	2	2
	36	2AC12300	HOLDER FFC	1	1	1	1
	37	2AC12360	GUIDE, RELEASE SWITCH	1	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	38	2AC12370	SWITCH, RELEASE DETECTION	1	1	1	1
	39	2AC12380	SPRING, RELEASE SWITCH	1	1	1	1
	40	2FG27100	WIRE INVERTER	1	1	1	1
	41	2AR12200	FILM, FFC	1	1	1	1
●	42	2A305070	LEFT ORIGINAL SIZE INDICATOR	1	1	1	1
●	43	2A105180	LABEL, CAUTION CONTACT GLASS	1	1	1	1
●	44	29812291	CUSHION, CONTACT GLASS	9	9	9	9
●	45	2C927210	SENSOR 248NL1	1	1	1	1
●	46	35912010	CONTACT GLASS	1	1	1	1
●	47	35912060	PULLEY, SCANNER DRUM	2	2	2	2
	48	2BC12130	STANDARD PLATE, SHADING	1	1	1	1
	49	35912210	SPRING, MIRROR HOLDER	6	6	6	6
	50	35912360	GUIDE FFC2	1	1	1	1
●	51	35912490	FRONT ORIGINAL SIZE INDICATOR	1	1	1	1
●	52	35912531	SPONGE, ORIGINAL SIZE INDICATOR	1	1	1	1
●	53	2C927090	SENSOR ORIGINAL	1	1	1	1
●	54	72127100	PI SWITCH, OPTICAL SECTION	1	1	1	1
	55	2AV12310	COVER, OPERATION UNIT WIRE	1	1	1	1
●	56	2AV28080	INVERTER PCB	1	1	1	1
	57	2BJ12080	FRONT FILM SCANNER	2	2	2	2
	58	M2104220	EDGING, EDS-1717U	3	3	3	3
	59	J0388460	RECEPTACLE, 52918-4615 (MOLEX)	1	1	1	1
	60	2AV12500	SPRING, SCANNER TENSION	2	2	2	2
	61	2BJ12040	GROUND PLATE A SCANNER	1	1	1	1
	62	34918200	SPRING, THRUST	1	1	1	1
●	63	2FG04020	COVER TOTAL COUNTER	1	1	1	1
	64	2BJ27330	SHEET SCANNER DRIVE	1	1	1	1
	65	2BJ12030	HOLDER SCANNER PCB	2	2	2	2
	66	M2109330	WIRE SADDLE, YMC-10-0 (KITAGAWA)	3	3	3	3
	67	2FG27340	WIRE OPERATION (C)	1	1	1	1
	68	2BJ12050	GROUND PLATE B SCANNER	2	2	2	2
	69	M2105740	MINIATURE CLAMP, UAMS-05S-2	1	1	1	1
	70	2FG27350	WIRE ORIGINAL SENSOR	1	1	1	1
	71	2AR27520	WIRE, SCANNER SWITCH	1	1	1	1
	72	2BJ27170	WIRE RELEASE SW	1	1	1	1
	73	2BJ12070	GROUND PLATE D SCANNER	1	1	1	1
	74	2BJ12060	GROUND PLATE C SCANNER	1	1	1	1
	75	2FG27510	CORE ATFC-201010	1	1	1	1
	76	M7005010	CLAMP, EMT-3N (TAKEUCHI)	1	1	1	1
	77	M7005020	CLAMP, EMT-6N (TAKEUCHI)	1	1	1	1
	78	2AV27440	CORE 15-26X13	1	1	1	1
	79	2FG27560	GASKET CCD A	1	1	1	1

- Parts with "●●" are component parts or sub-assemblies with "●" appearing immediately above them.

FIG. 10 BYPASS UNIT

2FG/2FF/2FD

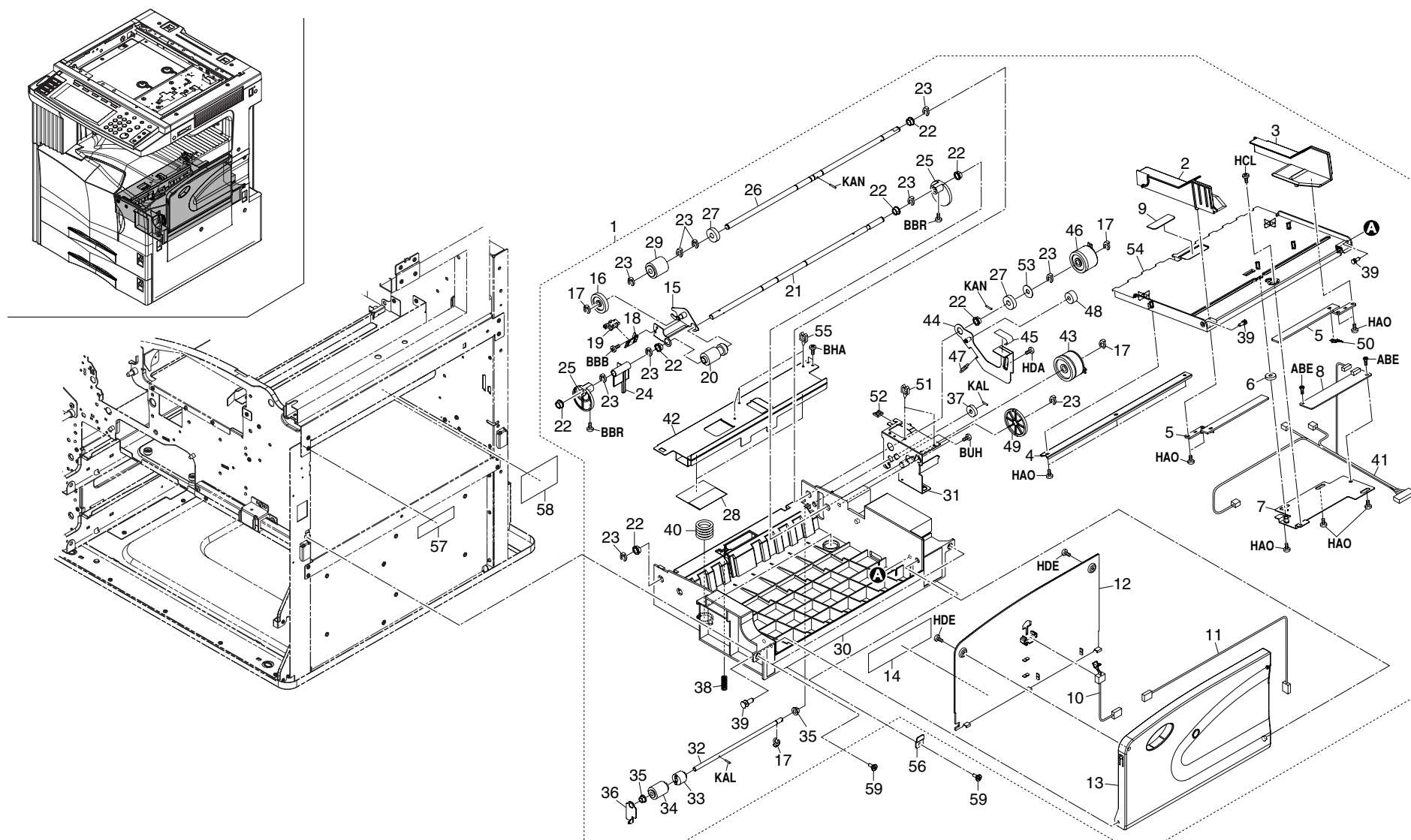


FIG. 10 BYPASS UNIT

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2FG68010	BYPASS UNIT(C)	1		1	1
●	1	2FG68020	BYPASS UNIT(I)		1		
	2	•2BL06660	FRONT CURSOR BYPASS	1	1	1	1
	3	•2BL06670	REAR CURSOR BYPASS	1	1	1	1
	4	•2BL06650	STAY LIFTPLATE	1	1	1	1
●	5	•33907100	RACK,CASSETTE	2	2	2	2
●	6	•65914120	GEAR 18,IDLE DEVELOPING	1	1	1	1
	7	•3A206461	MOUNT,BYPASS PCB	1	1	1	1
●	8	•2FG01020	SIZE DETECTION ASS'Y	1	1	1	1
	9	•34806490	FRICTION PLATE,BYPASS LEADING FEED	1	1	1	1
●	10	•33906990	SWITCH,BYPASS SIZE DETECTION	1	1	1	1
	11	•2BL27210	WIRE BYPASS TRAY	1	1	1	1
●	12	•2BL06610	TABLE BYPASS	1	1	1	1
●	13	•2BL06600	COVER BYPASS TRAY	1	1	1	1
●	14	•2BL05010	LABEL BYPASS SIZE(C)	1		1	1
●	14	•2BL05060	LABEL BYPASS SIZE(I)		1		
	15	•3A206130	JOINT,BYPASS PICKUP	1	1	1	1
●	16	•72321350	GEAR 30, FD EJECT IDLE	1	1	1	1
●	17	•2BC06980	STOPPER 5	4	4	4	4
	18	•3A206210	MOUNT,BYPASS PE SWITCH	1	1	1	1
	19	•2BL27450	SWITCH PI	1	1	1	1
●	20	•2AR07240	PULLEY,LEADING FEED	1	1	1	1
	21	•2BL06760	SHAFT BYPASS CAM	1	1	1	1
●	22	•67322230	BUSHING 8	7	7	7	7
●	23	•2BC06910	STOPPER 6	10	10	10	10
●	24	•3A206100	ARM,BYPASS PE	1	1	1	1
●	25	•2BL06680	CAM BYPASS	2	2	2	2
	26	•2BL06770	SHAFT BYPASS	1	1	1	1
●	27	•45729416	GEAR,TONER ROLLER	2	2	2	2
	28	•2BL06880	FILM BYPASS	2	2	2	2
●	29	•61706770	UPPER PULLEY,BYPASS	1	1	1	1
	30	•2BL06510	BASE BYPASS UNIT(1)	1	1	1	1
	31	•2BL06690	MOUNT BYPASS DRIVE	1	1	1	1
	32	•2BL06750	SHAFT RETARD	1	1	1	1
●	33	•33906430	TORQUE LIMITER,BYPASS	1	1	1	1
●	34	•2AR07230	PULLEY,SEPARATION	1	1	1	1
●	35	•73210450	BUSH, 6	2	2	2	2
	36	•3A206170	HOLDER,RETARD	1	1	1	1
●	37	•66006810	GEAR,16 BYPASS PULLEY	1	1	1	1
	38	•2BL06860	SPRING RETARD	1	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	39	•66007310	PIN,CASSETTE WORK PLATE	3	3	3	3
	40	•2BL07860	SPRING BYPASS	2	2	2	2
	41	•2BL27150	WIRE BYPASS UNIT	1	1	1	1
	42	•2BL06530	COVER BYPASS UNIT	1	1	1	1
●	43	•2AV27451	CLUTCH B,PAPER FEED	1	1	1	1
	44	•2BL06850	JOINT RETARD	1	1	1	1
	45	•2BL05040	LABEL RETARD	1	1	1	1
●	46	•2BL27500	CLUTCH FEED	1	1	1	1
	47	•2BL06870	SPRING JOINT RETARD	1	1	1	1
●	48	•33906160	GEAR 16,PAPER FEED	1	1	1	1
●	49	•2BL06720	GEAR 55/15	1	1	1	1
	50	•33907110	TERMINAL,PAPER SIZE PCB	1	1	1	1
	51	•M2105740	MINIATURE CLAMP,UAMS-05S-2	2	2	2	2
	52	•M2104210	EDGING,EDS-2	1	1	1	1
	53	•2BL06990	STOPPER GEAR 8-25	1	1	1	1
	54	•2BL06641	LIFTPLATE BYPASS	1	1	1	1
	55	•M2105210	MINI CLAMP,UAMS-02WL-0(KITAGAWA)	3	3	3	3
	56	•2BL06890	PLATE BYPASS HOLD	2	2	2	2
	57	3A205010	LABEL,CAUTION GEAR	1	1	1	1
	58	2BL05100	LABEL BYPASS JAM R	1	1	1	1
	59	2BL04410	PIN COVER	4	4	4	4

- Parts with "●●" are component parts or sub-assembly with "●" appearing immediately above them.

FIG. 11 BYPASS FEED UNIT

2FG/2FF/2FD

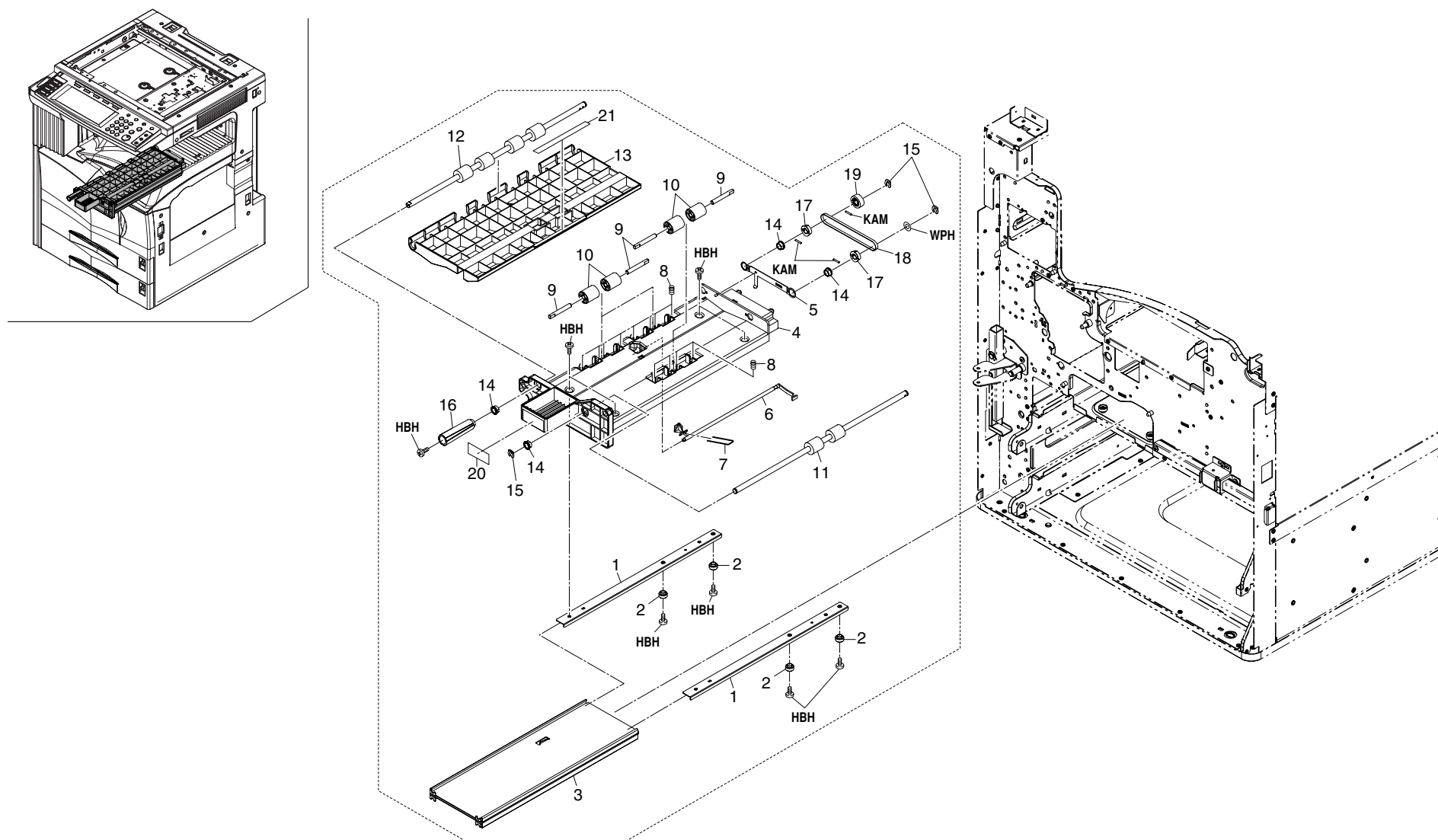


FIG. 11 BYPASS FEED UNIT

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●		2BL93390	PARTS,BYPASS FEED UNIT	1	1	1	1
	1	•2BL06570	MOUNT RAIL	2	2	2	2
	2	•2BL06590	PULLEY RAIL	4	4	4	4
	3	•2BL06580	RAIL BYPASS	1	1	1	1
	4	•2BL06500	BASE BYPASSFEED(1)	1	1	1	1
	5	•2BL06790	GROUNDPLATE BYPASS	1	1	1	1
●	6	•2BL06730	ACTUATOR BYPASSFEED	1	1	1	1
●	7	•2BL06800	SPRING BYPASS	1	1	1	1
	8	•2BL06780	SPRING BYPASSFEED	12	12	12	12
	9	•2BL06740	SHAFT BYPASSFEED	6	6	6	6
●	10	•33906660	RIGHT PULLEY,FEED	6	6	6	6
●	11	•2BL06540	ROLLER2 BYPASSFEED	1	1	1	1
●	12	•2BL06560	ROLLER4 BYPASSFEED	1	1	1	1
	13	•2BL06520	UPPERGUIDE BYPASS	1	1	1	1
●	14	•67322230	BUSHING 8	4	4	4	4
●	15	•2BC06910	STOPPER 6	3	3	3	3
	16	•2BL06830	DIAL BYPASSFEED	1	1	1	1
●	17	•2BL06820	PULLEY25 BYPASSFEED	2	2	2	2
●	18	•2BL06810	BELT BYPASSFEED	1	1	1	1
●	19	•36722860	GEAR 18	1	1	1	1
	20	•2BL05020	FRONT LABEL BYPASS	1	1	1	1
	21	•2BL05030	UPPER LABEL BYPASS	1	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 12 LASER SCANNER UNIT

2FG/2FF/2FD

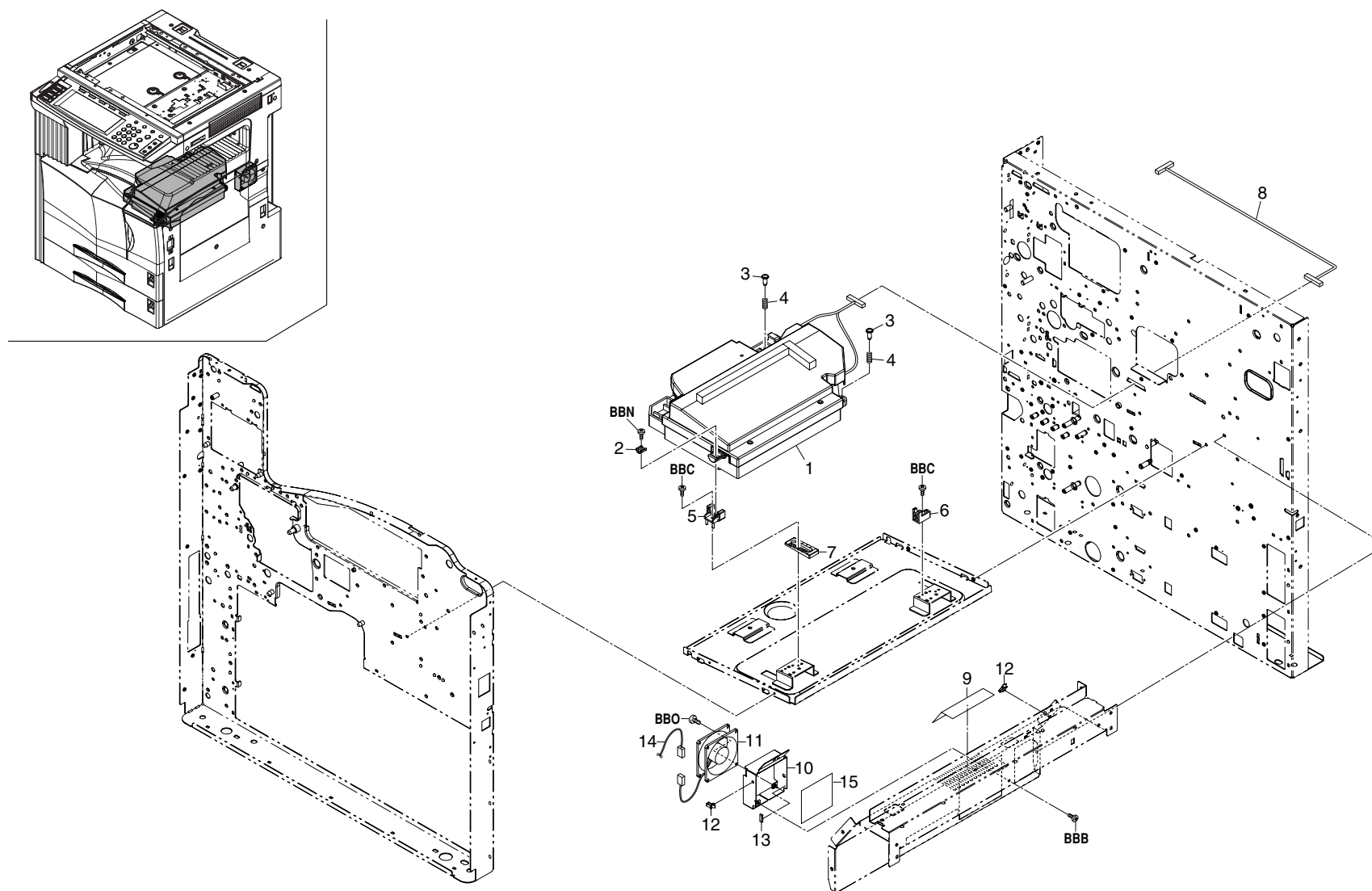


FIG. 12 LASER SCANNER UNIT

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2BL93141	PARTS,LASER UNIT,LK700	1	1	1	1
	2	2BL13120	FRONT MOUNT HOUSING	1	1	1	1
	3	76610320	PIN TENSION PULLEY	2	2	2	2
	4	2BL13290	SPRING FIX LSU	2	2	2	2
	5	2BL13070	FRONT ADJUSTING LSU	1	1	1	1
	6	2BL13060	REAR ADJUSTING LSU	1	1	1	1
	7	2BL13250	ADJUSTING PLT LSU	1	1	1	1
	8	2BJ27200	WIRE LSU(C)	1	1	1	1
	9	2BL23090	FILTER DUST SHIELD	1	1	1	1
	10	2BL02230	MOUNT FAN	1	1	1	1
●	11	2BL27700	FAN COOLING(60-25)	1	1	1	1
	12	M2109330	WIRE SADDLE, YMC-10-0(KITAGAWA)	2	2	2	2
	13	2BL02240	SPONGE FAN	1	1	1	1
	14	2BL27330	WIRE DLP FAN	1	1	1	1
	15	2BL23160	FILTER DUST SHIELD B	1	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

- Parts with "●●" are component parts or sub-assembly with "●" appearing immediately above them.

FIG. 13 DEVELOPING SECTION

2FG/2FF/2FD

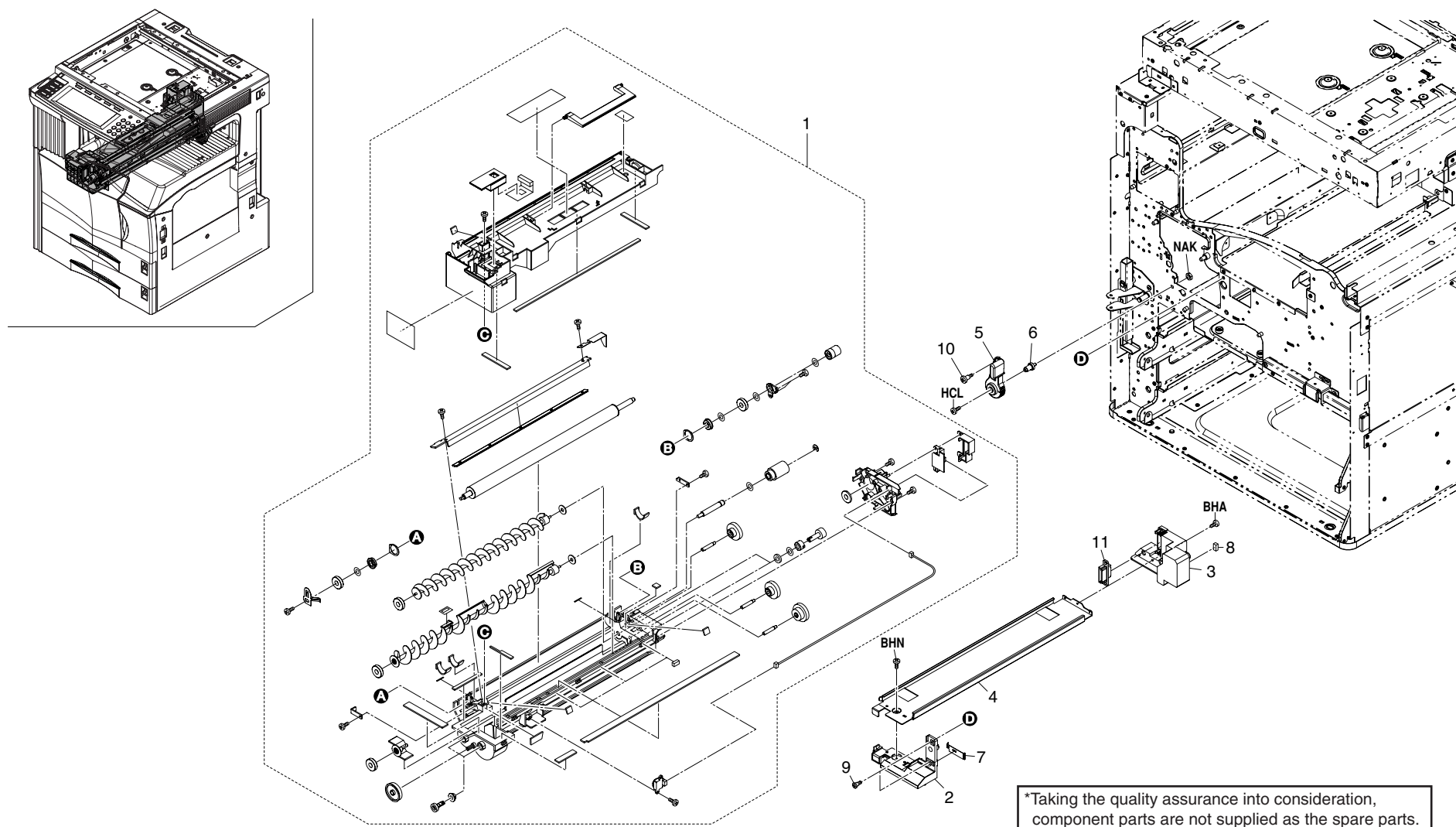


FIG. 13 DEVELOPING SECTION

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2BJ93010	PARTS,DEVELOPER ASS'Y	1	1	1	1
	2	2BL14180	FRONT ARM RAIL	1	1	1	1
	3	2BL14190	REAR ARM RAIL	1	1	1	1
	4	2BL14200	RAIL DLP	1	1	1	1
	5	2BL14210	LEVER DLP	1	1	1	1
	6	2BL14220	PIN LEVER DLP	1	1	1	1
	7	2BL14350	GROUND PLATE RAIL	1	1	1	1
	8	2BL14480	SEAL WIRE	1	1	1	1
	9	2BL14660	STUD SCREW S	2	2	2	2
	10	36006140	PIN,JAM REMOVAL DIAL	1	1	1	1
	11	J7340100	RECEPTACLE,9715S-10A(IRS)	1	1	1	1
*Taking the quality assurance into consideration,component parts are not supplied as the spare parts.							

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 14 FIXING SECTION

2FG/2FF/2FD

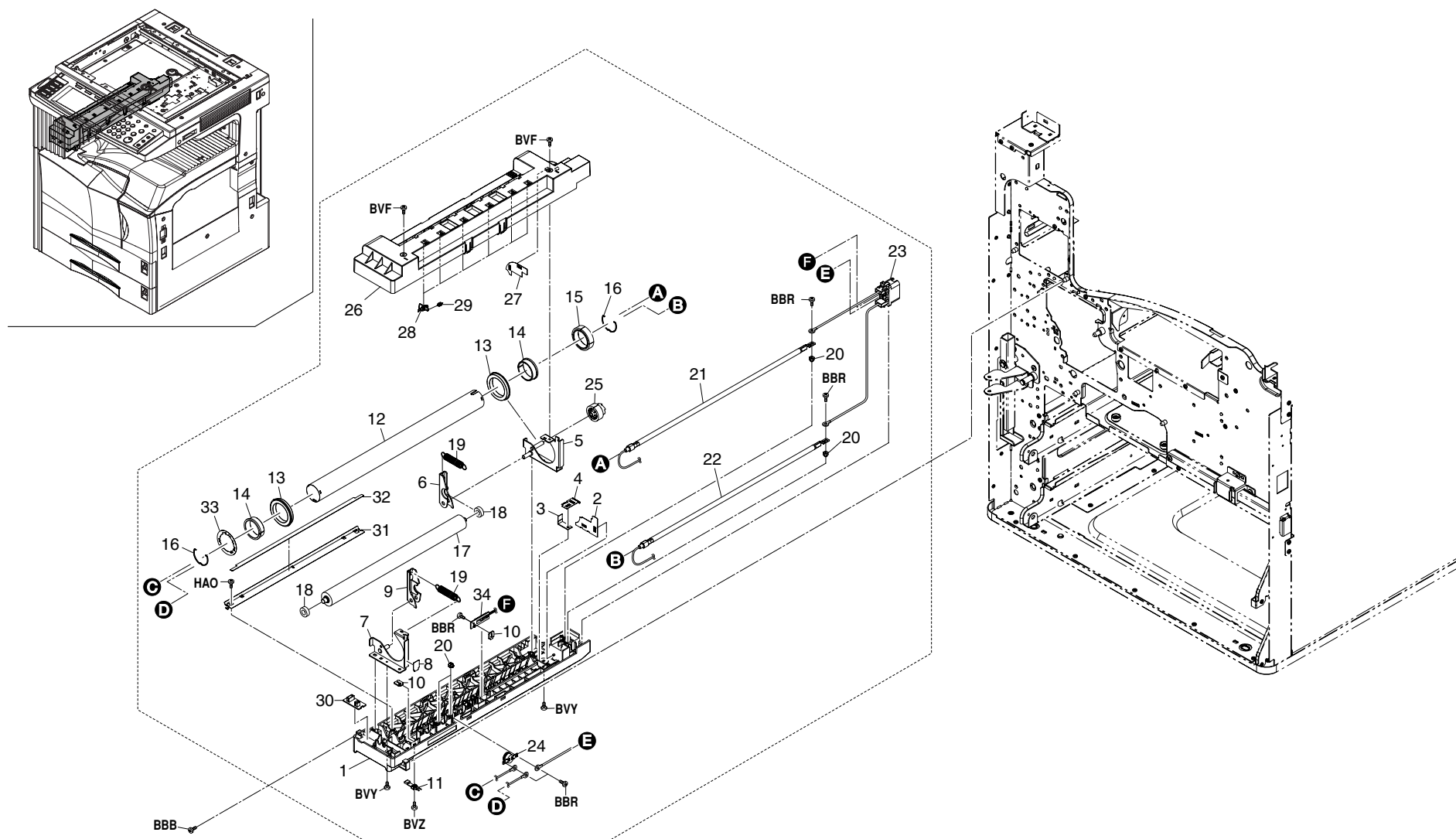


FIG. 14 FIXING SECTION

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●		2FG93090	PARTS, FIXING ASS'Y, 110	1			
●		2FG93030	PARTS, FIXING ASS'Y 120, SP		1		
●		2FG93040	PARTS, FIXING ASS'Y 230, SP			1	1
	1	•2FG20020	LOWER FRAME FIXING A	1	1	1	1
	2	•2BL20310	LOWER COVER FRAME	1	1	1	1
●	3	•34820310	STATIC ELIMINATOR, HEAT ROLLER	1	1	1	1
	4	•2BL20230	PLATE SPRING FIXING	1	1	1	1
	5	•2FG20040	REAR FRAME FIXING	1	1	1	1
	6	•2FG20300	REAR PRESSING PLATE	1	1	1	1
	7	•2FG20030	FRONT FRAME FIXING	1	1	1	1
	8	•2BL20290	COVER FIXING WIRE	1	1	1	1
	9	•2FG20290	FRONT PRESSING PLATE	1	1	1	1
	10	•2BL20210	MOUNT THERMISTOR	2	2	2	2
●	11	•2FG20210	THERMISTOR FIXING	1	1	1	1
●	12	•2FG20050	ROLLER HEAT	1	1	1	1
●	13	•2FG20190	BUSHING HEAT ROLLER	2	2	2	2
●	14	•2FG20230	BEARING HEAT ROLLER	2	2	2	2
●	15	•2FG20070	GEAR 49 HEAT ROLLER	1	1	1	1
	16	•2FG20200	STOPPER HEAT ROLLER	2	2	2	2
●	17	•2FG20060	ROLLER PRESS	1	1	1	1
●	18	•2FG20310	BEARING PRESS ROLLER	2	2	2	2
	19	•2FG20240	SPRING PRESSURE	2	2	2	2
	20	•2BM20420	NUT FUSER	4	4	4	4
●	21	•2FG20320	HEATER M110 FIXING	1			
●	21	•2FG20120	HEATER M120 FIXING		1		
●	21	•2FG20140	HEATER M230 FIXING			1	1
●	22	•2FG20330	HEATER S110 FIXING	1			
●	22	•2FG20130	HEATER S120 FIXING		1		
●	22	•2FG20150	HEATER S230 FIXING			1	1
	23	•2BL27130	WIRE FIXING UNIT	1	1	1	1
●	24	•2FG20220	THERMOSTAT FIXING	1	1	1	1
●	25	•2BL20260	GEAR FIXING Z33	1	1	1	1
●	26	•2FG20010	UPPER FRAME FIXING A	1	1	1	1
	27	•2BL20300	UPPER COVER FRAME	1	1	1	1
●	28	•2BL20080	CLAW HEAT ROLLER	6	6	6	6
●	29	•2BL20240	SPRING CLAW	6	6	6	6
	30	•2FG01080	PCB FIXING ASS'Y(C)	1	1	1	1
●	31	•2BL20320	HOLDER PRESS SE	1	1	1	1
●	32	•2BL20330	STATIC ELIMINATOR PRESS	1	1	1	1
●	33	•2FG20280	GROUND PLATE FIXING	1	1	1	1
●	34	•2FG20340	THERMISTOR FIXING UC	1	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 15 CLEANING SECTION

2FG/2FF/2FD

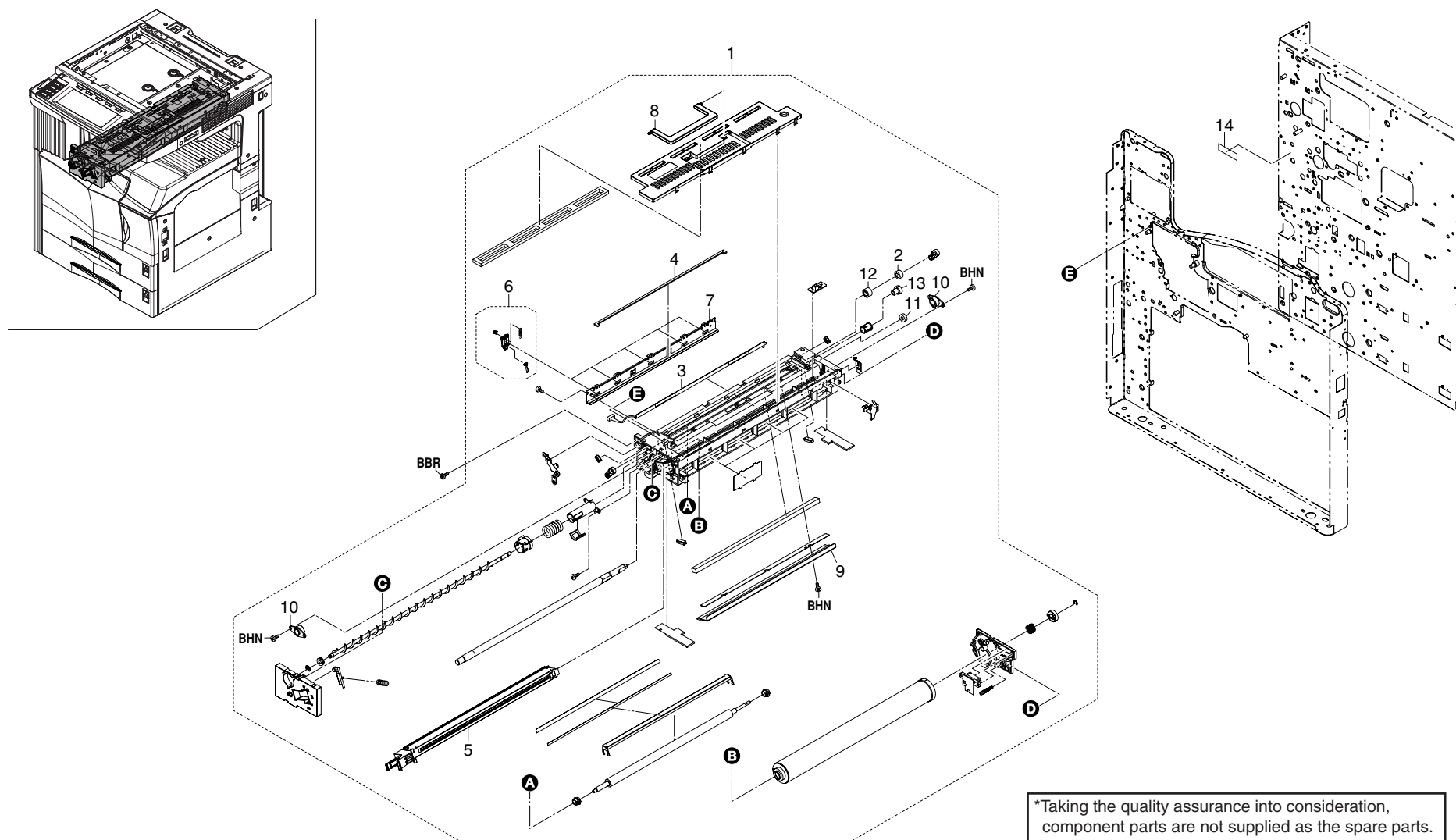


FIG. 15 CLEANING SECTION

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2FG93010	PARTS,DRUM ASS'Y,SP (KM-5035/4035)	1	1	1	1
●	1	2BJ93020	PARTS,DRUM ASS'Y (KM-3035)	1	1	1	1
●	2	*2BL18870	GEAR CL ROLLER 15	1	1	1	1
●	3	*2BL93420	PARTS,LAMP CLEANING ASSY	1	1	1	1
●	4	*2BL18560	SPONGE LOWER SEAL	1	1	1	1
●	5	*2BL93090	PARTS MAIN-C,MC700	1	1	1	1
●	6	*2BL93310	PARTS,CLAW SEPARATION	5	5	5	5
●	7	*2BL18070	LOWER SEAL CLEANING	1	1	1	1
●	8	*2BL18320	HANDLE DRUM	1	1	1	1
●	9	*2BL18300	BLADE CLEANING	1	1	1	1
●	10	*2BL18630	BUSHING DRUM A	2	2	2	2
●	11	*2BL18170	GEAR IDLE 15	1	1	1	1
●	12	*2BL18880	GEAR CL ROLLER 16	1	1	1	1
●	13	*2BL18160	GEAR SPIRAL 16	1	1	1	1
●	14	2BL05080	LABEL DRUM	1	1	1	1
*Taking the quality assurance into consideration,component parts are not supplied as the spare parts.							

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

- Parts with "●●" are component parts or sub-assembly with "●" appearing immediately above them.

FIG. 16 DRIVING, COOLING SECTION I

2FG/2FF/2FD

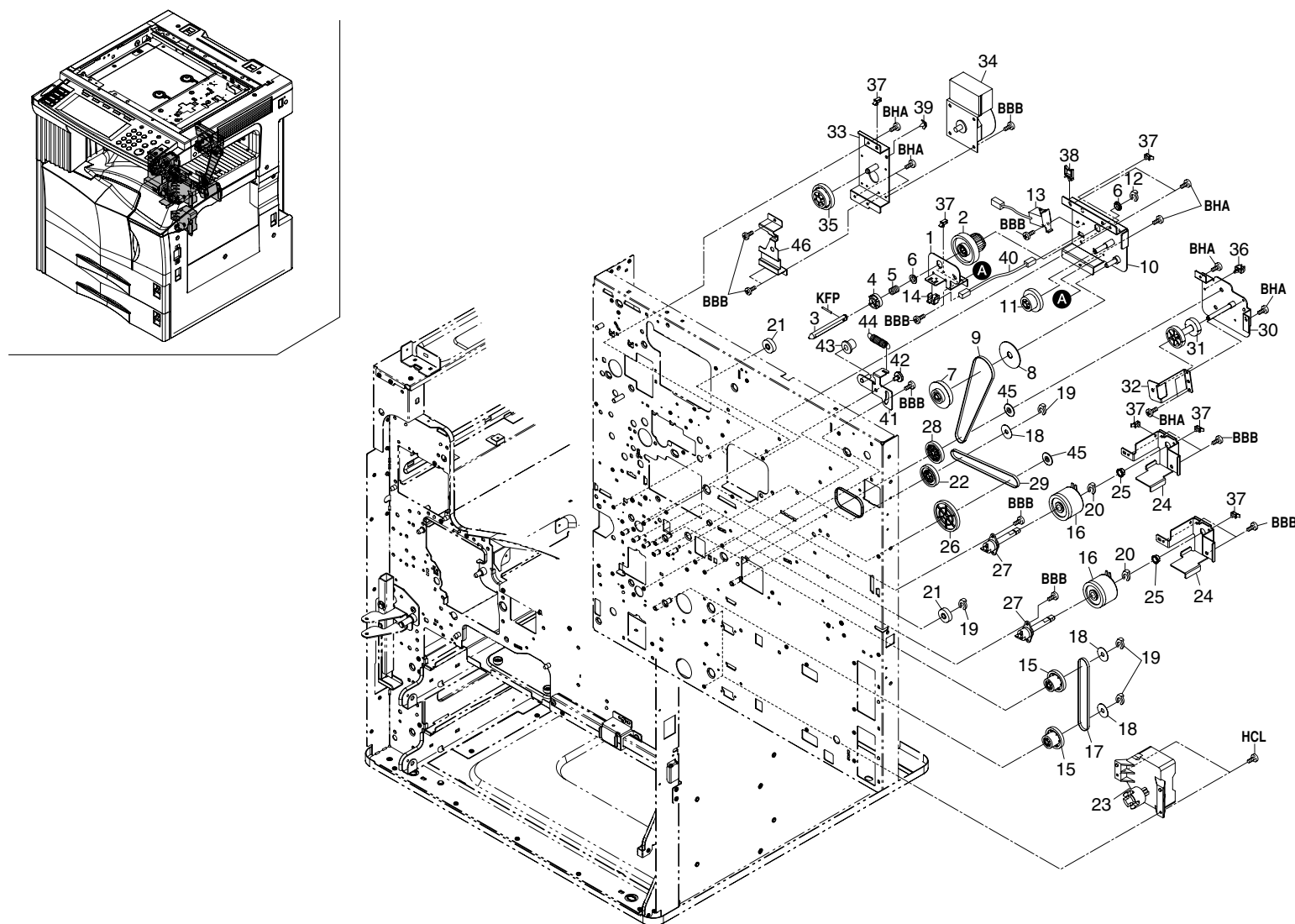


FIG. 16 DRIVING, COOLING SECTION I

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2BL22450	PLATE DRIVE CONT.B	1	1	1	1
●	2	2BL22520	CLUTCH CONTAINER	1	1	1	1
●	3	2BL22460	SHAFT DRIVE CONT	1	1	1	1
●	4	2BJ22020	COUPLING C,CONT.	1		1	1
●	4	2BJ22010	COUPLING CONTAINER B		1		
●	5	2BL22510	SPRING DRIVE CONT.	1	1	1	1
●	6	2BL22570	BUSH DRIVE CONT 8	2	2	2	2
●	7	2BL22480	GEAR Z24S-P40	1	1	1	1
●	8	2BL22560	PULLEY CONT. DRIVE	1	1	1	1
●	9	2BL22590	BELT DRIVE CONTAINER	1	1	1	1
●	10	2BL22440	PLATE DRIVE CONT.A	1	1	1	1
●	11	2BL22490	GEAR Z40S-Z25S	1	1	1	1
●	12	2BC06910	STOPPER 6	1	1	1	1
●	13	2BL27510	SOLENOID TONER	1	1	1	1
●	14	35927420	SWITCH,SIZE	1	1	1	1
●	15	2BL22330	GEAR Z41S-Z24S-P30	2	2	2	2
●	16	2BL27500	CLUTCH FEED	2	2	2	2
●	17	2BL22350	BELT DRIVE FEED	1	1	1	1
●	18	2BL22580	COLLAR BELT	3	3	3	3
●	19	2A806250	RING STOPPER	6	6	6	6
●	20	2BC06980	STOPPER 5	2	2	2	2
●	21	2BL22740	GEAR M FEED Z25	4	4	4	4
●	22	2BL22530	GEAR Z41S-P15	1	1	1	1
●	23	2BL27581	LIFT MOTOR	2	2	2	2
●	24	2FG22090	BRACKET CLUTCH FEED	2	2	2	2
●	25	67322230	BUSHING 8	2	2	2	2
●	26	2BL22540	GEAR Z60S-P20	1	1	1	1
●	27	2AR00170	PRIMARY PAPER FEED BUSHING ASS'Y	2	2	2	2
●	28	2BL22420	GEAR Z41S-P18	1	1	1	1
●	29	2BL22400	BELT DRIVE MPF	1	1	1	1
●	30	2BL22370	PLATE DRIVE MPF A	1	1	1	1
●	31	2BL22550	GEAR Z40S-Z32S	1	1	1	1
●	32	2BL22380	PLATE DRIVE MPF B	1	1	1	1
●	33	2FG22070	PLATE DRIVE FEED A	1	1	1	1
●	34	2FG27020	FEED MOTOR	1	1	1	1
●	35	2BL22320	GEAR Z76H-Z35S	1	1	1	1
●	36	M2105740	MINIATURE CLAMP,UAMS-05S-2	1	1	1	1
●	37	M2109330	WIRE SADDLE,YMC-10-0(KITAGAWA)	6	6	6	6
●	38	M2109010	WIRE SADDLE,WS-2NS	1	1	1	1
●	39	M2108080	SPACER,KGPS-3S	1	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
	40	2BL27180	WIRE CONT SW	1	1	1	1
	41	2BL22810	PLATE TENSION A	1	1	1	1
	42	72114320	PIN,DEV,UNIT HANDLE	1	1	1	1
	43	2BL22830	PULLEY TENSION	1	1	1	1
	44	2BL22820	SPRING PULLEY	1	1	1	1
	45	2BL22390	PULLEY MPF DRIVE	2	2	2	2
	46	2FG22080	PLATE DRIVE FEED B	1	1	1	1

- Parts with "●●" are component parts or sub-assembly with "●" appearing immediately above them.

FIG. 17 DRIVING, COOLING SECTION II

2FG/2FF/2FD

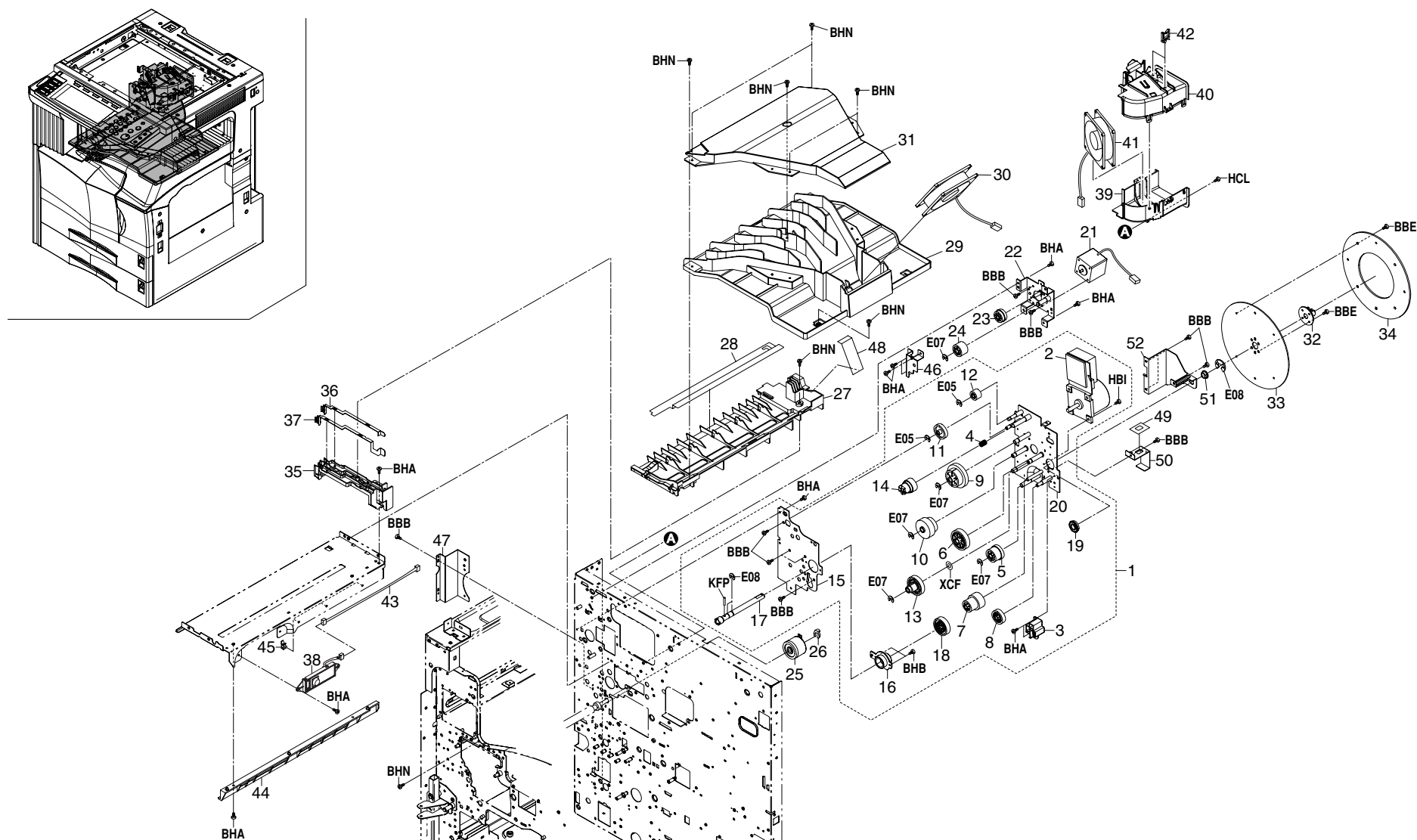


FIG. 17 DRIVING, COOLING SECTION II

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2FG93070	PARTS,MOTOR ASS'Y,DR	1	1	1	1
●	2	•2BL27540	MOTOR MAIN	1	1	1	1
●	3	•2BL22140	GUIDE DLP	1	1	1	1
●	4	•2BL22240	SPRING JOINT FUSER	1	1	1	1
●	5	•2BL22220	GEAR Z36S-Z31H	1	1	1	1
●	6	•2BL22190	GEAR Z50H	1	1	1	1
●	7	•2BL22180	GEAR Z37H-Z28H	1	1	1	1
●	8	•2BL22230	GEAR Z34H	1	1	1	1
●	9	•2FG22030	GEAR Z59H-Z44S	1	1	1	1
●	10	•2BL22710	GEAR Z76H-Z35H	1	1	1	1
●	11	•2BL22770	GEAR Z37S	1	1	1	1
●	12	•2FG22040	GEAR Z22S	1	1	1	1
●	13	•2BL22160	GEAR DRUM Z76H-Z30H	1	1	1	1
●	14	•2BL22210	GEAR JOINT Z32S	1	1	1	1
●	15	•2FG22010	PLATE DRIVE FRONT	1	1	1	1
●	16	•2BL22170	PLATE GUIDE DRUM	1	1	1	1
●	17	•2BL22840	SHAFT DRIVE DRUM FW	1	1	1	1
●	18	•2BL22050	GEAR DRUM Z70H	1	1	1	1
●	19	•G3169000	BEARING 6900ZZNR	1	1	1	1
●	20	•2FG22020	PLATE DRIVE REAR	1	1	1	1
●	21	2BL27560	MOTOR EJECT	1	1	1	1
●	22	2FG22050	PLATE DRIVE EXIT A	1	1	1	1
●	23	2BL22800	GEAR Z47S-Z28S	1	1	1	1
●	24	2BL22630	GEAR EXIT Z30S	1	1	1	1
●	25	2BL27730	CLUTCH,REGISTRATION	1	1	1	1
●	26	2BC06980	STOPPER 5	1	1	1	1
●	27	2BL23020	DUCT DRUM	1	1	1	1
●	28	2BL23120	COVER DUCT DRUM	1	1	1	1
●	29	2BL23030	DUCT DLP	1	1	1	1
●	30	2FG27130	FAN MOTOR 1	1	1	1	1
●	31	2BL23040	LID DLP DUCT	1	1	1	1
●	32	2BL22850	RETAINER FLYWHEEL	1	1	1	1
●	33	2BL22860	FLYWHEEL 190	1	1	1	1
●	34	2BL22870	WEIGHT 190	1	1	1	1
●	35	2BL26150	MOUNT BASE TERMINAL	1	1	1	1
●	36	2BL26160	PLATE TRANSFER A	1	1	1	1
●	37	2BL26170	PLATE SEPARATION A	1	1	1	1
●	38	2BL01170	EMPTY SW ASS'Y	1	1	1	1
●	39	2BL23050	DUCT MAIN A	1	1	1	1
●	40	2BL23060	DUCT MAIN B	1	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	41	2FG27060	FAN MOTOR 2	1	1	1	1
●	42	M2109010	WIRE SADDLE,WS-2NS	2	2	2	2
●	43	2BL27120	WIRE CONTAINER	1	1	1	1
●	44	2BL02220	RAIL DRUM R	1	1	1	1
●	45	M2109330	WIRE SADDLE,YMC-10-0(KITAGAWA)	3	3	3	3
●	46	2FG22060	PLATE DRIVE EXIT B	1	1	1	1
●	47	2BL23070	MOUNT REAR FAN	1	1	1	1
●	48	2BL23100	FILM COOLING	1	1	1	1
●	49	2BL22880	FILM BKT CLUTCH	1	1	1	1
●	50	2BL22150	BRACKET CLUTCH	1	1	1	1
●	51	49021301	BUSHING, CUTTER	1	1	1	1
●	52	2BL22890	MOUNT FLYWHEEL	1	1	1	1

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

This exploded view diagram illustrates the assembly of a server chassis. The components are labeled with numbers and letters, indicating their assembly order and location. The diagram shows the front panel, side panel, and internal components, including the power supply, cooling fans, and various modules. The assembly order is indicated by the numbers and letters, with 1 being the first step and 89 being the last. The diagram also shows the connection of various cables and connectors, such as the power supply cables, cooling fan cables, and module cables. The components are shown in their relative positions, allowing for a clear understanding of the assembly process.

FIG. 18 ELECTRICAL COMPONENTS

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2BJ26010	MOUNT PCB	1	1	1	1
	2	2FG01010	ENGINE PCB ASS'Y	1	1	1	1
	3	63827080	FERRITE CORE	1	1	1	1
●	4	2C927210	SENSOR 248NL1	1	1	1	1
	5	2BL27290	WIRE BYPASS FEED PI	1	1	1	1
●	6	J0464080	RECEPTACLE, QR/P15-8S-C(02)(HIROSE)	2	2	2	2
	7	33927450	RETAINING PIN, DRAWER	6	6	6	6
	8	2BL26200	MOUNT DRUM DRAWER	1	1	1	1
	9	J7340100	RECEPTACLE, 9715S-10A(IRS)	1	1	1	1
	10	M2109010	WIRE SADDLE, WS-2NS	33	33	33	33
	11	M2109330	WIRE SADDLE, YMC-10-0(KITAGAWA)	4	4	4	4
	12	M2109400	WIRE SADDLE, RLWS-2020T V0(KITAGAWA)	2	2	2	2
	13	M2108120	SPACER, KGLS-4S	2	2	2	2
	14	2BJ27100	WIRE PAPER FEED(C)	1	1	1	1
	15	2AR00150	CASSETTE SWITCH ASS'Y	2	2	2	2
	16	*2AR07170	MOUNT, CASSETTE SWITCH	2	2	2	2
●	17	*66127010	SWITCH, COVER OPEN	2	2	2	2
	18	2FG26010	MOUNT POWER PCB	1	1	1	1
●	19	2FG28020	POWER SOURCE PCB(100)	1	1		
●	19	2FG28030	POWER SOURCE PCB(200)			1	1
	20	2FG27370	WIRE FILTER PCB	1	1	1	1
	21	2BJ26100	MOUNT OPTION I/F (E)	1	1	1	1
	22	M2109020	WIRE SADDLE, WS-2WS	1	1	1	1
	23	J0326120	CASE, 54082-1215(MOLEX)	1	1	1	1
	24	2BJ27220	WIRE FINISHER GND(C)	1	1	1	1
	25	2BJ27230	WIRE FINISHER FG	1	1	1	1
	26	2FG27320	WIRE OPTION(C)	1	1	1	1
	27	2AR26340	MOUNT, DECK CONNECTOR	1	1	1	1
	28	M2108670	SPACER, KGPS-6RF(KITAGAWA)	1	1	1	1
●	29	2FG28070	PCB DIMM64	1	1	1	1
	30	M2104280	EDGING, EDS-25L(KITAGAWA)	1	1	1	1
	31	2BL26290	MOUNT FIXING DRAWER	1	1	1	1
	32	2BL27030	WIRE DRAWER	1	1	1	1
	33	2FG27330	WIRE PRIMARY(C)	1	1	1	1
	34	2BL26060	PIN TERMINAL	4	4	4	4
	35	2BL26070	SPRING TERMINAL	1	1	1	1
	36	2BL26270	SPRING TERMINAL T	3	3	3	3
	37	2BL26050	CASE HIGH VOLTAGE	1	1	1	1
	38	2BL26080	GROUND PLATE HV	1	1	1	1
●	39	2BL28051	HIGH VOLTAGE PCB	1	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
	40	2BJ27130	WIRE HIGH VOLTAGE(C)	1	1	1	1
	41	2FG27310	WIRE MOTOR(C)	1	1	1	1
	42	2BJ27090	WIRE FRONT(C)	1	1	1	1
	43	M2104210	EDGING, EDS-2	4	4	4	4
	44	2BL26110	LEFT MOUNT I/L	1	1	1	1
●	45	2FG27120	SWITCH INTERLOCK	2	2	2	2
●	46	2AR27040	SWITCH, INTERLOCK	1	1	1	1
●	47	35927420	SWITCH, SIZE	3	3	3	3
	48	2BL26120	LEFT WORK PLATE I/L	1	1	1	1
●	49	2AV27290	SWITCH, MAIN	1	1	1	1
●	50	2BM27890	HUMIDITY SENSOR	1	1	1	1
	51	2BL04060	FRONT MOUNT COVER	1	1	1	1
	52	2BL04080	INNER LEFT COVER	1	1	1	1
●	53	2BL01160	TONER SW ASS'Y	1	1	1	1
	54	J5016050	CASE, BU05P-TR-PC-H(JST)	1	1	1	1
	55	2BL27250	WIRE TONER DISPOSAL	1	1	1	1
	56	J5016120	CASE, BU12P-TR-PC-H(JST)	1	1	1	1
	57	J5016130	CASE, BU13P-TR-PC-H(JST)	1	1	1	1
	58	2BL04450	GROUND PLATE INNER L	1	1	1	1
	59	M2107120	BINDING BAND SG-130	3	3	3	3
●	60	2FG27140	FAN MOTOR 3	2	2	2	2
	61	2FG26040	SHIELD PCB	1	1	1	1
	62	2FG26080	FILM SHIELD	1	1	1	1
	63	2BL04460	SPACER WIRE	1	1	1	1
	64	2BL26280	SHAFT I/L	1	1	1	1
	65	2FG27540	GASKET MULTIPORT B	1	1	1	1
	66	2FG27550	GASKET SHIELD	1	1	1	1
	67	2FG26030	LID HDD	1	1	1	1
	68	2BJ26120	LID MODULAR	1	1	1	1
	69	2BJ26130	LID NETWORKSCANNER	1	1	1	1
	70	2FG26070	LID PRINTER BOARD	1	1	1	1
	71	2BJ26210	SHIELD SUBWIRE	1	1	1	1
	72	2FG26050	UPPER SHIELD PCB	1	1	1	1
	73	2FG26060	RAIL PRINTER PCB	2	2	2	2
	74	2BJ26150	LID MMD	1	1	1	1
	75	M7005010	CLAMP, EMT-3N(TAKEUCHI)	1	1	1	1
	76	2FG27530	GASKET MULTIPORT A	1	1	1	1
	77	2BL26250	MOUNT INLET CORD 230	1	1	1	1
	78	2FG01090	INLET ASS'Y	1	1	1	1
	79	2FG26090	MOUNT FILTER PCB	1	1	1	1

- Parts with "●●" are component parts or sub-assembly with "●" appearing immediately above them.

[illegible]

FIG. 18 ELECTRICAL COMPONENTS

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	80	2FG28120	NOISE FILTER PCB 100	1	1		
●	80	2FG28130	NOISE FILTER PCB 200			1	1
	81	M2108920	SPACER,KGLS-5RT(KITAGAWA)	2	2	2	2
	82	M2109350	WIRE SADDLE, YMC-15-0(KITAGAWA)	2	2	2	2
	83	M2105910	CLAMP,CKN-07(KITAGAWA)	1	1	1	1
	84	2BJ26230	FILM SUB PS CN	1	1	1	1
	85	2BJ26220	FILM POWER SOURCE	1	1	1	1
	86	65027600	POWER CORD 110	1			
	87	19527400	POWER CORD(120)		1		
	88	2AR27800	POWER CORD(230)			1	
	89	29927231	POWER CODE AS(240)				1
	90	2AV27440	CORE 15-26X13	1	1	1	1
	91	2FG27520	GASKET LID PRINTER	2	2	2	2
●	F201	M1660010	FUSE,237010(LITTEL)	1	1	1	1
●	F103	M1658030	FUSE,215008(LITTEL-FUSE)			1	1
●	F101	M1660010	FUSE,237010(LITTEL)	1	1		
●	F101	M1655040	FUSE,215005(LITTEL)			1	1
●	F104	M1660010	FUSE,237010(LITTEL)	1	1		
●	F104	M1656050	FUSE,21506.3(LITTEL-FUSE)			1	1
●	F102	M1652040	FUSE,21502.5(LITTEL-FUSE)			1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

- Parts with "●●" are component parts or sub-assembly with "●" appearing immediately above them.

This exploded view diagram illustrates the assembly of a 19-inch rack-mountable power supply unit. The components are numbered 1 through 52, and their assembly sequence is indicated by letters A through D. Key parts include the main power supply unit (1), input/output connectors (2, 3), cooling fans (4, 5), and various mounting brackets (6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52). The diagram also shows the unit's mounting rails (53, 54) and the rack itself (55). The unit is designed to be mounted in a 19-inch rack, with the rack dimensions and mounting holes clearly marked.

FIG. 19 OPERATION UNIT

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2BJ04170	LOWER COVER OP (1/2)	1	1	1	1
	2	2BJ25370	SHEET TABLET	1	1	1	1
●	3	2BJ25101	UPPER KEY FUNCTION	5	5	5	5
●	4	2BJ25020	KEY OPERATION 10	1	1	1	1
●	5	2BJ25440	KEY PRINT RS	1			
●	5	2BJ25300	KEY PRINT E		1	1	1
●	6	2BJ25040	KEY STOP	1	1	1	1
●	7	2BJ25050	KEY RESET	1	1	1	1
●	8	2BJ25060	KEY SAVER	1	1	1	1
●	9	2BJ25070	KEY INTERRUPT	1	1	1	1
●	10	2BJ25080	KEY CONTROL	1	1	1	1
●	11	2BJ25090	KEY INIT	1	1	1	1
●	12	2BJ25250	VOLUME OPE UNIT	1	1	1	1
●	13	2BJ25240	BARRIER TABLET	1	1	1	1
●	14	2BJ25210	LEFT DUST SHIELD	1	1	1	1
●	15	2BJ25230	RIGHT DUST SHIELD	1	1	1	1
●	16	2CX01050	OPERATION UNIT PCB ASS'Y B	1	1	1	1
●	17	2FG27150	TABLET OPERATION	1	1	1	1
●	18	2BJ25270	SPONGE LCD A	2	2	2	2
●	19	2BJ25280	SPONGE LCD B	2	2	2	2
●	20	2BJ28030	LCD PCB	1	1	1	1
	21	2BJ27140	WIRE LCD	1	1	1	1
	22	2BJ04220	GROUND PLATE LCD A	2	2	2	2
	23	2BJ04240	GROUND PLATE LCD C	1	1	1	1
●	24	2BJ25220	CENTER DUST SHIELD	1	1	1	1
●	25	2CX01100	OPERATION UNIT PCB ASS'Y A	1	1	1	1
	26	2BJ04230	GROUND PLATE LCD B	1	1	1	1
	27	2BJ04210	SHIELD LCD	1	1	1	1
	28	2BJ04130	RIGHT MOUNT COVER	1	1	1	1
	29	2BJ04120	MIDDLE MOUNT COVER	1	1	1	1
	30	M2104350	EDGING,EDS-0607M(KITAGAWA)	1	1	1	1
	31	2BJ04110	LEFT MOUNT COVER	1	1	1	1
●	32	2BJ25201	RIGHT LID OPE UNIT	1	1	1	1
●	33	2BJ25450	LEFT KEY COPIER RS	1			
●	33	2BJ25310	LEFT KEY COPIER E		1	1	1
●	34	2BJ25460	LEFT KEY PRINTER RS	1			
●	34	2BJ25320	LEFT KEY PRINTER E		1	1	1
●	35	2BJ25470	LEFT KEY SCANNER RS	1			
●	35	2BJ25330	LEFT KEY SCANNER E		1	1	1
●	36	2BJ25480	LEFT KEY FAX RS	1			

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	36	2BJ25340	LEFT KEY FAX E		1	1	1
●	37	2BJ25151	LEFT LID OPE UNIT	1	1	1	1
●	38	2BJ25161	LEFT LID COPIER	1	1	1	1
●	39	2BJ25171	LEFT LID PRINTER	1	1	1	1
●	40	2BJ25181	LEFT LID SCANNER	1	1	1	1
●	41	2BJ25191	LEFT LID FAX	1	1	1	1
●	42	2FG25010	COVER OPE (TW)	1			
●	42	2BG25080	COVER OPE UNIT E		1	1	1
●	43	2BJ68320	SPACER STOP KEY ASS'Y	1	1	1	1
	44	2BJ25380	SHEET OPERATION PCB	1	1	1	1
●	45	2BC25020	SHEET FUNCTION (EXP)	1	1	1	1
	46	2BJ25390	RETAINER LCD	2	2	2	2
	47	2BJ25400	SHEET LCD A	1	1	1	1
	48	2BJ25410	SHEET LCD B	1	1	1	1
	49	2BJ25420	SHEET LCD C	1	1	1	1
	50	M2108880	SPACER,KGPS-5RF(KITAGAWA)	1	1	1	1
	51	M2108850	SPACER,KGPS-8RF(KITAGAWA)	1	1	1	1
●	52	2BJ04160	UPPER COVER OP	1	1	1	1

- Parts with "●●" are component parts or sub-assembly with "●" appearing immediately above them.

FIG. 20 OPTION (ORIGINAL HOLDER)

2FG/2FF/2FD

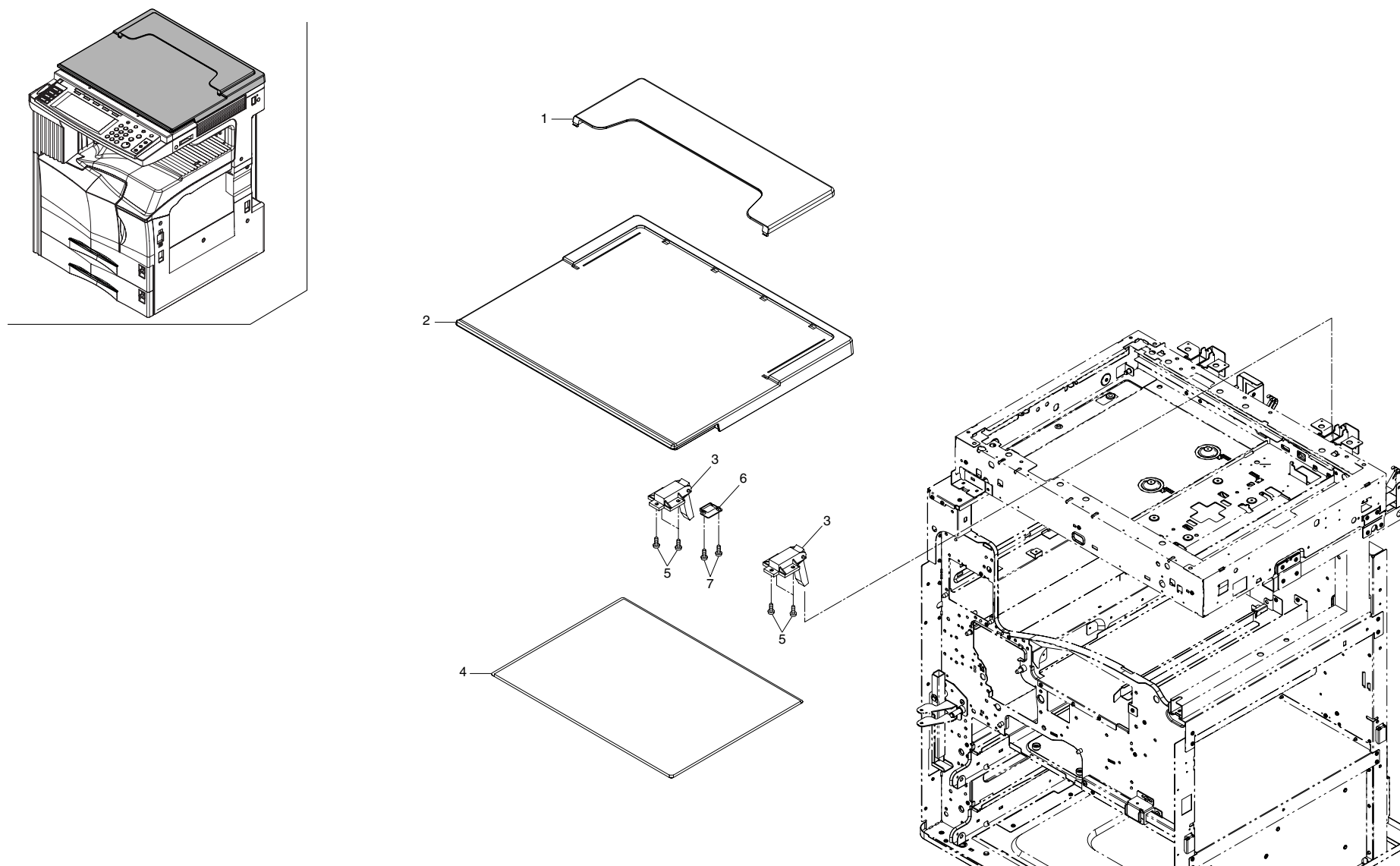
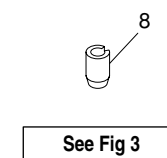
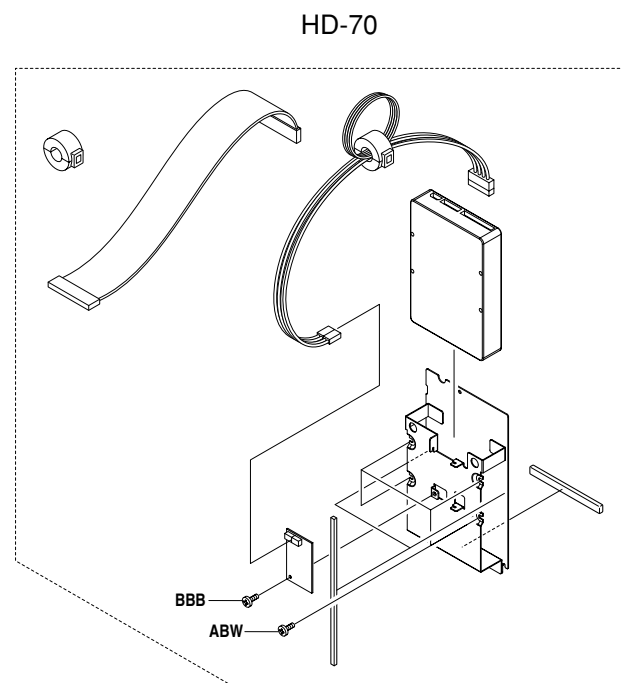
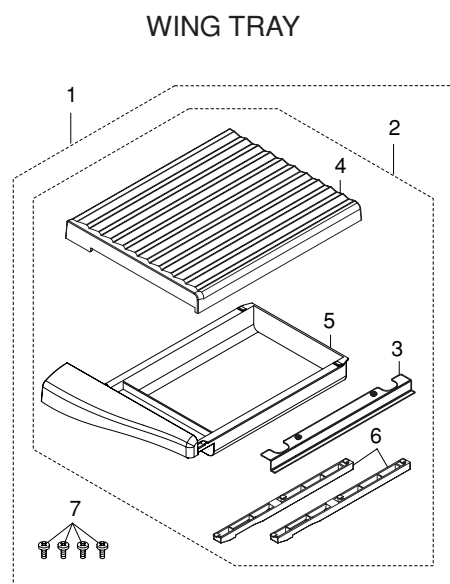


FIG. 20 OPTION (ORIGINAL HOLDER)

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●		2CX82010	SET, PLATEN COVER TYPE D	1	1	1	1
	1	•60904280	ORIGINAL POCKET	1	1	1	1
	2	•2A612800	COVER, PLATEN	1	1	1	1
	3	•2A612820	HINGE, ORIGINAL HOLDER	2	2	2	2
	4	•2A612810	MAT, ORIGINAL HOLDER	1	1	1	1
	5	•B8014160	BINDING TAP-TITE P SCREW M4X16	4	4	4	4
	6	•2C912630	STOPPER RELEASE SWITCH	1	1	1	1
	7	•B8013120	BINDING TAP-TITE P SCREW M3X12	2	2	2	2

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
 - Parts with "●" indicates the Spare parts.
- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.



*HD-70 does not give separate supply for option.

FIG. 21 OPTION I

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2BH82010	SET DT-70	1	1	1	1
	2	•2BJ60500	WING TRAY ASS'Y	1	1	1	1
	3	••2BJ60510	MOUNT WING TRAY	1	1	1	1
	4	••2BJ60520	UPPER WING TRAY	1	1	1	1
	5	••2BJ60530	LOWER WING TRAY	1	1	1	1
	6	••2BJ60540	RAIL WING TRAY	2	2	2	2
	7	•B1303050	BINDING SCREW BVM3X5 (BLACK)	4	4	4	4
	8	2BL68560	SPACER CASSETTE CURSOR	1	1	1	1
*HD-70 does not give separate supply for option.							

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

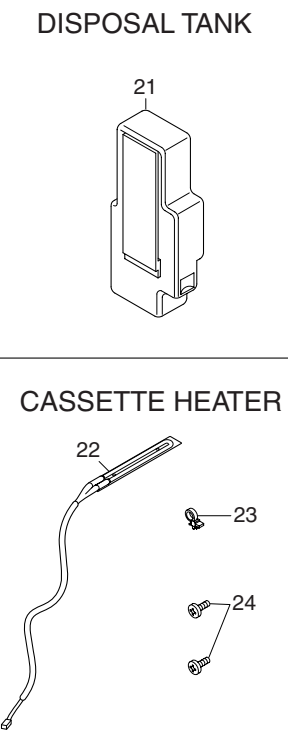
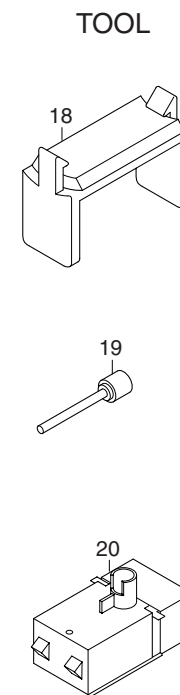
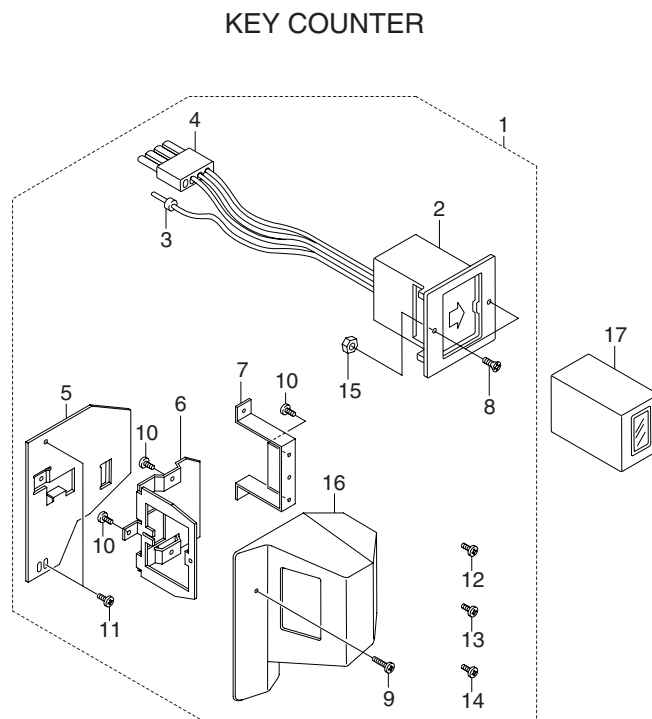


FIG. 22 OPTION II & TOOL

2FG/2FF/2FD

SP	Ref. No.	Part. No.	Description	Quantity			
				110V	120V	230V	240V
●	1	2A369703	SET PARTS KEYCOUNTER NEW COLOR	1	1	1	1
	2	•41529210	SOCKET ASS'Y,KEY COUNTER	1	1	1	1
	3	••J0220040	PLUG EL 4P,ELP-04V	1	1	1	1
	4	••41525016	SOCKET,KEY COUNTER	2	2	2	2
	5	•66060022	RETAINER,KEY COUNTER COVER	1	1	1	1
	6	•66060030	RETAINER,KEY COUNTER	1	1	1	1
	7	•66060040	MOUNT,KEY COUNTER	1	1	1	1
	8	•B2303060	COUNTER-SUNK HEAD SCREW BFHM3X6 (BLACK)	2	2	2	2
	9	•B1304300	BINDING SCREW BVM4X30 (BLACK)	1	1	1	1
	10	•B4304060	TRIPLE SCREW M4X6 (BLACK)	4	4	4	4
	11	•B4304100	TRIPLE SCREW M4X10 (BLACK)	2	2	2	2
	12	•B1303080	BINDING SCREW BVM3X8 (BLACK)	1	1	1	1
	13	•B4104060	TRIPLE SCREW M4X6(CHROMIUM)	1	1	1	1
	14	•B4304200	TRIPLE SCREW M4X20(BLACK)	1	1	1	1
	15	•C2303000	NUT BNM3 (BLACK)	1	1	1	1
	16	•2A360010	COVER,KEY COUNTER	1	1	1	1
●	17	82142540	KEY COUNTER	1	1	1	1
●	18	35968110	STOPPER WIRE ASS'Y SP	2	2	2	2
●	19	2AV68080	SPECIAL TOOL,MIRROR FRAME RETAINING	2	2	2	2
●	20	4AK85050	GRID CLEANER 3 ASSY	1	1	1	1
	21	2BL93130	PARTS,DISPOSAL TANK,TB700	1	1	1	1
●	22	34860030	HEATER,CASSETTE(120)		1		
●	22	33960020	HEATER,CASSETTE (240)			1	1
	23	M2107120	BINDING BAND SG-130		1	1	1
	24	B1304060	BINDING SCREW BVM4X6 (BLACK)		2	2	2

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

INDEX

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
	18512340	GUIDE,SCANNER WIRE	2	2	2	2	9
	19527400	POWER CORD(120)		1			18
	2AC12300	HOLDER FFC	1	1	1	1	9
	2AC12360	GUIDE,RELEASE SWITCH	1	1	1	1	9
●	2AC12370	SWITCH,RELEASE DETECTION	1	1	1	1	9
	2AC12380	SPRING,RELEASE SWITCH	1	1	1	1	9
●	2AL06110	GEAR 25	4	4	4	4	5,7
	2AR00150	CASSETTE SWITCH ASS'Y	2	2	2	2	18
●	2AR00170	PRIMARY PAPER FEED BUSHING ASS'Y	2	2	2	2	16
	2AR02050	LOWER RIGHT REINFORCEMENT	1	1	1	1	2
	2AR02060	LOWER LEFT REINFORCEMENT	1	1	1	1	2
	2AR02180	BASE RUBBER	4	4	4	4	2
	2AR02250	POSITIONING PLATE,LSU	4	4	4	4	5
	2AR05150	LABEL,CASSETTE OPERATION	2	2	2	2	3
	2AR05200	LABEL,PAPER UPPER LIMIT	2	2	2	2	3
	2AR07020	BASE,CASSETTE	2	2	2	2	3
	2AR07030	WORK PLATE,CASSETTE BASE	2	2	2	2	3
	2AR07040	SHAFT,WORK PLATE	2	2	2	2	3
	2AR07051	RAIL A,CURSOR	2	2	2	2	3
	2AR07060	CURSOR A,CASSETTE	2	2	2	2	3
	2AR07071	CURSOR B,CASSETTE	2	2	2	2	3
	2AR07080	CURSOR C,CASSETTE	2	2	2	2	3
	2AR07091	RAIL C,CURSOR	2	2	2	2	3
	2AR07100	FRONT GUIDE C,CURSOR	2	2	2	2	3
	2AR07110	REAR GUIDE C,CURSOR	2	2	2	2	3
	2AR07120	LID A,CURSOR	2	2	2	2	3
	2AR07140	LEFT RAIL,CASSETTE	2	2	2	2	2
●	2AR07150	GROUND PLATE,CASSETTE	2	2	2	2	3
	2AR07160	MOUNT,CASSETTE STOPPER	2	2	2	2	3
	2AR07170	MOUNT,CASSETTE SWITCH	2	2	2	2	18
	2AR07180	RETAINER M4	6	6	6	6	3
	2AR07190	SHAFT,CASSETTE PULLEY	4	4	4	4	3
	2AR07200	UPPER HOUSING,PAPER FEED	2	2	2	2	4
	2AR07210	LOWER HOUSING,PAPER FEED	2	2	2	2	4
●	2AR07220	PULLEY,PAPER FEED	2	2	2	2	4
●	2AR07230	PULLEY,SEPARATION	3	3	3	3	4,10
●	2AR07240	PULLEY,LEADING FEED	3	3	3	3	4,10
	2AR07250	SHAFT,PAPER FEED	2	2	2	2	4
	2AR07260	SHAFT,SEPARATION	2	2	2	2	4
	2AR07270	SHAFT,LEADING FEED	2	2	2	2	4

2FG/2FF/2FD

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
	2AR07300	WEIGHT,LEADING FEED PULLEY	2	2	2	2	4
	2AR07310	LEVER,SEPARATION PULLEY RELEASE	2	2	2	2	4
	2AR07340	LEVER A,CURSOR	2	2	2	2	3
	2AR07540	RETAINING PIN,VERTICAL CONVEYING	1	1	1	1	6
	2AR07610	STOPPER,TRAILING EDGE DETECTION	2	2	2	2	3
	2AR07620	PROTECTING PLATE,CASSETTE WIRE	2	2	2	2	3
	2AR07630	LID,TRAILING EDGE DETECTION PLATE	2	2	2	2	3
	2AR07640	ACTUATOR,PAPER EMPTY	2	2	2	2	4
	2AR07650	HOLDER,ACTUATOR	2	2	2	2	4
	2AR07660	GUIDE FILM,SEPARATION PULLEY	2	2	2	2	4
	2AR07670	REINFORCEMENT,PRIMARY PAPER FEED	2	2	2	2	4
	2AR07690	STOPPER,SUPPORT PLATE	2	2	2	2	4
	2AR07710	MOUNT,PAPER FEED DRAWER	2	2	2	2	2
	2AR07720	COVER,CASSETTE RAIL	1	1	1	1	2
	2AR07790	GROUND PLATE,PRIMARY PAPER FEED	2	2	2	2	4
	2AR07800	PULLEY,CASSETTE RAIL	8	8	8	8	2
	2AR07810	FRONT PIN,CASSETTE RAIL	4	4	4	4	2
	2AR07820	REAR PIN,CASSETTE RAIL	4	4	4	4	2
	2AR12200	FILM,FFC	1	1	1	1	9
	2AR20510	SHAFT,PRESSURE ROLLER SEPARATION C	4	4	4	4	6
	2AR26340	MOUNT,DECK CONNECTOR	1	1	1	1	18
●	2AR27040	SWITCH,INTERLOCK	1	1	1	1	18
	2AR27220	WIRE,CASSETTE UNIT	2	2	2	2	3
	2AR27430	WIRE,PRIMARY PAPER FEED UNIT	2	2	2	2	4
	2AR27520	WIRE,SCANNER SWITCH	1	1	1	1	9
	2AR27600	JUNCTION WIRING,PRIMARY PAPER FEED	2	2	2	2	2
	2AR27800	POWER CORD(230)			1		18
●	2AV04100	REAR COVER SCANNER	1	1	1	1	1
	2AV12080	GUIDE FFC1	1	1	1	1	9
	2AV12091	MIRROR FRAME A	1	1	1	1	9
●	2AV12100	LAMP,SCANNER	1	1	1	1	9
	2AV12110	REFLECTOR,SCANNER	1	1	1	1	9
	2AV12121	LIGHT SHIELD,PI	1	1	1	1	9
	2AV12130	MIRROR FRAME B	1	1	1	1	9
	2AV12140	ADJUSTING PLATE B,MIRROR FRAME	1	1	1	1	9
●	2AV12150	MIRROR A	1	1	1	1	9
●	2AV12160	MIRROR B	2	2	2	2	9
	2AV12170	MOUNT,SCANNER PI	1	1	1	1	9
	2AV12180	PULLY,SCANNER	8	8	8	8	9
●	2AV12190	FRONT WIRE,SCANNER	1	1	1	1	9

• Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2AV12200	REAR WIRE,SCANNER	1	1	1	1	9
	2AV12210	SHAFT,SCANNER DRIVE	1	1	1	1	9
●	2AV12221	MOTOR,SCANNER	1	1	1	1	9
●	2AV12230	GEAR 44/16	1	1	1	1	9
●	2AV12240	GEAR 26	1	1	1	1	9
	2AV12260	MOUNT BASE,DF HINGE	2	2	2	2	9
	2AV12270	MOUNT,SCANNER MOTOR	1	1	1	1	9
	2AV12290	MOUNT,RELEASE SWITCH	1	1	1	1	9
	2AV12300	HOLDER,ADF CONTACT GLASS	2	2	2	2	9
	2AV12310	COVER,OPERATION UNIT WIRE	1	1	1	1	9
	2AV12320	FILM A,MIRROR FRAME	1	1	1	1	9
	2AV12350	STOPPER,WIRE	2	2	2	2	9
	2AV12430	LOWER SEAL,SCANNER	2	2	2	2	9
●	2AV12450	SLIDER,SCANNER	8	8	8	8	9
●	2AV12460	REAR ORIGINAL SIZE INDICATOR(METRI	1		1	1	9
●	2AV12470	REAR ORIGINAL SIZE INDICATOR(INCH)		1			9
●	2AV12481	LABEL,ORIGINAL SIZE INDICATOR(METR	1		1	1	9
●	2AV12491	LABEL,ORIGINAL SIZE INDICATOR(INCH		1			9
	2AV12500	SPRING,SCANNER TENSION	2	2	2	2	9
	2AV12520	COVER,ISU	1	1	1	1	9
●	2AV27290	SWITCH,MAIN	1	1	1	1	18
	2AV27440	CORE 15-26X13	2	2	2	2	9,18
●	2AV27451	CLUTCH B,PAPER FEED	1	1	1	1	10
●	2AV28080	INVERTER PCB	1	1	1	1	9
●	2AV68080	SPECIAL TOOL,MIRROR FRAME RETAININ	2	2	2	2	22
●	2A105180	LABEL,CAUTION CONTACT GLASS	1	1	1	1	9
	2A126130	PIN,OPTION	1	1	1	1	1
●	2A305070	LEFT ORIGINAL SIZE INDICATOR	1	1	1	1	9
	2A360010	COVER,KEY COUNTER	1	1	1	1	22
●	2A369703	SET PARTS KEYCOUNTER NEW COLOR	1	1	1	1	22
	2A612800	COVER,PLATEN	1	1	1	1	20
	2A612810	MAT,ORIGINAL HOLDER	1	1	1	1	20
	2A612820	HINGE,ORIGINAL HOLDER	2	2	2	2	20
●	2A806250	RING STOPPER	19	19	19	19	4,5,7,16
●	2BC06910	STOPPER 6	23	23	23	23	5,10,11,16
●	2BC06980	STOPPER 5	15	15	15	15	5,10,16,17
	2BC12130	STANDARD PLATE,SHADING	1	1	1	1	9
●	2BC25020	SHEET FUNCTION (EXP)	1	1	1	1	19
●	2BG25080	COVER OPE UNIT E		1	1	1	19
	2BH82010	SET DT-70	1	1	1	1	21

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
	2BJ02010	UPPER FRONT FRAME	1	1	1	1	2
	2BJ02020	UPPER REAR FRAME	1	1	1	1	2
	2BJ02030	UPPER RIGHT PIPE	1	1	1	1	2
	2BJ02040	UPPER LEFT PLATE	1	1	1	1	2
	2BJ02050	RIGHT MOUNT ISU	1	1	1	1	2
	2BJ02060	FRONT MOUNT ISU	1	1	1	1	2
	2BJ02070	REAR MOUNT ISU	1	1	1	1	2
	2BJ02080	MOUNT COVER R	1	1	1	1	2
	2BJ02090	MOUNT COVER L	1	1	1	1	2
	2BJ02110	FULCRUM PLATE,MIDDLE TRAY	1	1	1	1	2
	2BJ02120	HOLDER,FULCRUM	1	1	1	1	2
●	2BJ04010	LEFT FRONT COVER	1	1	1	1	1
●	2BJ04030	REAR COVER TRAY	1	1	1	1	1
●	2BJ04040	UPPER EJECT COVER	1	1	1	1	1
●	2BJ04050	RIGHT COVER TRAY	1	1	1	1	1
●	2BJ04060	UPPER LEFT COVER A	1	1	1	1	1
●	2BJ04070	UPPER LEFT COVER B	1	1	1	1	1
●	2BJ04080	UPPER RIGHT COVER A	1	1	1	1	1
●	2BJ04090	UPPER RIGHT COVER B (1/2)	1	1	1	1	1
	2BJ04110	LEFT MOUNT COVER	1	1	1	1	19
	2BJ04120	MIDDLE MOUNT COVER	1	1	1	1	19
	2BJ04130	RIGHT MOUNT COVER	1	1	1	1	19
	2BJ04150	MOUNT LEFT FRONT COVER	1	1	1	1	1
●	2BJ04160	UPPER COVER OP	1	1	1	1	19
●	2BJ04170	LOWER COVER OP (1/2)	1	1	1	1	19
	2BJ04210	SHIELD LCD	1	1	1	1	19
	2BJ04220	GROUND PLATE LCD A	2	2	2	2	19
	2BJ04230	GROUND PLATE LCD B	1	1	1	1	19
	2BJ04240	GROUND PLATE LCD C	1	1	1	1	19
●	2BJ04250	COVER FLYWHEEL	1	1	1	1	1
●	2BJ04510	COVER EXIT L	1	1	1	1	6
	2BJ04520	FRONT PLATE EXIT L	1	1	1	1	6
	2BJ04530	REAR PLATE EXIT L	1	1	1	1	6
	2BJ12030	HOLDER SCANNER PCB	2	2	2	2	9
	2BJ12040	GROUND PLATE A SCANNER	1	1	1	1	9
	2BJ12050	GROUND PLATE B SCANNER	2	2	2	2	9
	2BJ12060	GROUND PLATE C SCANNER	1	1	1	1	9
	2BJ12070	GROUND PLATE D SCANNER	1	1	1	1	9
	2BJ12080	FRONT FILM SCANNER	2	2	2	2	9
	2BJ21010	GUIDE CHANGE UP	1	1	1	1	6

• Parts with "●" indicates the Spare parts.

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2BJ21021	LEVER GUIDE CHANGE U	1	1	1	1	6
	2BJ21030	SPRING CHANGE UP	1	1	1	1	6
●	2BJ21040	LEVER CHANGE UP B	1	1	1	1	6
●	2BJ21050	ROLLER EJECT J	1				8
●	2BJ22010	COUPLING CONTAINER B		1			16
●	2BJ22020	COUPLING C,CONT.	1		1	1	16
●	2BJ25020	KEY OPERATION 10	1	1	1	1	19
●	2BJ25040	KEY STOP	1	1	1	1	19
●	2BJ25050	KEY RESET	1	1	1	1	19
●	2BJ25060	KEY SAVER	1	1	1	1	19
●	2BJ25070	KEY INTERRUPT	1	1	1	1	19
●	2BJ25080	KEY CONTROL	1	1	1	1	19
●	2BJ25090	KEY INIT	1	1	1	1	19
●	2BJ25101	UPPER KEY FUNCTION	5	5	5	5	19
●	2BJ25151	LEFT LID OPE UNIT	1	1	1	1	19
●	2BJ25161	LEFT LID COPIER	1	1	1	1	19
●	2BJ25171	LEFT LID PRINTER	1	1	1	1	19
●	2BJ25181	LEFT LID SCANNER	1	1	1	1	19
●	2BJ25191	LEFT LID FAX	1	1	1	1	19
●	2BJ25201	RIGHT LID OPE UNIT	1	1	1	1	19
●	2BJ25210	LEFT DUST SHIELD	1	1	1	1	19
●	2BJ25220	CENTER DUST SHIELD	1	1	1	1	19
●	2BJ25230	RIGHT DUST SHIELD	1	1	1	1	19
●	2BJ25240	BARRIER TABLET	1	1	1	1	19
●	2BJ25250	VOLUME OPE UNIT	1	1	1	1	19
●	2BJ25270	SPONGE LCD A	2	2	2	2	19
●	2BJ25280	SPONGE LCD B	2	2	2	2	19
●	2BJ25300	KEY PRINT E		1	1	1	19
●	2BJ25310	LEFT KEY COPIER E		1	1	1	19
●	2BJ25320	LEFT KEY PRINTER E		1	1	1	19
●	2BJ25330	LEFT KEY SCANNER E		1	1	1	19
●	2BJ25340	LEFT KEY FAX E		1	1	1	19
	2BJ25370	SHEET TABLET	1	1	1	1	19
	2BJ25380	SHEET OPERATION PCB	1	1	1	1	19
	2BJ25390	RETAINER LCD	2	2	2	2	19
	2BJ25400	SHEET LCD A	1	1	1	1	19
	2BJ25410	SHEET LCD B	1	1	1	1	19
	2BJ25420	SHEET LCD C	1	1	1	1	19
●	2BJ25440	KEY PRINT RS	1				19
●	2BJ25450	LEFT KEY COPIER RS	1				19

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2BJ25460	LEFT KEY PRINTER RS	1				19
●	2BJ25470	LEFT KEY SCANNER RS	1				19
●	2BJ25480	LEFT KEY FAX RS	1				19
	2BJ26010	MOUNT PCB	1	1	1	1	18
	2BJ26100	MOUNT OPTION I/F (E)	1	1	1	1	18
	2BJ26120	LID MODULAR	1	1	1	1	18
	2BJ26130	LID NETWORKSCANNER	1	1	1	1	18
	2BJ26150	LID MMD	1	1	1	1	18
	2BJ26180	MOUNT DF CONNECTOR	1	1	1	1	9
	2BJ26190	GROUND PLATE REAR COVER	1		1		2
	2BJ26210	SHIELD SUBWIRE	1	1	1	1	18
	2BJ26220	FILM POWER SOURCE	1	1	1	1	18
	2BJ26230	FILM SUB PS CN	1	1	1	1	18
	2BJ27090	WIRE FRONT(C)	1	1	1	1	18
	2BJ27100	WIRE PAPER FEED(C)	1	1	1	1	18
	2BJ27130	WIRE HIGH VOLTAGE(C)	1	1	1	1	18
	2BJ27140	WIRE LCD	1	1	1	1	19
	2BJ27160	WIRE EJECT(C)	1	1	1	1	8
	2BJ27170	WIRE RELEASE SW	1	1	1	1	9
	2BJ27200	WIRE LSU(C)	1	1	1	1	12
	2BJ27220	WIRE FINISHER GND(C)	1	1	1	1	18
	2BJ27230	WIRE FINISHER FG	1	1	1	1	18
	2BJ27260	GASKET SHIELD B	1	1	1	1	2
	2BJ27330	SHEET SCANNER DRIVE	1	1	1	1	9
●	2BJ28030	LCD PCB	1	1	1	1	19
	2BJ60500	WING TRAY ASS'Y	1	1	1	1	21
	2BJ60510	MOUNT WING TRAY	1	1	1	1	21
	2BJ60520	UPPER WING TRAY	1	1	1	1	21
	2BJ60530	LOWER WING TRAY	1	1	1	1	21
	2BJ60540	RAIL WING TRAY	2	2	2	2	21
	2BJ68190	STOPPER PAPER SP	2	2	2	2	3
●	2BJ68320	SPACER STOP KEY ASS'Y	1	1	1	1	19
●	2BJ93010	PARTS,DEVELOPER ASS'Y	1	1	1	1	13
●	2BJ93020	PARTS,DRUM ASS'Y	1	1	1	1	15
●	2BJ93100	PARTS,EXIT UNIT,SP		1	1	1	8
●	2BJ93110	PARTS,EXIT UNIT SP (J)	1				8
●	2BK04020	TRAY SUB C	1	1	1	1	1
●	2BK04030	STOPPER PAPER C	1	1	1	1	1
●	2BK04040	STOPPER PAPER SUB	1	1	1	1	1
●	2BK17010	BRUSH SEPARATION B	1	1	1	1	7

• Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2BK93070	TR-700 TRANSFER UNIT	1	1	1	1	7
●	2BL00050	PRIMARY PAPER FEED ASS'Y	2	2	2	2	4
●	2BL01160	TONER SW ASS'Y	1	1	1	1	18
●	2BL01170	EMPTY SW ASS'Y	1	1	1	1	17
	2BL02010	FRONT FRAME	1	1	1	1	2
	2BL02020	REAR FRAME	1	1	1	1	2
	2BL02030	BASE	1	1	1	1	2
	2BL02040	BASE MIDDLE	1	1	1	1	2
	2BL02050	LOWER BASE LSU	1	1	1	1	2
	2BL02060	UPPER PLATE DRUM	1	1	1	1	2
	2BL02100	UPPER PLATE FIXING	1	1	1	1	2
	2BL02120	UPPER RIGHT PLATE	1	1	1	1	2
	2BL02130	LOWER PLATE CONT	1	1	1	1	2
	2BL02140	HANDLE MACHINE	1	1	1	1	2
	2BL02150	MOUNT RIGHT HANDLE	3	3	3	3	2
	2BL02170	PIN HANDLE	2	2	2	2	2
	2BL02180	RIGHT HANDLE MACHINE	3	3	3	3	2
	2BL02200	MOUNT REAR COVER	1	1	1	1	2
	2BL02220	RAIL DRUM R	1	1	1	1	17
	2BL02230	MOUNT FAN	1	1	1	1	12
	2BL02240	SPONGE FAN	1	1	1	1	12
●	2BL04040	TRAY EJECT	1	1	1	1	1
	2BL04060	FRONT MOUNT COVER	1	1	1	1	18
	2BL04080	INNER LEFT COVER	1	1	1	1	18
	2BL04090	INNER RIGHT COVER	1	1	1	1	1
●	2BL04100	COVER EXIT LOW	1	1	1	1	1
●	2BL04110	FRONT LEFT COVER	1	1	1	1	1
●	2BL04120	REAR LEFT COVER	1	1	1	1	1
●	2BL04130	RIGHT COVER	1	1	1	1	1
●	2BL04140	COVER CASSETTE	2	2	2	2	3
●	2BL04150	LEFT COVER CASSETTE	1	1	1	1	1
●	2BL04160	HANDLE CASSETTE	2	2	2	2	3
	2BL04190	PIN COVER HINGE	1	1	1	1	1
	2BL04200	LEVER CONT RELEASE	1	1	1	1	1
	2BL04220	MOUNT HINGE	1	1	1	1	1
●	2BL04300	LID COVER LEFT	1	1	1	1	1
●	2BL04310	PLATE NUMBER	1	1	1	1	3
	2BL04320	MOUNT TRAY EJECT	1	1	1	1	1
●	2BL04330	HOLDER SWITCH	2	2	2	2	1
	2BL04350	FRONT HINGE COVER P	1	1	1	1	1

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2BL04370	PLATE NUMBER 2	1	1	1	1	3
	2BL04410	PIN COVER	6	6	6	6	1,10
	2BL04450	GROUND PLATE INNER L	1	1	1	1	18
	2BL04460	SPACER WIRE	1	1	1	1	18
	2BL04470	MOUNT HINGE S	1	1	1	1	2
	2BL04480	FRONT COVER HINGE S	1	1	1	1	1
●	2BL04510	LEFT COVER MIDDLE 1	1	1	1	1	6
	2BL04520	SHAFT LEFT COVER M	1	1	1	1	5
	2BL04540	SHAFT L COVER LOCK M	1	1	1	1	6
●	2BL04550	LEVER L COVER LOCK M	2	2	2	2	6
	2BL04560	SPRING L COVER LOCK	2	2	2	2	6
	2BL04600	LEVER COVER RELEASE	1	1	1	1	6
	2BL04620	PLATE LEFT COVER M	1	1	1	1	6
	2BL04680	STRAP COVER	2	2	2	2	6
	2BL04700	GROUND PLATE LEFT B	2	2	2	2	6
	2BL04840	PIN COVER HINGE S	1	1	1	1	1
	2BL04880	FILM HINGE	2	2	2	2	1
●	2BL04910	FRONT COVER MIDDLE	1	1	1	1	1
●	2BL05010	LABEL BYPASSIZE(C)	1		1	1	10
	2BL05020	FRONT LABEL BYPASS	1	1	1	1	11
	2BL05030	UPPER LABEL BYPASS	1	1	1	1	11
	2BL05040	LABEL RETARD	1	1	1	1	10
●	2BL05050	LABEL LEFT COVER	1	1	1	1	6
●	2BL05060	LABEL BYPASSIZE(I)		1			10
	2BL05070	LABEL SEP CLEANING	1	1	1	1	1
	2BL05080	LABEL DRUM	1	1	1	1	15
	2BL05100	LABEL BYPASS JAM R	1	1	1	1	10
	2BL05110	LABEL HIGH TEMP	1	1	1	1	6
●	2BL05120	LABEL CONVEYING JAM	1	1	1	1	1
	2BL05150	LABEL RADIATION	1	1	1	1	2
	2BL05240	LABEL OFF	1				1
	2BL05260	LABEL CASSETTE SIZE	2	2	2	2	3
●	2BL05270	LABEL DRUM CAUTION	1	1	1	1	6
	2BL06020	GUIDE A FEED	1	1	1	1	5
	2BL06051	FRONT RAIL FEED	1	1	1	1	5
	2BL06061	REAR RAIL FEED	1	1	1	1	5
●	2BL06080	ROLLER B FEED	1	1	1	1	5
●	2BL06090	ROLLER C FEED	1	1	1	1	5
●	2BL06100	LEFT COVER FEED	1	1	1	1	6
	2BL06110	GUIDE VERTICAL FEED	1	1	1	1	5

• Parts with "●" indicates the Spare parts.

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2BL06130	MOUNT C FEED DRIVE	1	1	1	1	5
●	2BL06150	GEAR Z28 FEED	1	1	1	1	5
●	2BL06160	GEAR Z35-15 FEED	1	1	1	1	5
●	2BL06170	GEAR Z42 FEED	1	1	1	1	5
●	2BL06180	GEAR Z28-P18 FEED	2	2	2	2	5
●	2BL06190	GEAR Z25 FEED	1	1	1	1	5
●	2BL06211	SHAFT FEED PULLEY	2	2	2	2	6
	2BL06220	EARTH VERTICAL FEED	1	1	1	1	5
	2BL06230	GROUND PLATE A FEED	1	1	1	1	5
	2BL06260	FRONT GUIDE REGIST	1	1	1	1	5
●	2BL06270	RIGHT ROLLER REGIST	1	1	1	1	5
	2BL06310	GUIDE ROLLER FRONT	1	1	1	1	5
●	2BL06320	BELT CONVEYING	1	1	1	1	5
	2BL06330	GUIDE B FEED	1	1	1	1	5
	2BL06340	SPRING FEED	2	2	2	2	6
	2BL06350	GUIDE ROLLER REAR	1	1	1	1	5
●	2BL06360	GEAR Z42 BYPASS	1	1	1	1	5
●	2BL06380	GEAR Z25 JOINT	1	1	1	1	5
	2BL06410	GROUND PLATE MIDDLE	1	1	1	1	2
	2BL06430	COVER CONNECTOR	1	1	1	1	5
	2BL06440	MOUNT REGIST SWITCH	1	1	1	1	5
	2BL06450	HOLDER FEED SWITCH	2	2	2	2	5
	2BL06460	SPRING LEFT COVER	2	2	2	2	5
●	2BL06470	PLATE SIZE C	2	2	2	2	3
●	2BL06480	FILM REGIST F	1	1	1	1	5
●	2BL06490	LOCK COVER RIGHT	2	2	2	2	5
	2BL06500	BASE BYPASSFEED(1)	1	1	1	1	11
	2BL06510	BASE BYPASSUNIT(1)	1	1	1	1	10
	2BL06520	UPPERGUIDE BYPASS	1	1	1	1	11
	2BL06530	COVER BYPASSUNIT	1	1	1	1	10
●	2BL06540	ROLLER2 BYPASSFEED	1	1	1	1	11
●	2BL06560	ROLLER4 BYPASSFEED	1	1	1	1	11
	2BL06570	MOUNT RAIL	2	2	2	2	11
	2BL06580	RAIL BYPASS	1	1	1	1	11
	2BL06590	PULLEY RAIL	8	8	8	8	2,11
●	2BL06600	COVER BYPASSSTRAY	1	1	1	1	10
●	2BL06610	TABLE BYPASS	1	1	1	1	10
●	2BL06620	SPONGE FRONT	1	1	1	1	1
	2BL06641	LIFTPLATE BYPASS	1	1	1	1	10
	2BL06650	STAY LIFTPLATE	1	1	1	1	10

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
	2BL06660	FRONT CURSOR BYPASS	1	1	1	1	10
	2BL06670	REAR CURSOR BYPASS	1	1	1	1	10
●	2BL06680	CAM BYPASS	2	2	2	2	10
	2BL06690	MOUNT BYPASSDRIVE	1	1	1	1	10
●	2BL06720	GEAR 55/15	1	1	1	1	10
●	2BL06730	ACTUATOR BYPASSFEED	1	1	1	1	11
	2BL06740	SHAFT BYPASSFEED	6	6	6	6	11
	2BL06750	SHAFT RETARD	1	1	1	1	10
	2BL06760	SHAFT BYPASSCAM	1	1	1	1	10
	2BL06770	SHAFT BYPASS	1	1	1	1	10
	2BL06780	SPRING BYPASSFEED	12	12	12	12	11
	2BL06790	GROUNDPLATE BYPASS	1	1	1	1	11
●	2BL06800	SPRING BYPASS	1	1	1	1	11
●	2BL06810	BELT BYPASSFEED	1	1	1	1	11
●	2BL06820	PULLEY25 BYPASSFEED	2	2	2	2	11
	2BL06830	DIAL BYPASSFEED	1	1	1	1	11
	2BL06840	SPRING BYPASS RET	1	1	1	1	2
	2BL06850	JOINT RETARD	1	1	1	1	10
	2BL06860	SPRING RETARD	1	1	1	1	10
	2BL06870	SPRING JOINTRETARD	1	1	1	1	10
	2BL06880	FILM BYPASS	2	2	2	2	10
	2BL06890	PLATE BYPASS HOLD	2	2	2	2	10
●	2BL06910	PLATE SIZE IN		2			3
	2BL06920	SHAFT FEED A	1	1	1	1	5
●	2BL06930	PULLEY FEED	4	4	4	4	5
	2BL06940	EARTH PUSH SWITCH	1	1	1	1	5
	2BL06950	DUMPER LEFT COVER	1	1	1	1	5
	2BL06960	STRAP RELEASE	1	1	1	1	6
●	2BL06970	FILM REGIST FF	1	1	1	1	5
	2BL06980	MOUNT CUSHION	4	4	4	4	3
	2BL06990	STOPPER GEAR 8-25	1	1	1	1	10
	2BL07010	FRAME DU	1	1	1	1	7
●	2BL07020	ROLLER DU FEED UP	1	1	1	1	7
●	2BL07030	ROLLER DU FEED LOW	1	1	1	1	7
●	2BL07040	PULLEY DU	4	4	4	4	7
	2BL07050	SHAFT DU PULLEY	2	2	2	2	7
	2BL07060	SPRING DU PULLEY	2	2	2	2	7
	2BL07070	JOINT DU	1	1	1	1	7
	2BL07080	SPRING DU JOINT	1	1	1	1	7
●	2BL07090	ACTUATOR DU	1	1	1	1	7

• Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2BL07110	PLATE EARTH DU	1	1	1	1	7
	2BL07120	PLATE NUT DU	2	2	2	2	7
●	2BL07130	SPRING DU ACT.	1	1	1	1	7
	2BL07860	SPRING BYPASS	2	2	2	2	10
●	2BL07900	PLATE LEADING FEED	2	2	2	2	4
	2BL07910	SUPPORT PLATE FEED	2	2	2	2	4
●	2BL07950	UNDER CLEANER REGIST	1	1	1	1	7
	2BL07960	PULLEY REGIST	2	2	2	2	7
●	2BL07970	CUT WASHER 10	2	2	2	2	7
	2BL07990	SPRING SEPARATION	2	2	2	2	4
●	2BL13060	REAR ADJUSTING LSU	1	1	1	1	12
	2BL13070	FRONT ADJUSTING LSU	1	1	1	1	12
●	2BL13120	FRONT MOUNT HOUSING	1	1	1	1	12
	2BL13250	ADJUSTING PLT LSU	1	1	1	1	12
●	2BL13290	SPRING FIX LSU	2	2	2	2	12
	2BL14140	MOUNT CAM	2	2	2	2	5
●	2BL14180	FRONT ARM RAIL	1	1	1	1	13
	2BL14190	REAR ARM RAIL	1	1	1	1	13
●	2BL14200	RAIL DLP	1	1	1	1	13
	2BL14210	LEVER DLP	1	1	1	1	13
●	2BL14220	PIN LEVER DLP	1	1	1	1	13
	2BL14230	SHAFT CAM	1	1	1	1	5
●	2BL14240	CAM DLP	2	2	2	2	5
	2BL14250	GEAR 18	1	1	1	1	5
●	2BL14350	GROUND PLATE RAIL	1	1	1	1	13
	2BL14410	SPRING CAM	2	2	2	2	5
●	2BL14480	SEAL WIRE	1	1	1	1	13
	2BL14660	STUD SCREW S	2	2	2	2	13
●	2BL16010	BASE CONVEYING 1	1	1	1	1	7
	2BL16030	STOPPER BUSH	2	2	2	2	7
●	2BL16060	GEAR REGIST Z18	1	1	1	1	7
	2BL16071	SHAFT FEED	2	2	2	2	7
●	2BL16080	PULLEY FEED	8	8	8	8	6,7
	2BL16090	SPRING FEED	2	2	2	2	7
●	2BL16100	STRAP CONVEYING A	1	1	1	1	7
	2BL16110	STRAP CONVEYING B	1	1	1	1	7
●	2BL16120	PLATE PAPER GUIDE	1	1	1	1	7
	2BL16130	GUIDE REGIST F	2	2	2	2	7
●	2BL16150	PLATE TRANS B	1	1	1	1	7
	2BL16160	PLATE TRANS UNIT GND	1	1	1	1	7

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2BL16170	PLATE SEPARATION B	1	1	1	1	7
	2BL16180	HANDLE CONVEYING	1	1	1	1	7
●	2BL16190	HOOK CONVEYING	1	1	1	1	7
	2BL16200	SPRING CONVEYING	1	1	1	1	7
●	2BL16210	SHAFT CONVEYING	1	1	1	1	7
	2BL16220	BRUSH CLEANER	1	1	1	1	1
●	2BL16230	SPRING CONV OPEN	1	1	1	1	5
	2BL16240	SPRING CONVEYING B	1	1	1	1	7
●	2BL16250	GUIDE FEED F	2	2	2	2	7
	2BL16260	BUSHING REGIST	2	2	2	2	7
●	2BL16270	FRONT SPRING REGIST	1	1	1	1	7
	2BL16280	REAR SPRING REGIST	1	1	1	1	7
●	2BL16290	CUT WASHER 3	22	22	22	22	6,7,8
	2BL17010	HOUSING TRANSFER	1	1	1	1	7
●	2BL17021	ROLLER TRANSFER	1	1	1	1	7
	2BL17030	COLLAR TRANS ROLLER	2	2	2	2	7
●	2BL17040	PULLEY TRANS ROLLER	2	2	2	2	7
	2BL17050	PLATE TRANS UNIT	1	1	1	1	7
●	2BL17060	BUSH TRANS ROLLER	2	2	2	2	7
	2BL17070	SPRING TRANS F	1	1	1	1	7
●	2BL17080	SPRING TRANS R	1	1	1	1	7
	2BL17090	GEAR TRANS Z25H	1	1	1	1	7
●	2BL17100	HOLDER SEPARATION	1	1	1	1	7
	2BL17110	BRUSH SEPARATION	1	1	1	1	7
●	2BL17140	SHEET TRANS GUIDE	1	1	1	1	7
	2BL17150	LEFT GUIDE TRANSFER	1	1	1	1	7
●	2BL17160	RIGHT GUIDE TRANSFER	1	1	1	1	5
	2BL17170	BUSHING 8	2	2	2	2	7
●	2BL17180	SPRING LEFT GUIDE	2	2	2	2	7
	2BL17190	REINFORCEMENT TRANS	1	1	1	1	7
●	2BL17210	SPONGE LEFT GUIDE	1	1	1	1	7
	2BL18070	LOWER SEAL CLEANING	1	1	1	1	15
●	2BL18160	GEAR SPIRAL 16	1	1	1	1	15
	2BL18170	GEAR IDLE 15	1	1	1	1	15
●	2BL18300	BLADE CLEANING	1	1	1	1	15
	2BL18320	HANDLE DRUM	1	1	1	1	15
●	2BL18560	SPONGE LOWER SEAL	1	1	1	1	15
	2BL18630	BUSHING DRUM A	2	2	2	2	15
●	2BL18870	GEAR CL ROLLER 15	1	1	1	1	15
	2BL18880	GEAR CL ROLLER 16	1	1	1	1	15

• Parts with "●" indicates the Spare parts.

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2BL20080	CLAW HEAT ROLLER	6	6	6	6	14
	2BL20210	MOUNT THERMISTOR	2	2	2	2	14
	2BL20230	PLATE SPRING FIXING	1	1	1	1	14
●	2BL20240	SPRING CLAW	6	6	6	6	14
●	2BL20260	GEAR FIXING Z33	1	1	1	1	14
	2BL20290	COVER FIXING WIRE	1	1	1	1	14
	2BL20300	UPPER COVER FRAME	1	1	1	1	14
	2BL20310	LOWER COVER FRAME	1	1	1	1	14
●	2BL20320	HOLDER PRESS SE	1	1	1	1	14
●	2BL20330	STATIC ELIMINATOR PRESS	1	1	1	1	14
●	2BL20350	CLAW PRESS ROLLER	4	4	4	4	6
●	2BL20360	SPRING,SEPARATION CLAW	4	4	4	4	6
	2BL21010	FRAME EXIT	1	1	1	1	8
●	2BL21020	ROLLER EXIT		1	1	1	8
●	2BL21030	ROLLER FEED SHIFT	1	1	1	1	8
	2BL21040	FRAME EXIT UP	1	1	1	1	8
●	2BL21060	SHAFT EXIT PULLEY	2	2	2	2	8
	2BL21070	SPRING EXIT PULLEY	4	4	4	4	8
●	2BL21080	GUIDE EXIT CHANGE	1	1	1	1	8
	2BL21100	LEVER GUIDE CHANGE	1	1	1	1	8
●	2BL21120	ACTUATOR EXIT R	1	1	1	1	8
●	2BL21130	ACTUATOR EXIT L	1	1	1	1	8
	2BL21160	BKT DISCHARGER	1	1	1	1	8
	2BL21170	PLATE EARTH EXIT F	1	1	1	1	8
	2BL21180	PLATE EARTH EXIT R	1	1	1	1	8
	2BL21190	BKT SOLENOID	1	1	1	1	8
	2BL21200	JOINT EXIT	1	1	1	1	8
●	2BL21211	PULLEY ONEWAY T30	1	1	1	1	8
●	2BL21220	GEAR EXIT Z19	1	1	1	1	8
●	2BL21230	PULLEY EXIT T30	3	3	3	3	7,8
●	2BL21240	BELT EXIT P2M212	2	2	2	2	7,8
	2BL21250	SPRING ACTUATOR R	1	1	1	1	8
	2BL21260	SPRING ACTUATOR L	1	1	1	1	8
	2BL21270	SPRING FEED SHIFT	1	1	1	1	8
	2BL21290	GUIDE EXIT L	1	1	1	1	6
	2BL21320	GUIDE LEFT COVER M	1	1	1	1	6
●	2BL21330	PULLEY FEED SHIFT	4	4	4	4	6
	2BL21340	SPRING CHANGE PULLEY	4	4	4	4	6
●	2BL21350	GUIDE DU FEED R	1	1	1	1	1
●	2BL21361	SHAFT CHANGE PULLEY	2	2	2	2	6

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
	2BL21370	LEVER GUIDE CHANGE B	1	1	1	1	8
●	2BL21390	GEAR EXIT JOINT Z26S	1	1	1	1	8
	2BL21400	SPRING EXIT JOINT	1	1	1	1	8
	2BL21410	GUIDE FEED SHIFT L	1	1	1	1	6
	2BL21420	PIN EXIT	2	2	2	2	8
●	2BL21430	GEAR EXIT Z20	1	1	1	1	8
●	2BL21440	SPRING EXIT CHANGE	1	1	1	1	8
	2BL21450	PULLEY EXIT B	4				8
	2BL21460	FILM WIRE PROTECT	1	1	1	1	6
	2BL21470	PLATE EARTH CHANGE	1	1	1	1	8
	2BL21490	GUIDE FILM DU	1	1	1	1	6
	2BL21500	FILM WIRE PROTECT B	1	1	1	1	6
●	2BL21510	CUT WASHER 6	1	1	1	1	8
	2BL21520	PULLEY EXIT C		4	4	4	8
●	2BL22050	GEAR DRUM Z70H	1	1	1	1	17
	2BL22140	GUIDE DLP	1	1	1	1	17
	2BL22150	BRACKET CLUTCH	1	1	1	1	17
●	2BL22160	GEAR DRUM Z76H-Z30H	1	1	1	1	17
●	2BL22170	PLATE GUIDE DRUM	1	1	1	1	17
●	2BL22180	GEAR Z37H-Z28H	1	1	1	1	17
●	2BL22190	GEAR Z50H	1	1	1	1	17
●	2BL22210	GEAR JOINT Z32S	1	1	1	1	17
●	2BL22220	GEAR Z36S-Z31H	1	1	1	1	17
●	2BL22230	GEAR Z34H	1	1	1	1	17
●	2BL22240	SPRING JOINT FUSER	1	1	1	1	17
●	2BL22320	GEAR Z76H-Z35S	1	1	1	1	16
●	2BL22330	GEAR Z41S-Z24S-P30	2	2	2	2	16
●	2BL22350	BELT DRIVE FEED	1	1	1	1	16
	2BL22370	PLATE DRIVE MPF A	1	1	1	1	16
	2BL22380	PLATE DRIVE MPF B	1	1	1	1	16
	2BL22390	PULLEY MPF DRIVE	2	2	2	2	16
●	2BL22400	BELT DRIVE MPF	1	1	1	1	16
●	2BL22420	GEAR Z41S-P18	1	1	1	1	16
	2BL22440	PLATE DRIVE CONT.A	1	1	1	1	16
	2BL22450	PLATE DRIVE CONT.B	1	1	1	1	16
	2BL22460	SHAFT DRIVE CONT	1	1	1	1	16
●	2BL22480	GEAR Z24S-P40	1	1	1	1	16
●	2BL22490	GEAR Z40S-Z25S	1	1	1	1	16
●	2BL22510	SPRING DRIVE CONT.	1	1	1	1	16
●	2BL22520	CLUTCH CONTAINER	1	1	1	1	16

• Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2BL22530	GEAR Z41S-P15	1	1	1	1	16
●	2BL22540	GEAR Z60S-P20	1	1	1	1	16
●	2BL22550	GEAR Z40S-Z32S	1	1	1	1	16
●	2BL22560	PULLEY CONT. DRIVE	1	1	1	1	16
●	2BL22570	BUSH DRIVE CONT 8	2	2	2	2	16
	2BL22580	COLLAR BELT	4	4	4	4	8,16
●	2BL22590	BELT DRIVE CONTAINER	1	1	1	1	16
●	2BL22630	GEAR EXIT Z30S	1	1	1	1	17
●	2BL22710	GEAR Z76H-Z35H	1	1	1	1	17
●	2BL22740	GEAR M FEED Z25	4	4	4	4	16
●	2BL22770	GEAR Z37S	1	1	1	1	17
●	2BL22800	GEAR Z47S-Z28S	1	1	1	1	17
	2BL22810	PLATE TENSION A	1	1	1	1	16
	2BL22820	SPRING PULLEY	1	1	1	1	16
	2BL22830	PULLEY TENSION	1	1	1	1	16
	2BL22840	SHAFT DRIVE DRUM FW	1	1	1	1	17
	2BL22850	RETAINER FLYWHEEL	1	1	1	1	17
	2BL22860	FLYWHEEL 190	1	1	1	1	17
	2BL22870	WEIGHT 190	1	1	1	1	17
	2BL22880	FILM BKT CLUTCH	1	1	1	1	17
	2BL22890	MOUNT FLYWHEEL	1	1	1	1	17
	2BL23020	DUCT DRUM	1	1	1	1	17
	2BL23030	DUCT DLP	1	1	1	1	17
	2BL23040	LID DLP DUCT	1	1	1	1	17
	2BL23050	DUCT MAIN A	1	1	1	1	17
	2BL23060	DUCT MAIN B	1	1	1	1	17
	2BL23070	MOUNT REAR FAN	1	1	1	1	17
	2BL23090	FILTER DUST SHIELD	1	1	1	1	12
	2BL23100	FILM COOLING	1	1	1	1	17
	2BL23110	GROUND PLATE LEFT FAN	2	2	2	2	6
	2BL23120	COVER DUCT DRUM	1	1	1	1	17
	2BL23160	FILTER DUST SHIELD B	1	1	1	1	12
●	2BL23170	SPONGE LEFT FAN	4	4	4	4	6
	2BL26050	CASE HIGH VOLTAGE	1	1	1	1	18
	2BL26060	PIN TERMINAL	4	4	4	4	18
	2BL26070	SPRING TERMINAL	1	1	1	1	18
	2BL26080	GROUND PLATE HV	1	1	1	1	18
	2BL26110	LEFT MOUNT I/L	1	1	1	1	18
	2BL26120	LEFT WORK PLATE I/L	1	1	1	1	18
	2BL26150	MOUNT BASE TERMINAL	1	1	1	1	17

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
	2BL26160	PLATE TRANSFER A	1	1	1	1	17
	2BL26170	PLATE SEPARATION A	1	1	1	1	17
	2BL26200	MOUNT DRUM DRAWER	1	1	1	1	18
	2BL26250	MOUNT INLET CORD 230	1	1	1	1	18
	2BL26270	SPRING TERMINAL T	3	3	3	3	18
	2BL26280	SHAFT I/L	1	1	1	1	18
	2BL26290	MOUNT FIXING DRAWER	1	1	1	1	18
	2BL27030	WIRE DRAWER	1	1	1	1	18
	2BL27120	WIRE CONTAINER	1	1	1	1	17
	2BL27130	WIRE FIXING UNIT	1	1	1	1	14
	2BL27150	WIRE BYPASS UNIT	1	1	1	1	10
	2BL27170	WIRE REGISTRATION	1	1	1	1	5
	2BL27180	WIRE CONT SW	1	1	1	1	16
	2BL27190	WIRE CONVEYING	1	1	1	1	5
	2BL27210	WIRE BYPASS TRAY	1	1	1	1	10
	2BL27240	WIRE FEED 1	1	1	1	1	5
	2BL27250	WIRE TONER DISPOSAL	1	1	1	1	18
	2BL27290	WIRE BYPASS FEED PI	1	1	1	1	18
	2BL27300	WIRE CONVEYING FAN	1	1	1	1	6
	2BL27330	WIRE DLP FAN	1	1	1	1	12
●	2BL27410	SWITCH CONVEYING	3	3	3	3	5
●	2BL27450	SWITCH PI	2	2	2	2	7,10
●	2BL27500	CLUTCH FEED	6	6	6	6	5,7,10,16
●	2BL27510	SOLENOID TONER	1	1	1	1	16
●	2BL27540	MOTOR MAIN	1	1	1	1	17
●	2BL27560	MOTOR EJECT	1	1	1	1	17
●	2BL27581	LIFT MOTOR	2	2	2	2	16
●	2BL27700	FAN COOLING(60-25)	1	1	1	1	12
●	2BL27730	CLUTCH,REGISTRATION	2	2	2	2	5,17
●	2BL28051	HIGH VOLTAGE PCB	1	1	1	1	18
●	2BL68291	REGIST CLEANER ASS'Y	1	1	1	1	5
●	2BL68560	SPACER CASSETTE CURSOR	1	1	1	1	21
●	2BL93030	TR-701 TRANSFER UNIT	1	1	1	1	7
●	2BL93090	PARTS MAIN-C,MC700	1	1	1	1	15
●	2BL93130	PARTS,DISPOSAL TANK,TB700	1	1	1	1	22
●	2BL93141	PARTS,LASER UNIT,LK700	1	1	1	1	12
●	2BL93310	PARTS,CLAW SEPARATION	5	5	5	5	15
●	2BL93390	PARTS,BYPASS FEED UNIT	1	1	1	1	11
●	2BL93420	PARTS,LAMP CLEANING ASSY	1	1	1	1	15
	2BM17920	BUSH POM	1	1	1	1	5

• Parts with "●" indicates the Spare parts.

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2BM20420	NUT FUSER	4	4	4	4	14
●	2BM27890	HUMIDITY SENSOR	1	1	1	1	18
●	2CX01050	OPERATION UNIT PCB ASS'Y B	1	1	1	1	19
●	2CX01100	OPERATION UNIT PCB ASS'Y A	1	1	1	1	19
●	2CX82010	SET, PLATEN COVER TYPE D	1	1	1	1	20
●	2C912630	STOPPER RELEASE SWITCH	1	1	1	1	20
●	2C927090	SENSOR ORIGINAL	1	1	1	1	9
●	2C927210	SENSOR 248NL1	2	2	2	2	9,18
●	2DC27180	SWITCH PI	4	4	4	4	4
●	2FD04010	RIGHT FRONT COVER	1	1	1	1	1
●	2FD27010	WIRE SCAN	1	1	1	1	9
●	2FF04010	RIGHT FRONT COVER	1	1	1	1	1
●	2FF27010	WIRE SCANNER	1	1	1	1	9
●	2FG01010	ENGINE PCB ASS'Y	1	1	1	1	18
●	2FG01020	SIZE DETECTION ASS'Y	3	3	3	3	3,10
●	2FG01040	CCD DRIVE PCB ASS'Y	1	1	1	1	9
●	2FG01080	PCB FIXING ASS'Y(C)	1	1	1	1	14
●	2FG01090	INLET ASS'Y	1	1	1	1	18
●	2FG04010	RIGHT FRONT COVER	1	1	1	1	1
●	2FG04020	COVER TOTAL COUNTER	1	1	1	1	9
●	2FG04030	REAR COVER A	1	1	1	1	1
●	2FG06010	FRAME VERTICAL FEED A	1	1	1	1	5
●	2FG06020	MOUNT FEED DRIVE A	1	1	1	1	5
●	2FG06030	MOUNT FEED DRIVE B	1	1	1	1	5
●	2FG06040	GEAR Z21-Z36 FEED	1	1	1	1	5
●	2FG06050	JOINT FEED DRIVE	1	1	1	1	5
●	2FG06060	SHAFT FEED JOINT	1	1	1	1	5
●	2FG06070	SPRING FEED JOINT	1	1	1	1	5
●	2FG06080	HOUSING FEED A	1	1	1	1	5
●	2FG06090	GUIDE MIDDLE FEED	1	1	1	1	5
●	2FG06100	SHAFT MIDDLE FEED	1	1	1	1	5
●	2FG06110	PULLEY MIDDLE FEED	8	8	8	8	5
●	2FG06120	COLLAR FEED JOINT	1	1	1	1	5
●	2FG06130	SPRING GUIDE FEED	1	1	1	1	5
●	2FG06150	MOUNT MID FEED DRIVE	1	1	1	1	5
●	2FG06160	MOUNT BYPASS FEED	1	1	1	1	5
●	2FG06170	GROUND PLATE GUIDE A	1	1	1	1	5
●	2FG12010	MOUNT ORIGINAL DETECTION	1	1	1	1	9
●	2FG12020	CONTACT GLASS ADF	1	1	1	1	9

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2FG16010	PLATE MID FEED UNIT	1	1	1	1	7
●	2FG16020	ROLLER REGIST	1	1	1	1	7
●	2FG20010	UPPER FRAME FIXING A	1	1	1	1	14
●	2FG20020	LOWER FRAME FIXING A	1	1	1	1	14
●	2FG20030	FRONT FRAME FIXING	1	1	1	1	14
●	2FG20040	REAR FRAME FIXING	1	1	1	1	14
●	2FG20050	ROLLER HEAT	1	1	1	1	14
●	2FG20060	ROLLER PRESS	1	1	1	1	14
●	2FG20070	GEAR 49 HEAT ROLLER	1	1	1	1	14
●	2FG20120	HEATER M120 FIXING		1			14
●	2FG20130	HEATER S120 FIXING		1			14
●	2FG20140	HEATER M230 FIXING			1	1	14
●	2FG20150	HEATER S230 FIXING			1	1	14
●	2FG20170	REAR GUIDE FIXING	1	1	1	1	6
●	2FG20180	MOUNT REAR GUIDE	1	1	1	1	6
●	2FG20190	BUSHING HEAT ROLLER	2	2	2	2	14
●	2FG20200	STOPPER HEAT ROLLER	2	2	2	2	14
●	2FG20210	THERMISTOR FIXING	1	1	1	1	14
●	2FG20220	THERMOSTAT FIXING	1	1	1	1	14
●	2FG20230	BEARING HEAT ROLLER	2	2	2	2	14
●	2FG20240	SPRING PRESSURE	2	2	2	2	14
●	2FG20280	GROUND PLATE FIXING	1	1	1	1	14
●	2FG20290	FRONT PRESSING PLATE	1	1	1	1	14
●	2FG20300	REAR PRESSING PLATE	1	1	1	1	14
●	2FG20310	BEARING PRESS ROLLER	2	2	2	2	14
●	2FG20320	HEATER M110 FIXING	1				14
●	2FG20330	HEATER S110 FIXING	1				14
●	2FG20340	THERMISTOR FIXING UC	1	1	1	1	14
●	2FG22010	PLATE DRIVE FRONT	1	1	1	1	17
●	2FG22020	PLATE DRIVE REAR	1	1	1	1	17
●	2FG22030	GEAR Z59H-Z44S	1	1	1	1	17
●	2FG22040	GEAR Z22S	1	1	1	1	17
●	2FG22050	PLATE DRIVE EXIT A	1	1	1	1	17
●	2FG22060	PLATE DRIVE EXIT B	1	1	1	1	17
●	2FG22070	PLATE DRIVE FEED A	1	1	1	1	16
●	2FG22080	PLATE DRIVE FEED B	1	1	1	1	16
●	2FG22090	BRACKET CLUTCH FEED	2	2	2	2	16
●	2FG25010	COVER OPE (TW)	1				19
●	2FG26010	MOUNT POWER PCB	1	1	1	1	18
●	2FG26030	LID HDD	1	1	1	1	18

• Parts with "●" indicates the Spare parts.

2FG/2FF/2FD

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
	2FG26040	SHIELD PCB	1	1	1	1	18
	2FG26050	UPPER SHIELD PCB	1	1	1	1	18
	2FG26060	RAIL PRINTER PCB	2	2	2	2	18
	2FG26070	LID PRINTER BOARD	1	1	1	1	18
	2FG26080	FILM SHIELD	1	1	1	1	18
	2FG26090	MOUNT FILTER PCB	1	1	1	1	18
●	2FG27020	FEED MOTOR	1	1	1	1	16
●	2FG27060	FAN MOTOR 2	1	1	1	1	17
●	2FG27080	FAN MOTOR 4	3	3	3	3	6
	2FG27100	WIRE INVERTER	1	1	1	1	9
●	2FG27110	SWITCH REGISTRATION	1	1	1	1	5
●	2FG27120	SWITCH INTERLOCK	2	2	2	2	18
●	2FG27130	FAN MOTOR 1	1	1	1	1	17
●	2FG27140	FAN MOTOR 3	2	2	2	2	18
●	2FG27150	TABLET OPERATION	1	1	1	1	19
	2FG27310	WIRE MOTOR(C)	1	1	1	1	18
	2FG27320	WIRE OPTION(C)	1	1	1	1	18
	2FG27330	WIRE PRIMARY(C)	1	1	1	1	18
	2FG27340	WIRE OPERATION(C)	1	1	1	1	9
	2FG27350	WIRE ORIGINAL SENSOR	1	1	1	1	9
	2FG27360	WIRE DF	1	1	1	1	9
	2FG27370	WIRE FILTER PCB	1	1	1	1	18
	2FG27510	CORE ATFC-201010	1	1	1	1	9
	2FG27520	GASKET LID PRINTER	2	2	2	2	18
	2FG27530	GASKET MULTIPOINT A	1	1	1	1	18
	2FG27540	GASKET MULTIPOINT B	1	1	1	1	18
	2FG27550	GASKET SHIELD	1	1	1	1	18
	2FG27560	GASKET CCD A	1	1	1	1	9
●	2FG28020	POWER SOURCE PCB(100)	1	1			18
●	2FG28030	POWER SOURCE PCB(200)			1	1	18
●	2FG28070	PCB DIMM64	1	1	1	1	18
●	2FG28120	NOISE FILTER PCB 100	1	1			18
●	2FG28130	NOISE FILTER PCB 200			1	1	18
●	2FG68010	BYPASS UNIT(C)	1		1	1	10
●	2FG68020	BYPASS UNIT(I)		1			10
●	2FG68031	CASSETTE (A4) UNIT	2		2	2	3
●	2FG68041	CASSETTE (LTR) UNIT		2			3
●	2FG93010	PARTS,DRUM ASS'Y,SP	1	1	1	1	15
●	2FG93030	PARTS,FIXING ASS'Y120,SP		1			14
●	2FG93040	PARTS,FIXING ASS'Y230,SP			1	1	14

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	2FG93060	PARTS,MIDDLE FEED ASS'Y	1	1	1	1	5
●	2FG93070	PARTS,MOTOR ASS'Y,DR	1	1	1	1	17
●	2FG93080	PARTS,VERTICAL FEED ASS'Y,SP	1	1	1	1	5
●	2FG93090	PARTS,FIXING ASS'Y,110	1				14
	20305130	LABEL L,HIGH TEMPERATURE CAUTION(E	1				2
●	29806810	BUSHING,6 REGISTRATION	6	6	6	6	4
●	29812291	CUSHION,CONTACT GLASS	9	9	9	9	9
	29927231	POWER CODE AS(240)				1	18
●	3AZ21890	SOLENOID,FEED SHIFT	1	1	1	1	8
	3A205010	LABEL,CAUTION GEAR	1	1	1	1	10
●	3A206100	ARM,BYPASS PE	1	1	1	1	10
	3A206130	JOINT,BYPASS PICKUP	1	1	1	1	10
	3A206170	HOLDER,RETARD	1	1	1	1	10
	3A206210	MOUNT,BYPASS PE SWITCH	1	1	1	1	10
	3A206461	MOUNT,BYPASS PCB	1	1	1	1	10
	3CX27010	WIRE DUPLEX(C)	1	1	1	1	7
●	33906070	TORQUE LIMITER,PAPER FEED	2	2	2	2	4
●	33906160	GEAR 16,PAPER FEED	3	3	3	3	4,10
●	33906430	TORQUE LIMITER,BYPASS	1	1	1	1	10
●	33906660	RIGHT PULLEY,FEED	6	6	6	6	11
●	33906990	SWITCH,BYPASS SIZE DETECTION	1	1	1	1	10
●	33907100	RACK,CASSETTE	6	6	6	6	3,10
	33907110	TERMINAL,PAPER SIZE PCB	3	3	3	3	3,10
	33907170	DETECTION PLATE,PAPER SIZE	2	2	2	2	3
●	33907210	CUSHION,CASSETTE WORK PLATE	4	4	4	4	3
	33927450	RETAINING PIN,DRAWER	10	10	10	10	2,18
●	33960010	HEATER,CASSETTE (120)	1				2
●	33960020	HEATER,CASSETTE (240)			1	1	22
●	33973300	STOPPER 7,CARTRIDGE	1	1	1	1	5
●	34806040	LOWER BUSHING,PAPER FEED	2	2	2	2	4
●	34806150	STOPPER 5	5	5	5	5	7
●	34806480	STOPPER 6	2	2	2	2	7
	34806490	FRICTION PLATE,BYPASS LEADING FEED	1	1	1	1	10
●	34820310	STATIC ELIMINATOR,HEAT ROLLER	1	1	1	1	14
●	34821100	STATIC ELIMINATOR,EJECT	1	1	1	1	8
●	34860030	HEATER,CASSETTE(120)		1			22
●	34907150	PULLEY,CASSETTE	4	4	4	4	3
	34918200	SPRING,THRUST	1	1	1	1	9
	34920170	FULCRUM PIN,FIXING	2	2	2	2	6

• Parts with "●" indicates the Spare parts.

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	34922420	GEAR 15	2	2	2	2	4
●	35327400	SWITCH,FEED	2	2	2	2	8
●	35912010	CONTACT GLASS	1	1	1	1	9
●	35912060	PULLEY,SCANNER DRUM	2	2	2	2	9
	35912210	SPRING,MIRROR HOLDER	6	6	6	6	9
	35912360	GUIDE FFC2	1	1	1	1	9
●	35912490	FRONT ORIGINAL SIZE INDICATOR	1	1	1	1	9
●	35912531	SPONGE,ORIGINAL SIZE INDICATOR	1	1	1	1	9
●	35927420	SWITCH,SIZE	5	5	5	5	5,16,18
●	35968110	STOPPER WIRE ASS'Y SP	2	2	2	2	22
	36006140	PIN,JAM REMOVAL DIAL	1	1	1	1	13
●	36222250	GEAR 30,IDLE	2	2	2	2	5
●	36722860	GEAR 18	2	2	2	2	5,11
●	4AK85050	GRID CLEANER 3 ASSY	1	1	1	1	22
	41525016	SOCKET,KEY COUNTER	2	2	2	2	22
	41529210	SOCKET ASS'Y,KEY COUNTER	1	1	1	1	22
●	45729416	GEAR,TONER ROLLER	2	2	2	2	10
	49021301	BUSHING, CUTTER	1	1	1	1	17
	60804120	MAGNET CATCH	1	1	1	1	1
	60904280	ORIGINAL POCKET	1	1	1	1	20
●	60907170	CUSHION,CASSETTE R	4	4	4	4	3
●	61706770	UPPER PULLEY,BYPASS	1	1	1	1	10
	63827080	FERRITE CORE	1	1	1	1	18
	65009050	SPRING,DEVELOPING ROCK	2	2	2	2	6
	65027600	POWER CORD 110	1				18
●	65914120	GEAR 18,IDLE DEVELOPING	3	3	3	3	3,10
●	66006810	GEAR,16 BYPASS PULLEY	1	1	1	1	10
	66007120	SPRING,CURSOR C	2	2	2	2	3
●	66007310	PIN,CASSETTE WORK PLATE	3	3	3	3	10
	66060022	RETAINER,KEY COUNTER COVER	1	1	1	1	22
	66060030	RETAINER,KEY COUNTER	1	1	1	1	22
	66060040	MOUNT,KEY COUNTER	1	1	1	1	22
●	66106080	SPRING,PAD	2	2	2	2	3
●	66107100	PAD,CASSETTE	2	2	2	2	3
●	66127010	SWITCH,COVER OPEN	2	2	2	2	18
●	66506630	GEAR 20,IDLE	1	1	1	1	7
●	67322230	BUSHING 8	29	29	29	29	5,7,8,10 11,16
	72114320	PIN,DEV.UNIT HANDLE	1	1	1	1	16
●	72127100	PI SWITCH,OPTICAL SECTION	1	1	1	1	9

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	72321350	GEAR 30, FD EJECT IDLE	1	1	1	1	10
●	72914480	REAR BUSHING,DEVELOPING ROLLER (B)	2	2	2	2	9
●	73210450	BUSH, 6	5	5	5	5	7,8,10
	73912281	PIN,ORIGINAL HOLDER	2	2	2	2	6
	73926080	PIN,HOKK LEVER	1	1	1	1	1
	74315200	PIN,TONER HOPPER	1	1	1	1	1
●	75718040	BUSHING,CLEANING BLADE SHAFT	1	1	1	1	7
	76610320	PIN TENSION PULLEY	2	2	2	2	12
	77906210	CASSETTE STOPPER	2	2	2	2	3
	77906291	HOLDER,CASSETTE STOPPER	2	2	2	2	2
●	82142540	KEY COUNTER	1	1	1	1	22
	B1303050	BINDING SCREW BVM3X5 (BLACK)	4	4	4	4	21
	B1303080	BINDING SCREW BVM3X8 (BLACK)	1	1	1	1	22
	B1304060	BINDING SCREW BVM4X6 (BLACK)		2	2	2	22
	B1304300	BINDING SCREW BVM4X30 (BLACK)	1	1	1	1	22
	B2303060	COUNTER-SUNK HEAD SCREW BFHM3X6 (B)	2	2	2	2	22
	B4104060	TRIPLE SCREW M4X6(CHROMIUM)	1	1	1	1	22
	B4304060	TRIPLE SCREW M4X6 (BLACK)	4	4	4	4	22
	B4304100	TRIPLE SCREW M4X10 (BLACK)	2	2	2	2	22
	B4304200	TRIPLE SCREW M4X20(BLACK)	1	1	1	1	22
	B8013120	BINDING TAP-TITE P SCREW M3X12	2	2	2	2	20
	B8014160	BINDING TAP-TITE P SCREW M4X16	4	4	4	4	20
	C2303000	NUT BNM3 (BLACK)	1	1	1	1	22
●	C2891120	POLYESTER SLIDER WASHER 6.2X12X0.2	1	1	1	1	8
●	G3169000	BEARING 6900ZZNR	1	1	1	1	17
	J0220040	PLUG EL 4P,ELP-04V	1	1	1	1	22
	J0326120	CASE,54082-1215(MOLEX)	1	1	1	1	18
	J0388460	RECEPTACLE,52918-4615(MOLEX)	1	1	1	1	9
●	J0463080	PLUG,QR/P15-8S-C(HIROSE)	4	4	4	4	3,4
●	J0464080	RECEPTACLE,QR/P15-8S-C(02)(HIROSE)	4	4	4	4	2,18
	J5016030	CASE,BU03P-TR-PC-H(JST)	1	1	1	1	5
	J5016050	CASE,BU05P-TR-PC-H(JST)	1	1	1	1	18
	J5016120	CASE,BU12P-TR-PC-H(JST)	1	1	1	1	18
	J5016130	CASE,BU13P-TR-PC-H(JST)	1	1	1	1	18
	J7340100	RECEPTACLE,9715S-10A(IRS)	2	2	2	2	13,18
●	M1652040	FUSE,21502.5(LITTEL-FUSE)			1	1	18
●	M1655040	FUSE,215005(LITTEL)			1	1	18
●	M1656050	FUSE,21506.3(LITTEL-FUSE)			1	1	18
●	M1658030	FUSE,215008(LITTEL-FUSE)			1	1	18
●	M1660010	FUSE,237010(LITTEL)	3	3	1	1	18

• Parts with "●" indicates the Spare parts.

SP	Part. No.	Description	Quantity				Fig. No.
			110V	120V	230V	240V	
●	M2104210	EDGING,EDS-2	5	5	5	5	10,18
	M2104220	EDGING,EDS-1717U	3	3	3	3	9
	M2104280	EDGING,EDS-25L(KITAGAWA)	1	1	1	1	18
	M2104350	EDGING,EDS-0607M(KITAGAWA)	3	3	3	3	2,8,19
	M2105210	MINI CLAMP,UAMS-02WL-0(KITAGAWA)	3	3	3	3	10
	M2105740	MINIATURE CLAMP,UAMS-05S-2	8	8	8	8	8,9,10,16
	M2105910	CLAMP,CKN-07(KITAGAWA)	1	1	1	1	18
	M2107120	BINDING BAND SG-130	4	4	4	4	2,18,22
	M2108080	SPACER,KGPS-3S	1	1	1	1	16
	M2108120	SPACER,KGLS-4S	2	2	2	2	18
	M2108670	SPACER,KGPS-6RF(KITAGAWA)	1	1	1	1	18
	M2108850	SPACER,KGPS-8RF(KITAGAWA)	1	1	1	1	19
	M2108880	SPACER,KGPS-5RF(KITAGAWA)	1	1	1	1	19
	M2108920	SPACER,KGLS-5RT(KITAGAWA)	2	2	2	2	18
	M2109010	WIRE SADDLE,WS-2NS	36	36	36	36	16,17,18
	M2109020	WIRE SADDLE,WS-2WS	1	1	1	1	18
	M2109330	WIRE SADDLE,YMC-10-0(KITAGAWA)	23	23	23	23	2,5,9,12 16,17,18
	M2109350	WIRE SADDLE,YMC-15-0(KITAGAWA)	2	2	2	2	18
	M2109400	WIRE SADDLE,RLWS-2020T V0(KITAGAWA)	2	2	2	2	18
	M7005010	CLAMP,EMT-3N(TAKEUCHI)	2	2	2	2	9,18
	M7005020	CLAMP,EMT-6N(TAKEUCHI)	1	1	1	1	9

• Parts with "●" indicates the Spare parts.

CLASSIFICATION OF THE SCREWS IN ILLUSTRATION

REF.	ITEM #	DESCRIPTION	REF.	ITEM #	DESCRIPTION	REF.	ITEM #	DESCRIPTION
AAK	B0003250	ROUND HEAD SCREW M3X25	BHG	B3023100	BINDING TAP TIGHT SCREW M3X10	HBH	B4303060	TRIPLE SCREW M3X6 (BLACK)
ABE	B0304060	ROUND HEAD SCREW M4X6 (BLACK)	BHK	B3023140	BINDING TAP TIGHT SCREW M3X14	HCA	B4104060	TRIPLE SCREW M4X6(CHROMIUM)
ABW	B0300930	THREAD FORMING SCREW 6-32X0.25 (INCH)	BHN	B8013080	BINDING TAP-TIGHT SCREW M3X08	HCB	B4103050	TRIPLE SCREW M3X05 (CHROMIUM)
APE	B3013960	ROUND HEAD TAP-TIGHT SCREW P,M3X06	BHP	B8314120	BINDING TAP-TITE P BRONZE SCREW M4X12	HCD	B4103080	TRIPLE SCREW M3X08(CHROMIUM)
AZB	B0024120	ROUND HEAD SCREW WITH SW.W M4X12	BHU	B8013120	BINDING TAP-TITE P SCREW M3X12	HCF	B4104080	TRIPLE SCREW M4X08(CHROMIUM)
BAA	B1003040	BINDING SCREW,CVM3X4	BHV	B3313060	+BINDING TAP-TIGHT P BRONZE SCREW M3X06	HCG	B4104120	TRIPLE SCREW M4X12(CHROMIUM)
BAB	B1003060	BINDING SCREW CVM3X6	BUH	B8003060	BINDING TAP-TIGHT P SCREW M3X06	HCH	B4104160	TRIPLE SCREW M4X16(CHROMIUM)
BAC	B1003080	BINDING SCREW M3X8	BVF	B1623120	+BINDING SCREW WITH SW,M3X12(BRASS,NI)	HCL	B4103060	TRIPLE SCREW M3X06(CHROMIUM)
BAE	B1005080	BINDING SCREW M5X8	BVH	B1300030	BINDING SCREW BVM 2.6X03(BLACK)	HDA	B4343060	TRIPLE TAP-TITE P SCREW M3X06(BLACK)
BAL	B1003050	BINDING SCREW CVM3X5	BVV	B1324080	BINDING SCREW WITH SW (BLACK) M4X8	HDB	B4343080	TRIPLE TAP-TITE P SCREW M3X08(BLACK)
BAN	B1004060	BINDING SCREW CVM4X6	BVY	B1323080	BINDING SCREW WITH SW(BLACK)M3X8	HDE	B4143080	+TP TRIPLE TAP-TITE P SCREW M3X08(CR)
BAS	B1000030	BINDING SCREW CVM 2.6X03	BVZ	B1323120	BINDING SCREW WITH SW(BLACK)M3X12	HDJ	B4043120	TRIPLE TAP-TITE P SCREW M3X12
BAW	B1004080	BINDING SCREW M4X8	CAE	B2003100	COUNTER-SUNK HEAD SCREW FHM3X10	HDK	B4144100	+TP TAP-TITE P SCREW M4X10(CHROMIUM)
BBA	B1303040	BINDING SCREW BVM3X4 (BLACK)	E03	D1000300	STOP RING (E-3)	KAK	E0020080	SPRING PIN 2X8
BBB	B1303050	BINDING SCREW BVM3X5 (BLACK)	E04	D1000400	STOP RING (E-4)	KAL	E0020100	SPRING PIN 2X10
BBC	B1303100	BINDING SCREW BVM3X10 (BLACK)	E05	D1000500	STOP RING (E-5)	KAM	E0020120	SPRING PIN 2X12
BBD	B1304040	BINDING SCREW BVM4X4 (BLACK)	E07	D1000700	STOP RING (E-7)	KAN	E0020140	SPRING PIN 2X14
BBE	B1304060	BINDING SCREW BVM4X6 (BLACK)	E08	D1000800	STOP RING E-8	KFB	E5120120	SPRING PIN H7A 2X12 SUS
BBF	B1304080	BINDING SCREW BVM4X8 (BLACK)	EAE	B3054100	TAPPING SCREW M4X10 (A TYP)	KFP	E5120180	PARALLEL PIN H7A 2X18 SUS
BBJ	B1304200	BINDING SCREW BVM4X20 (BLACK)	EAX	B3062060	TAPPING SCREW M2X6(B-TYP)	KFQ	E5120200	SPRING PIN H7A 2X20 SUS
BBN	B1304250	BINDING SCREW M4X25(BLACK)	FBF	B3073100	COUNTER-SUNK HEAD TAPPING SCREW M3X10 (A TYP)	KKA	E0030220	SPRING PIN 3X22
BBO	B1304300	BINDING SCREW BVM4X30 (BLACK)	GEF	B9604060	GROUNDING SCREW M4X6 (BRASS,NI)	KKJ	E0025250	SPRING PIN 2.5X25
BBP	B1303120	BINDING SCREW BVM3X12 (BLACK)	HAD	B4003050	TRIPLE SCREW M3X05	NAD	C1004000	NUT NM4
BBQ	B1300100	BINDING SCREW BVM2.3X10 (BLACK)	HAG	B4000080	TRIPLE SCREW M3X8	NAK	C1014000	NUT NSM4
BBR	B1303080	BINDING SCREW BVM3X8 (BLACK)	HAH	B4003080	TRIPLE TAPPING SCREW M3X8 B-TYP.	RDD	D4000400	STOP RING CSTW-4
BBU	B1303140	BINDING SCREW BVM3X14 (BLACK)	HAO	B4043080	TRIPLE TAP-TITE P SCREW M3X08	RDE	D4000500	STOP RING CSTW-5
BCF	B1104080	BINDING SCREW VM4X8 (CR)	HAT	B4144080	+TP TAP-TITE P SCREW(CHROMIUM)	TGB	C4204000	CROWN WASHER TWM4
BEA	B1603050	BINDING SCREW M3X5 (BRASS,NI)	HAU	B4043080	TRIPLE TAP-TITE P SCREW M3X08	WAB	C2003080	PLAIN WASHER PWM3
BHA	B3023060	BINDING TAP TITE S SCREW M3X6	HAV	B4044080	+TP TAP TIGHT P CHROMATE M4X08	WBA	C2303080	PLAIN WASHER BPWM3 (BLACK)
BHB	B3023080	BINDING TAP TIGHT SCREW M3X8	HAY	B4053060	TRIPLE TAP-TITE S SCREW M3X06	WPG	C2808200	POLYESTER SLIDER WASHER 8X20X0.5T
BHC	B3024060	BINDING TAP-TIGHT SCREW M4X6	HBA	B4303050	TRIPLE SCREW M3X5 (BLACK)	XBC	C2893950	SHIM 6.2-0.25T
BHD	B3024080	BINDING TAP-TIGHT SCREW M4X8	HBD	B4304060	TRIPLE SCREW M4X6 (BLACK)	XBF	C2895120	SHIM 8.2-0.25T
						XDG	C2895140	SHIM 8.2X0.8T

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